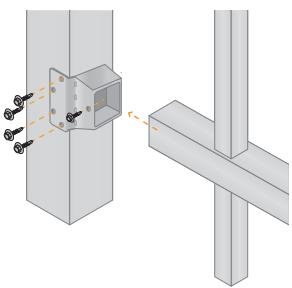
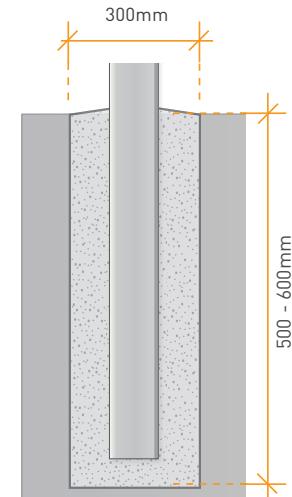


TOP BRACKET

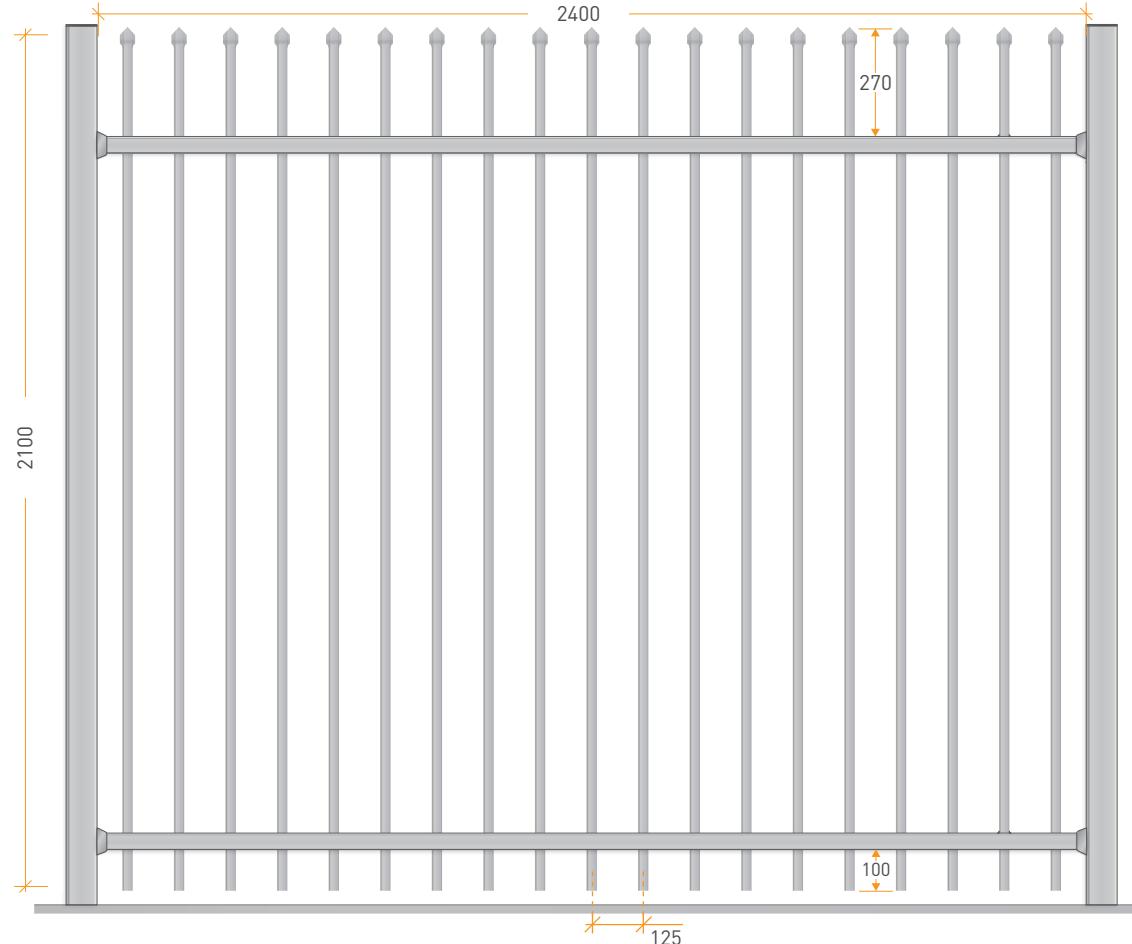


BOTTOM BRACKET

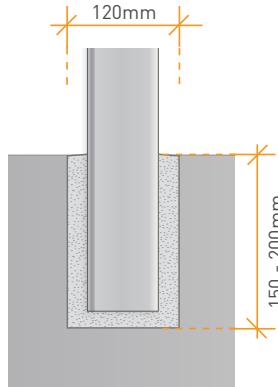
SIDE FIT SECURITY
BRACKET ASSEMBLY



IN GROUND
POST DETAIL



CORE DRILLED POST DETAIL



CRIMPED
SPEAR TOP DETAIL



Applicable Australian Standards

AS 1450 - Steel tubes for mechanical purposes

AS 1163 - Structural Steel hollow sections

AS/NZS 4680:2066 - Hot Dip galvanised (zinc) coatings on fabricated ferrous articles

AS 4506.2005 Metal Finishing - Thermoset powder coatings

STEEL D.E.T. SPEC PANELS - QLD ONLY

(HE2404BL)

40 x 40 x 2mm SHS Rails

25 x 25 x 1.6mm SHS Tube with Crimped Spear Top

Silicon Bronze Welds

125mm Tube Centres

- 2400 x 2100mm Steel Panel

PANEL FIXINGS

40 x 40mm Double Lug Fence Brackets
Side Fit Security Bracket

- 5 x 12-14*20 Anti Tamper Self Tapping Tek Screws used per Double Lug Fence Bracket

75 x 75 x 3mm STEEL POSTS

In Ground Post Sizes:

- 3000mm (SP7534BL); Per Metre

In Ground Post

300 x 500/600mm Post Hole filled with Post Mix Concrete

Core Drilled Post

Minimum 120mm x 150mm Core Drill Hole filled with MP60 Non-Shrink Bostik Grout

100 x 100 x 4mm STEEL POSTS

In Ground Post Sizes:

- 3000mm (HE1034BL); Per Metre

In Ground Post

300 x 500/600mm Post Hole filled with Post Mix Concrete

SUBSTRATE

Galvanised Steel - Z275

POWDER COATING

All of our Hercules Security Fencing are available in the D1000 Excel Interpon Powder Coating Satin Black.

Minimum film thickness : ~85µm

TITLE: STEEL D.E.T. HERCULES SECURITY FENCING

CONTACT: sales@oxworks.com.au

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