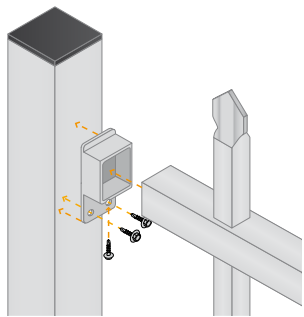
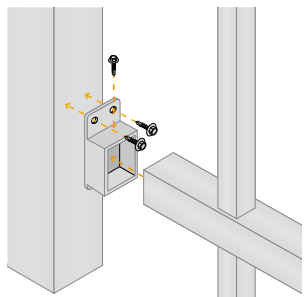


HERCULES ALUMINIUM SECURITY FENCING

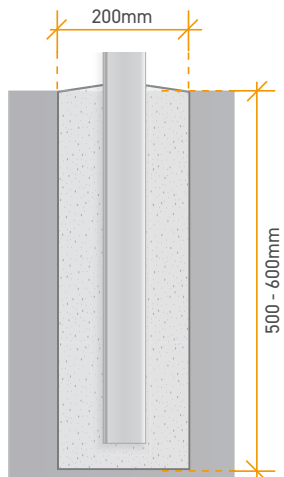


TOP BRACKET

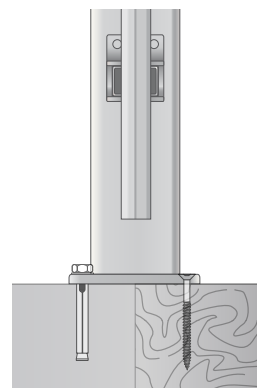
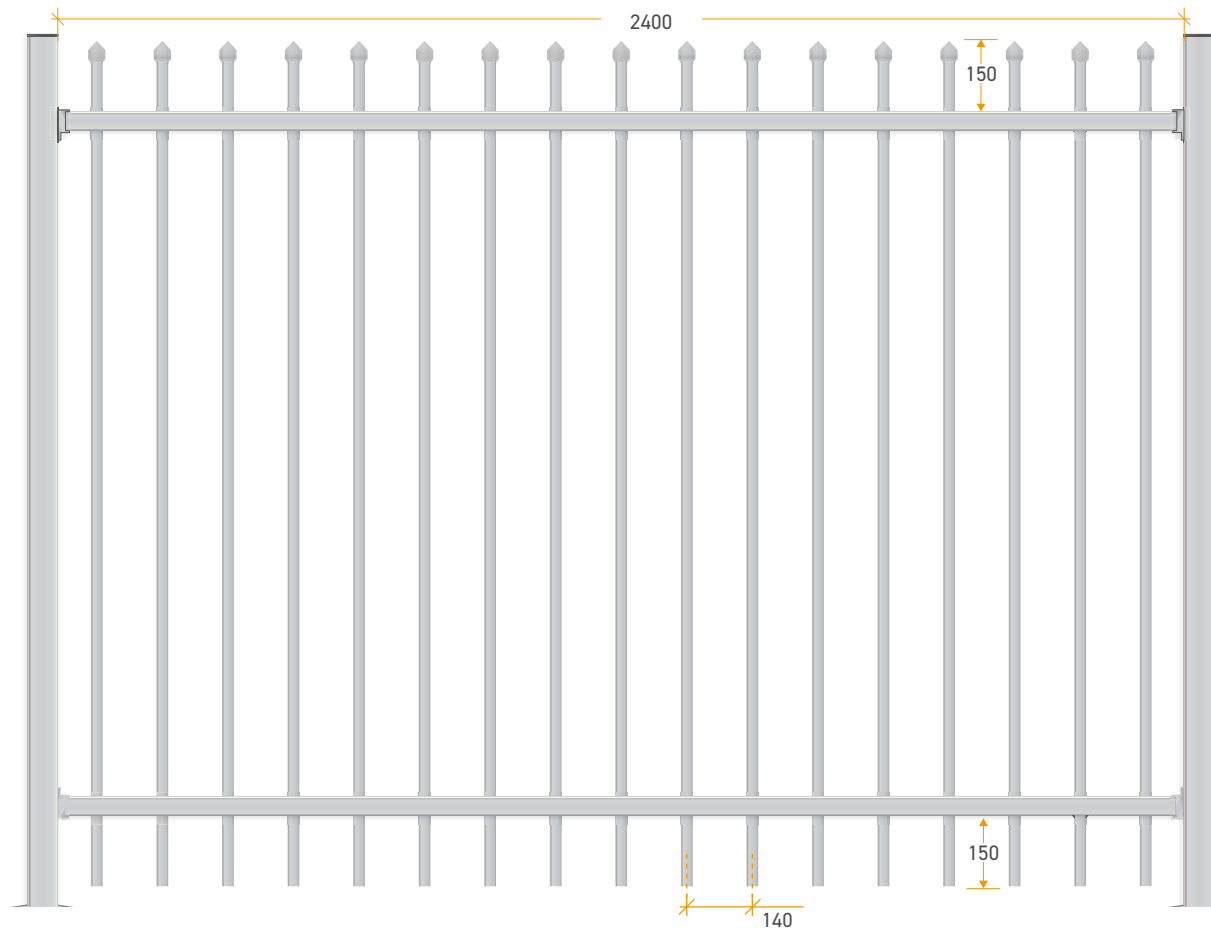


BOTTOM BRACKET

SINGLE LUG
BRACKET ASSEMBLY



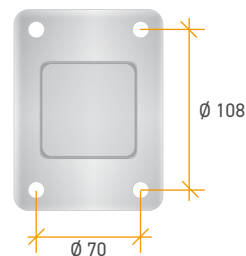
IN GROUND
POST DETAIL



SLAB TIMBER

FLANGED (ON SLAB/TIMBER) POST DETAIL

BASE PLATE
100 x 135mm
11mm HOLES
REFER TO NOTES



CRIMPED
SPEAR TOP DETAIL

OXWORKS

ALUMINIUM PANELS

40 x 40 x 1.6mm SHS Rails

25 x 25 SHS Tube with
Crimped Spear Top

140mm Tube Centres

- 2400 x 1500mm Aluminium Panel
- 2400 x 1800mm Aluminium Panel
- 2400 x 2100mm Aluminium Panel

PANEL FIXINGS

40 x 40mm Single Lug Fence Brackets

- 3 x 12-14*20 Self Tapping Tek Screws
used per Single Lug Fence Bracket

40 x 40mm Double Lug Fence Brackets Side
Fit Security Bracket

- 5 x 12-14*20 Self Tapping Tek Screws
used per Double Lug Fence Bracket

65 x 65 x 2.5mm ALUMINIUM POSTS

In Ground Post Sizes:

- 2100mm; 2400mm; 2700mm, 3000mm;
Per Metre

Aluminium Post + Base Plate Heights:

- 1300mm; 1600mm; 1900mm; 2200mm

In Ground Post

200 x 500/600mm Post Hole
filled with Post Mix Concrete

Flanged Post - On Slab

M10 Stainless Steel Rod & Nut;
Chemset Chemical Anchor

Flanged Post - On Timber

M10 x 75mm Stainless Steel
Batten Screw into structural timber

SUBSTRATE

6063 T6 Aluminium

All of our Hercules Security Fencing
are available in the Interpon Powder Coating
Satin Black.

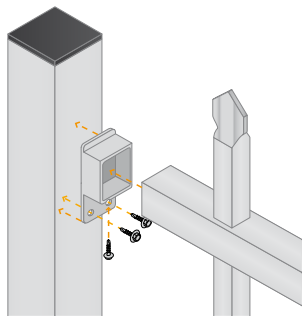
TITLE: **ALUMINIUM HERCULES
SECURITY FENCING**

CONTACT: sales@oxworks.com.au

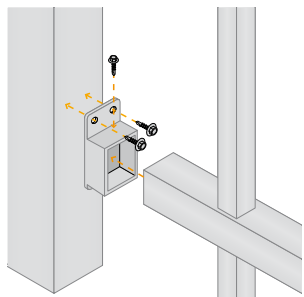
oxworks.com.au 1300 336 237

HERCULES STEEL SECURITY FENCING



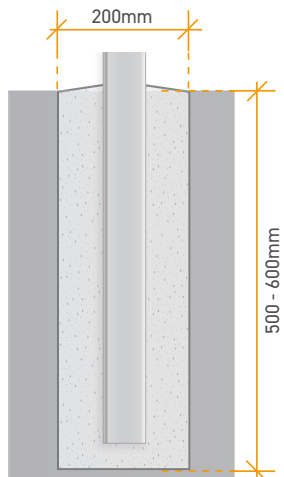


TOP BRACKET

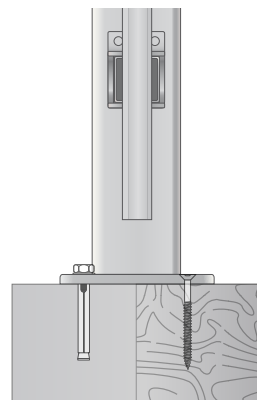
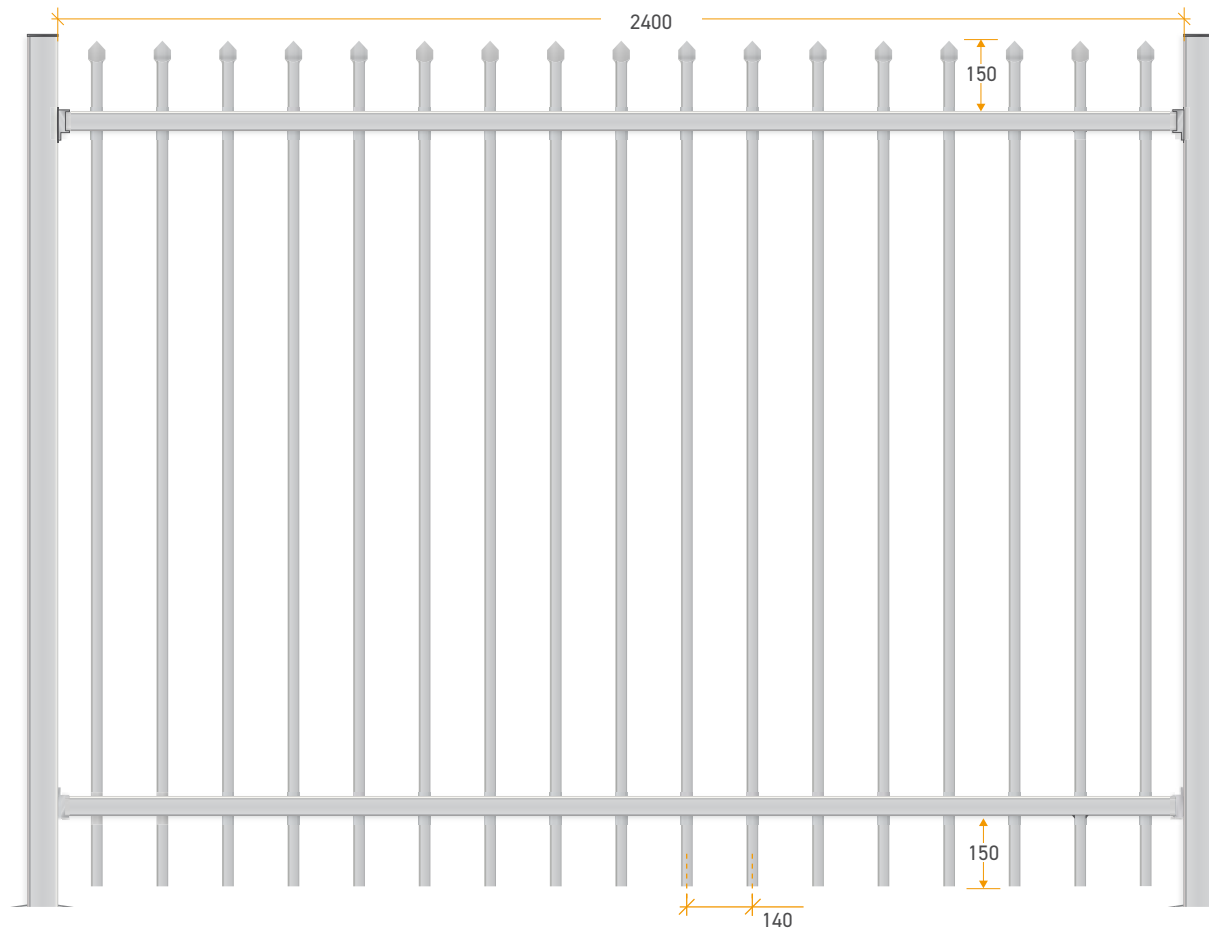


BOTTOM BRACKET

SINGLE LUG BRACKET ASSEMBLY



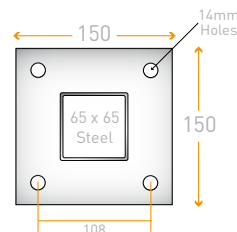
IN GROUND
POST DETAIL



SLAB TIMBER

FLANGED (ON SLAB/TIMBER) POST DETAIL

BASE PLATE
150 x 150mm
14mm HOLES
REFER TO NOTES



CRIMPED
SPEAR TOP DETAIL

WELDS & PRIMING

Hercules Steel panels and gates use Silicon Bronze Welds and are Zinc primed prior to powder coating



OXWORKS

STEEL PANELS

40 x 40 x 1.6mm SHS Rails

25 x 25 SHS Tube with
Crimped Spear Top

140mm Tube Centres

- 2400 x 1500mm Steel Panel
- 2400 x 1800mm Steel Panel
- 2400 x 2100mm Steel Panel
- 2400 x 2400mm Steel Panel

PANEL FIXINGS

40 x 40mm Single Lug Fence Brackets

- 3 x 12-14*20 Self Tapping Tek Screws
used per Single Lug Fence Bracket

40 x 40mm Double Lug Fence Brackets Side
Fit Security Bracket

- 5 x 12-14*20 Self Tapping Tek Screws
used per Double Lug Fence Bracket

65 x 65 x 2.5mm STEEL POSTS

In Ground Post Sizes:

- 2100mm; 2400mm; 2700mm, 3000mm;
Per Metre

Steel Post + Base Plate Heights:

- 1300mm; 1600mm; 1900mm;
2200mm; 2500mm

In Ground Post

200 x 500/600mm Post Hole
filled with Post Mix Concrete

Flanged Post - On Slab

M10 Stainless Steel Rod & Nut;
Chemset Chemical Anchor

Flanged Post - On Timber

M10 x 75mm Stainless Steel
Batten Screw into structural timber

SUBSTRATE

Galvanised Steel

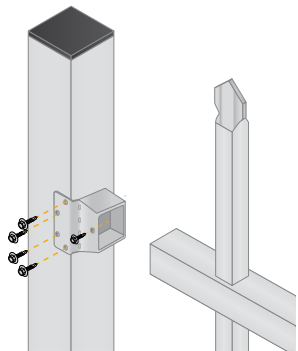
All of our Hercules Security Fencing
are available in the Interpon Powder Coating
Satin Black.

Hercules Steel panels, gates and posts are
zinc primed prior to powder coating

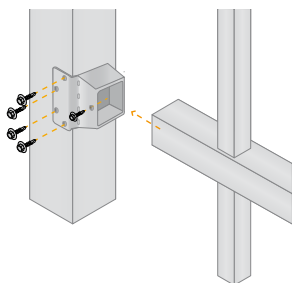
TITLE: **STEEL HERCULES
SECURITY FENCING**

CONTACT: sales@oxworks.com.au

oxworks.com.au 1300 336 237

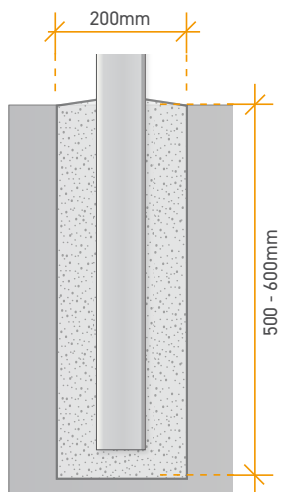


TOP BRACKET

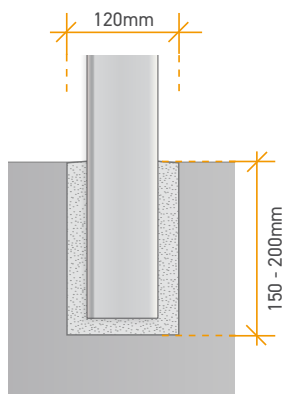
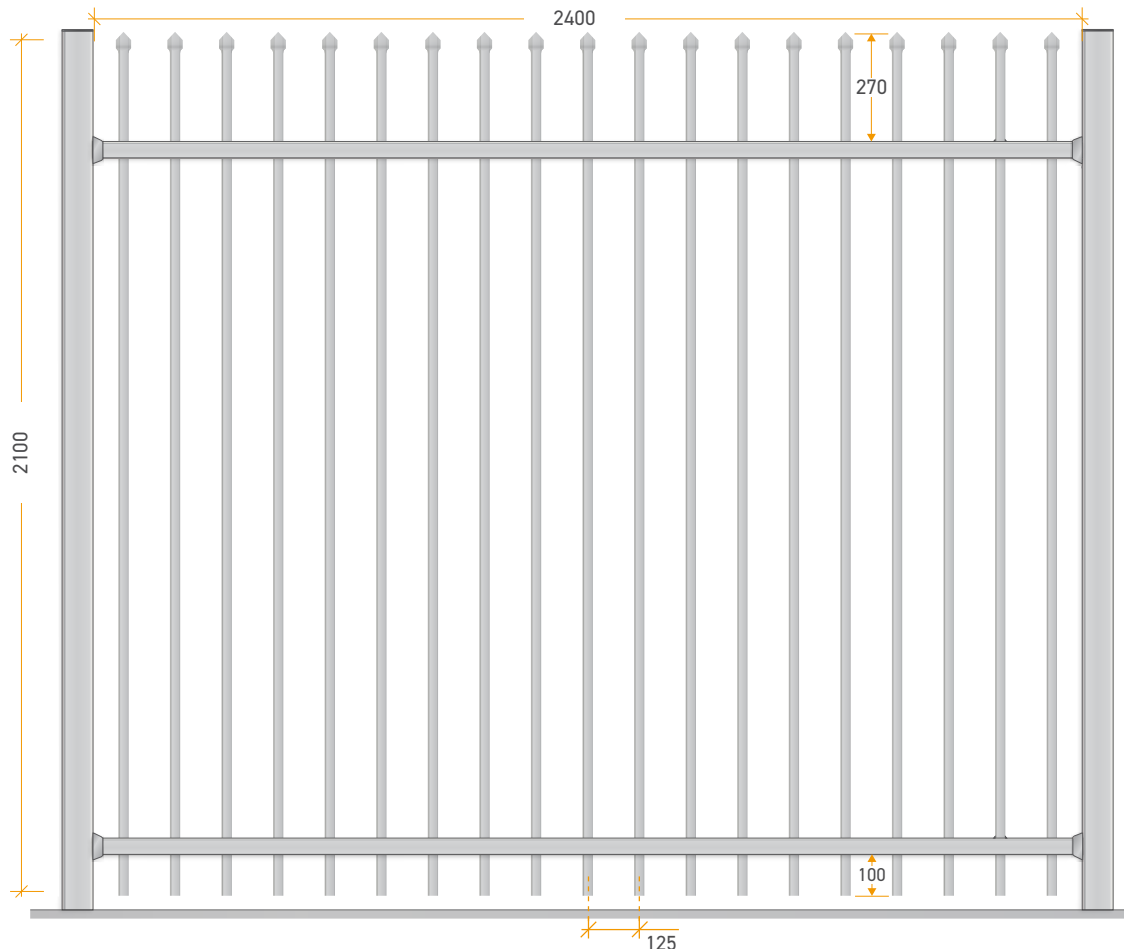


BOTTOM BRACKET

SIDE FIT SECURITY BRACKET ASSEMBLY



IN GROUND POST DETAIL



CORE DRILLED POST DETAIL



CRIMPED SPEAR TOP DETAIL

WELDS & PRIMING

Hercules Steel panels and gates use Silicon Bronze Welds and are Zinc primed prior to powder coating



OXWORKS

STEEL D.E.T. SPEC PANELS - QLD ONLY

(HE2404BL)

40 x 40 x 2mm SHS Rails

25 x 25 x 1.6mm SHS Tube with Crimped Spear Top

125mm Tube Centres

- 2400 x 2100mm Steel Panel

PANEL FIXINGS

40 x 40mm Double Lug Fence Brackets Side Fit Security Bracket

- 5 x 12-14*20 Anti Tamper Self Tapping Tek Screws used per Double Lug Fence Bracket
- Side Fit Security Brackets allow up to 15 Degrees of vertical rake

75 x 75 x 3mm STEEL POSTS

In Ground Post Sizes:

- 3000mm (SP7534BL); Per Metre

In Ground Post

200 x 500/600mm Post Hole filled with Post Mix Concrete

Core Drilled Post

Minimum 120mm x 150mm Core Drill Hole filled with MP60 Non-Shrink Bostik Grout

100 x 100 x 4mm STEEL POSTS

In Ground Post Sizes:

- 3000mm (HE1034BL); Per Metre

In Ground Post

200 x 500/600mm Post Hole filled with Post Mix Concrete

SUBSTRATE

Galvanised Steel

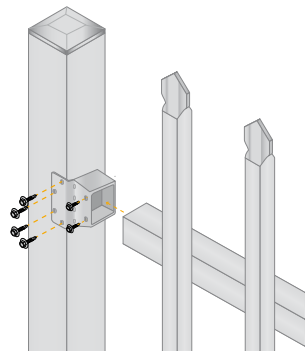
All of our Hercules Security Fencing are available in the Interpon Powder Coating Satin Black.

Hercules DETE panels, gates and posts are zinc primed prior to powder coating

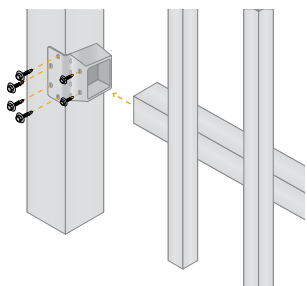
TITLE: **STEEL D.E.T.E. HERCULES SECURITY FENCING**

CONTACT: sales@oxworks.com.au

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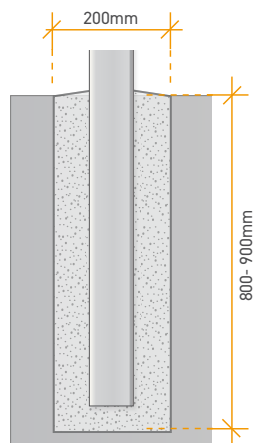
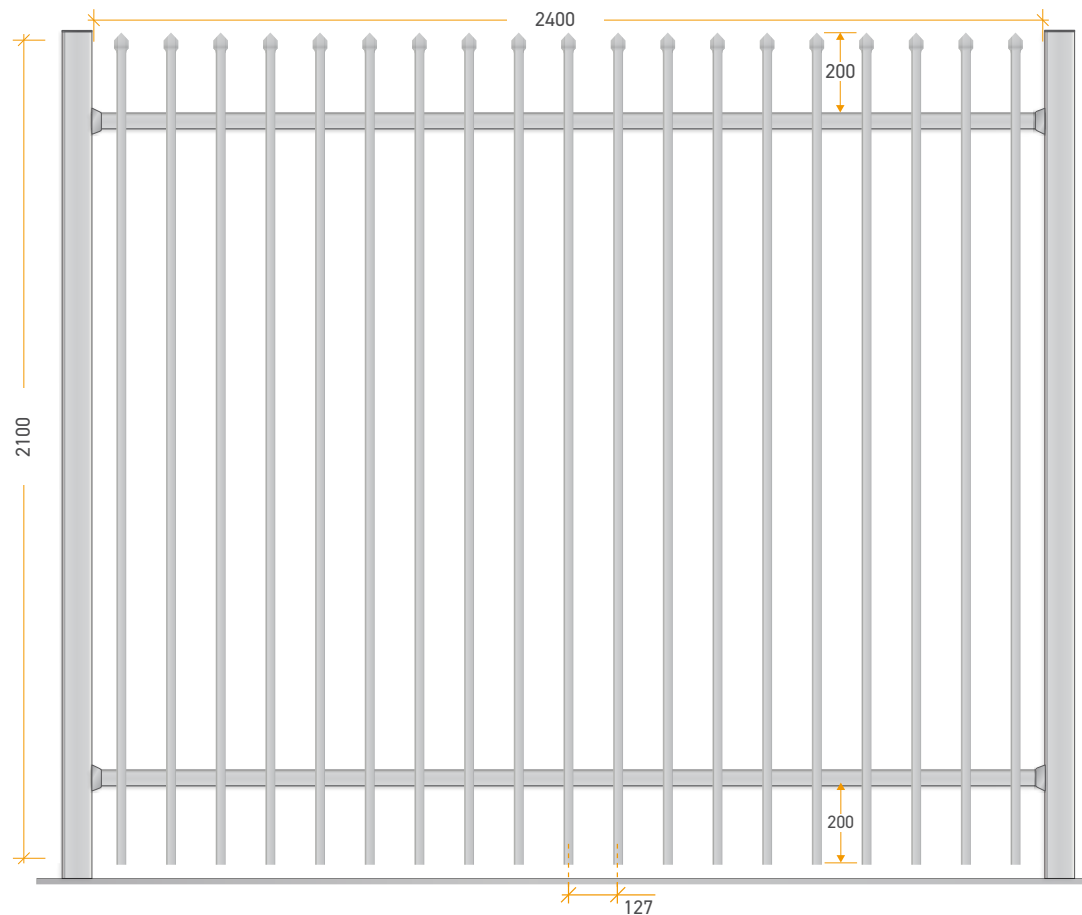


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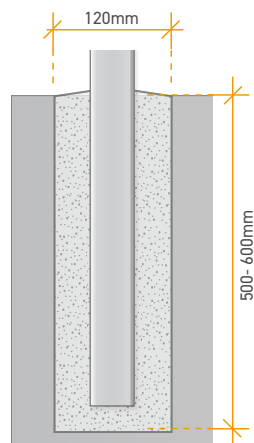


BOTTOM BRACKET

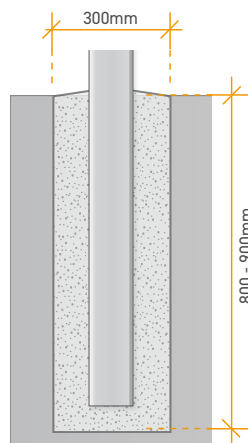
SIDE FIT SECURITY BRACKET ASSEMBLY



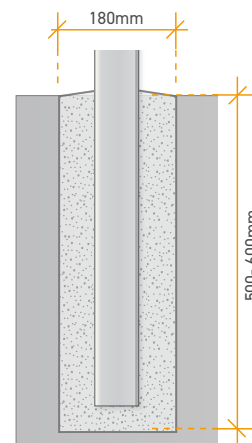
65 x 65 In Ground



65 x 65 Core Drilled



100 x 100 In Ground



100 x 100 Core Drilled



CRIMPED
SPEAR TOP DETAIL

OXWORKS

STEEL SCHOOL SPEC PANELS - WA ONLY

2400mm x 2100mm Panels

- 40 x 40 x 3mm SHS Rails
- 25 x 25 x 1.6mm SHS Tube with Crimped Spear Top
- 127mm Tube Centres
- Face Welded Spear Tubes
- Min 18 Spears per Panel

PANEL FIXINGS

40 x 40mm Side Fit Security Bracket
6 x 12-14*20 Anti Tamper Self Tapping Tek Screws used per Double Lug Fence Bracket

STEEL POSTS

Intermediate Posts:
65 x 65 x 3mm @ 3000mm

End Corner Posts:
100 x 100 x 3mm @ 3000mm

- In Ground Post Fixing
200-300 x 800-900mm Post Hole filled with Post Mix Concrete
- Core Drilled Post Fixing
Minimum 120/180mm x 500-600mm Core Drill Hole filled with MP60 Non-Shrink Bostik Grout
- Post Caps - P/Coated Galvanised Steel

SUBSTRATE

Australian Sourced Galvanised Steel - Internal and External

All of our Hercules Security Fencing are coated using Interpon Powder Coating Satin Black.



TITLE: **STEEL HERCULES**
WA SCHOOL SPEC FENCING

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