

- Panel Rails
- 50 x 25 x 3mm Top Rails
- Tubes
- 16 x 1.2mm CHS
- Tube Spacings
- Nominal Tube Spacings
(spread evenly across each panel section)
 - 120mm Max Tube Spacing

- Substrate & Weld
- T6061 Aluminium
- Powder Coating
- Interpon Standard Range
- Fully Compliant
- Fully Compliant to AS1170.1 (2002)

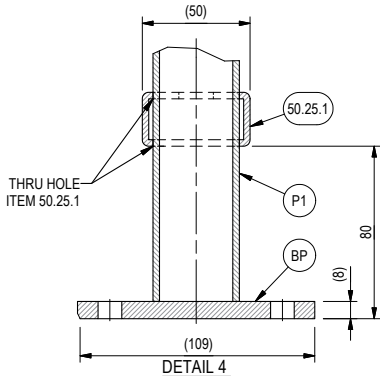
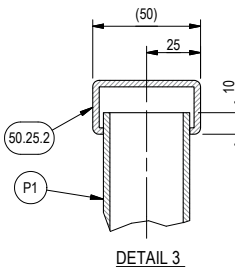
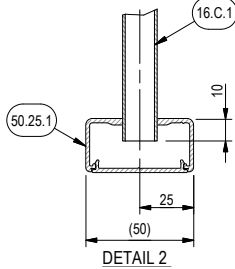
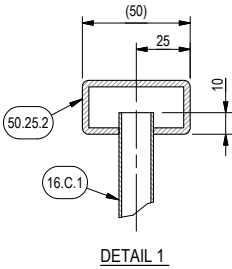
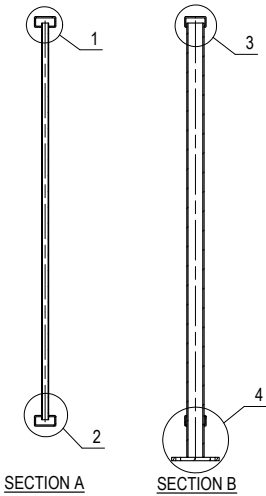
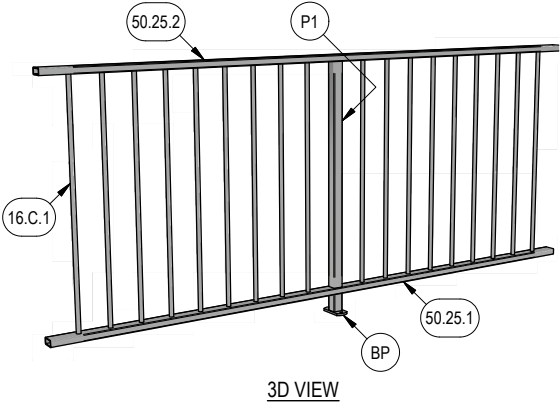
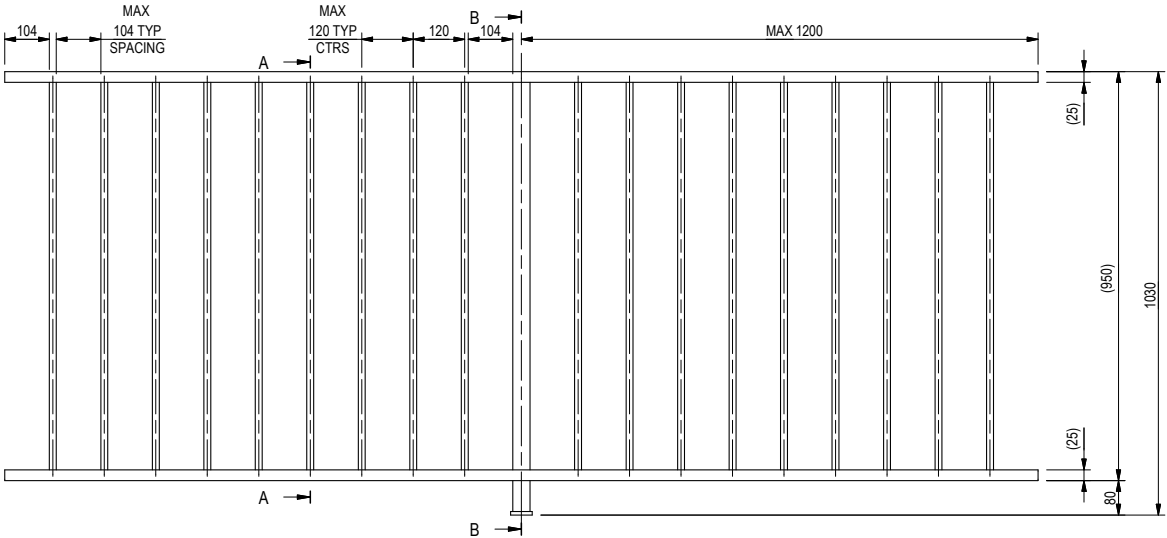
- Intermediate Posts
- 40 x 40 x 3mm SHS
 - 110 x 50 x 8mm (base plate) or 300mm leg (core drill)

Intermediate Post Requirement Guide

PANEL WIDTH	POSTS
0 - 1400mm	0
1401 - 2700mm	1
2701 - 3900mm	2
3901 - 4900mm	3
4501 - 5500mm	4
5500mm Max Width Allowed for Balustrade Compliance	

The number of intermediate posts may differ to the above guide depending installation requirements. Please use this table as a guide only.

EXAMPLE BALUSTRADE PANEL @ 2400MM WIDE



CUSTOM STAIR AND RAKED PANELS AND GATES ARE AVAILABLE FOR SPECIAL ORDER



NOT POOL COMPLIANT

Panel Rails

- 75 x 25 x 3mm RHS Rails

Tubes

- 16 x 1.2mm CHS

Tube Spacings

- Nominal Tube Spacings
(spread evenly across each panel section)
- 120mm Max Tube Spacing

Substrate & Weld

- T6061 Aluminium

Powder Coating

- Interpon Standard Range

Fully Compliant

- Fully Compliant to AS1170.1 (2002)

Intermediate Posts

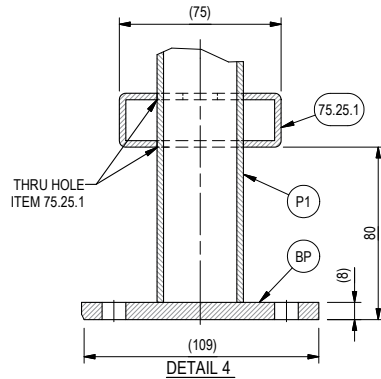
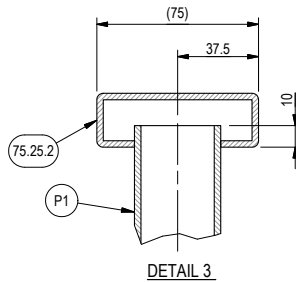
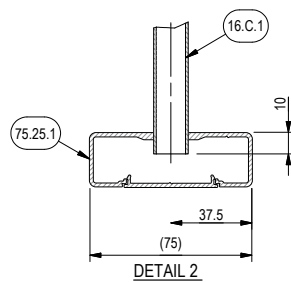
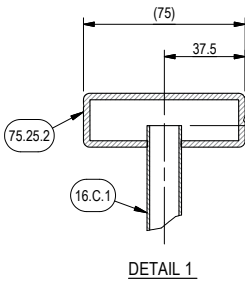
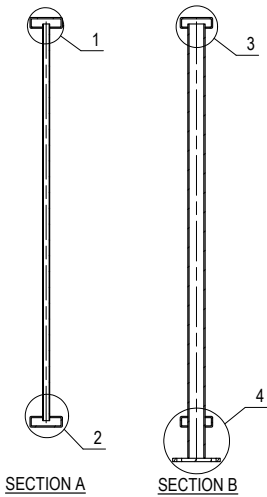
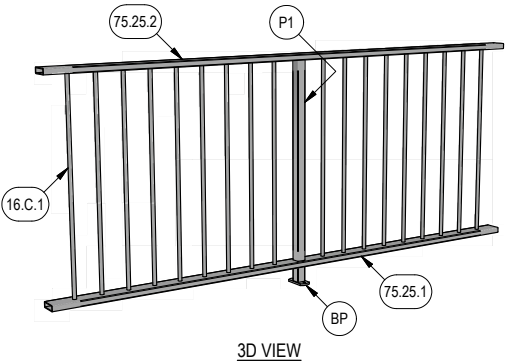
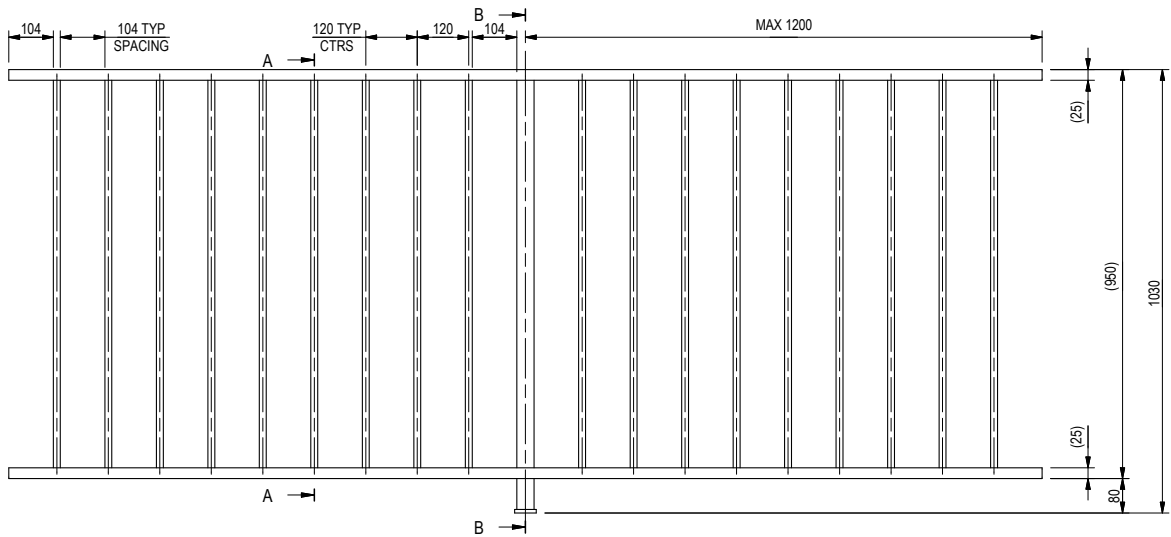
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Intermediate Post Requirement Guide

PANEL WIDTH	POSTS
0 - 1400mm	0
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EXAMPLE BALUSTRADE PANEL @ 2400MM WIDE



CUSTOM STAIR AND RAKED PANELS AND GATES ARE AVAILABLE FOR SPECIAL ORDER



NOT POOL COMPLIANT

Panel Rails

- 50 x 25 x 3mm RHS Rails

Tubes

- 19 x 1.2mm CHS

Tube Spacings

- Nominal Tube Spacings
(spread evenly across each panel section)
- 120mm Max Tube Spacing

Substrate & Weld

- T6061 Aluminium

Powder Coating

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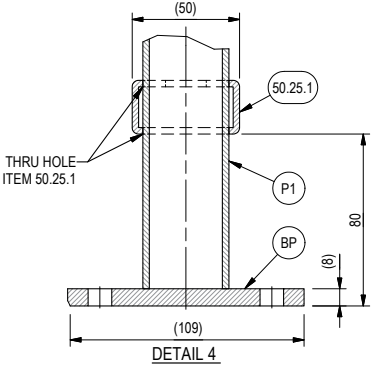
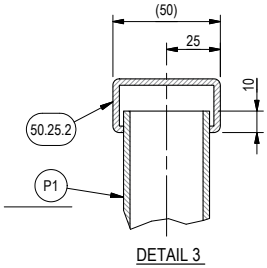
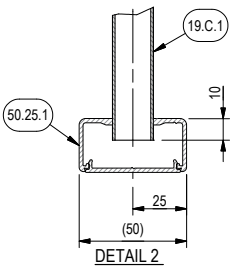
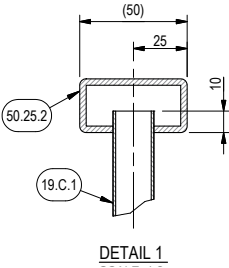
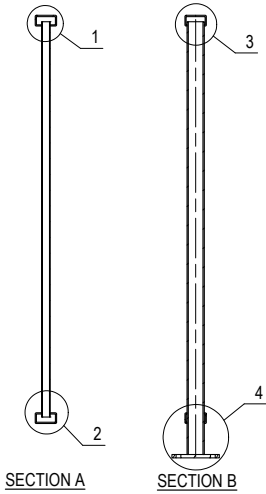
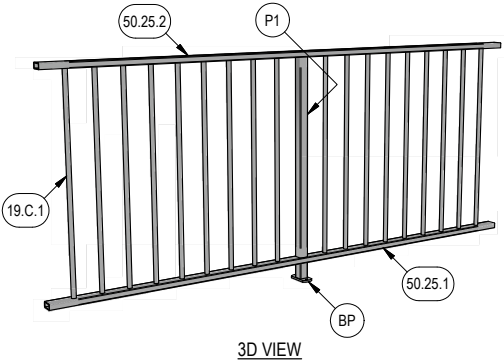
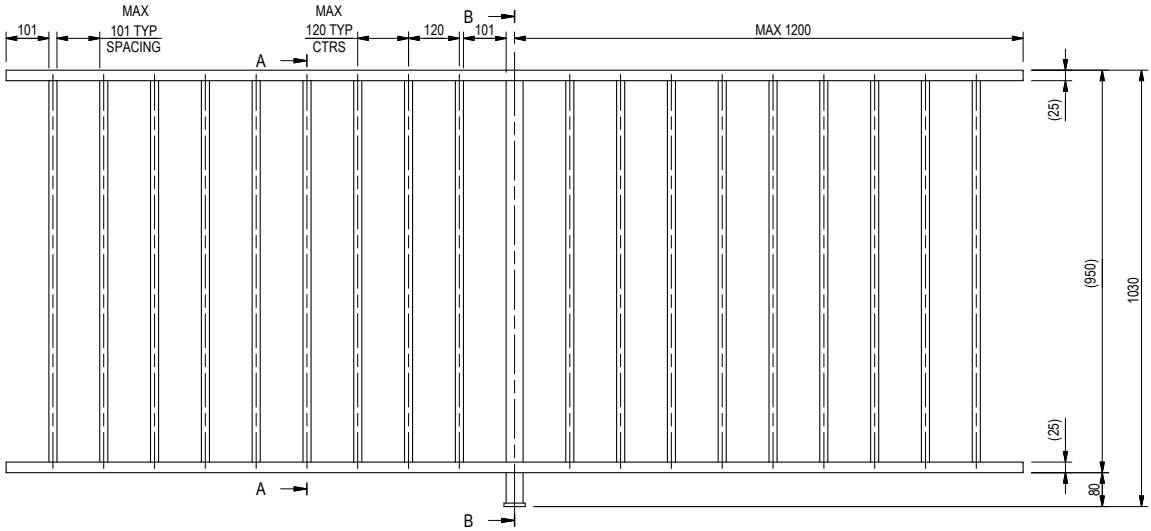
Intermediate Post Requirement Guide

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EXAMPLE BALUSTRADE PANEL @ 2400MM WIDE



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Intermediate Posts

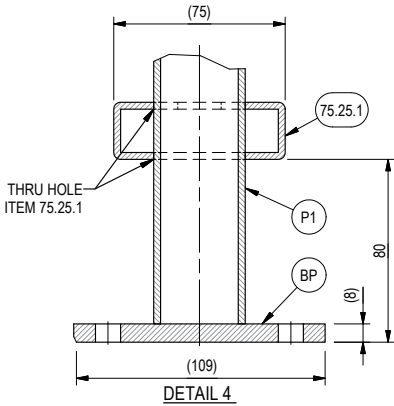
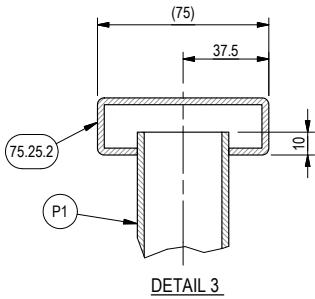
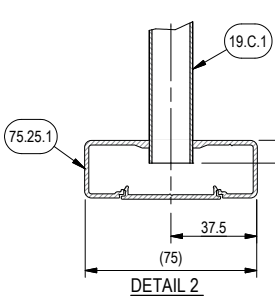
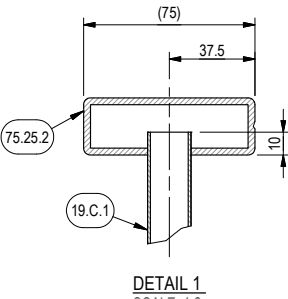
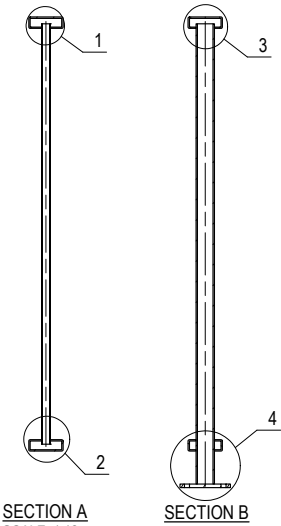
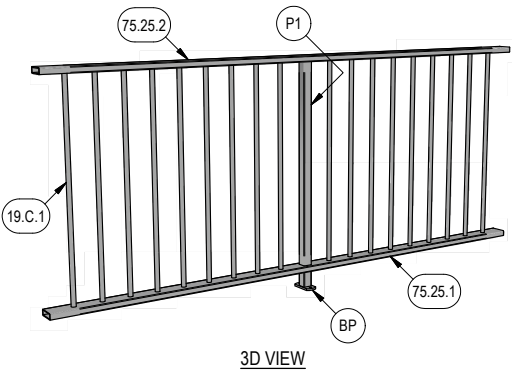
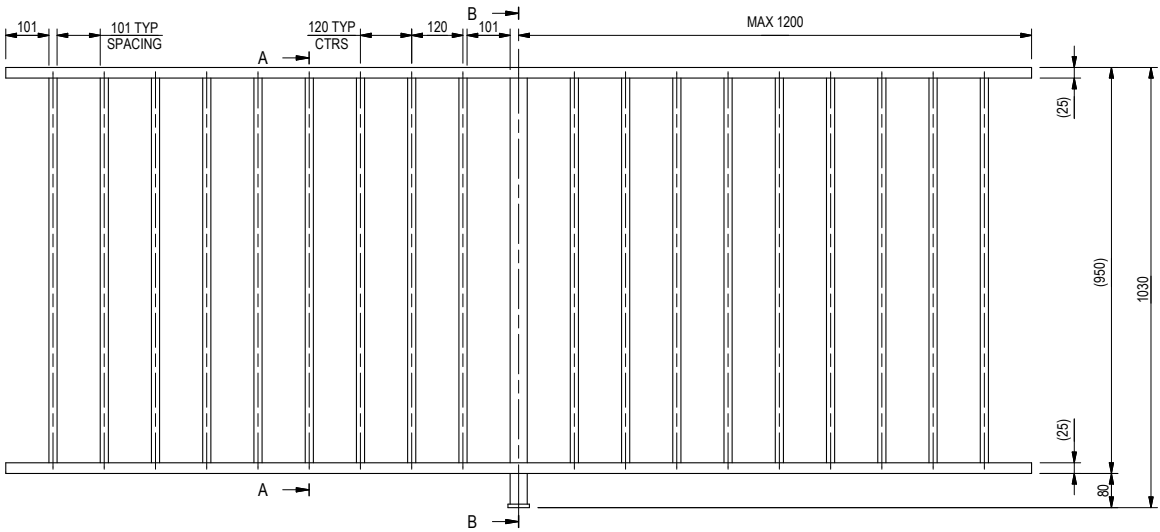
- 40 x 40 x 3mm SHS
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Intermediate Post
Requirement Guide

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0 - 1400mm	0
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- 50 x 25 x 3mm RHS Rails

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- 38 x 16 x 1.2mm RHS

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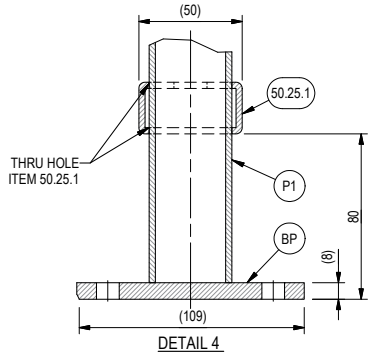
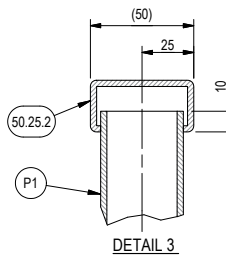
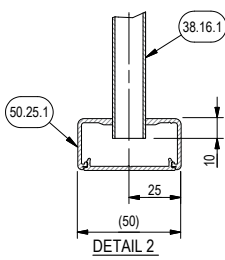
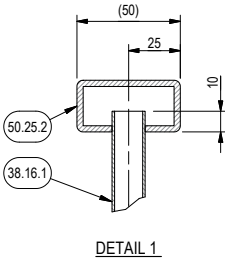
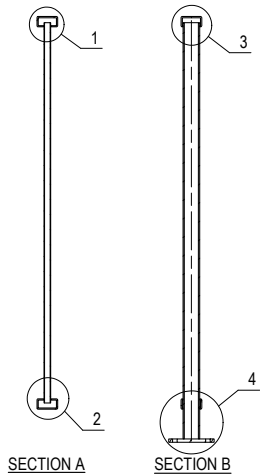
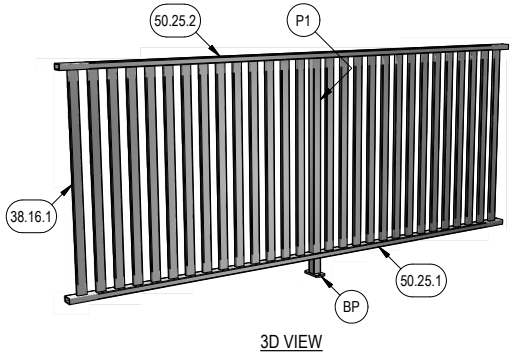
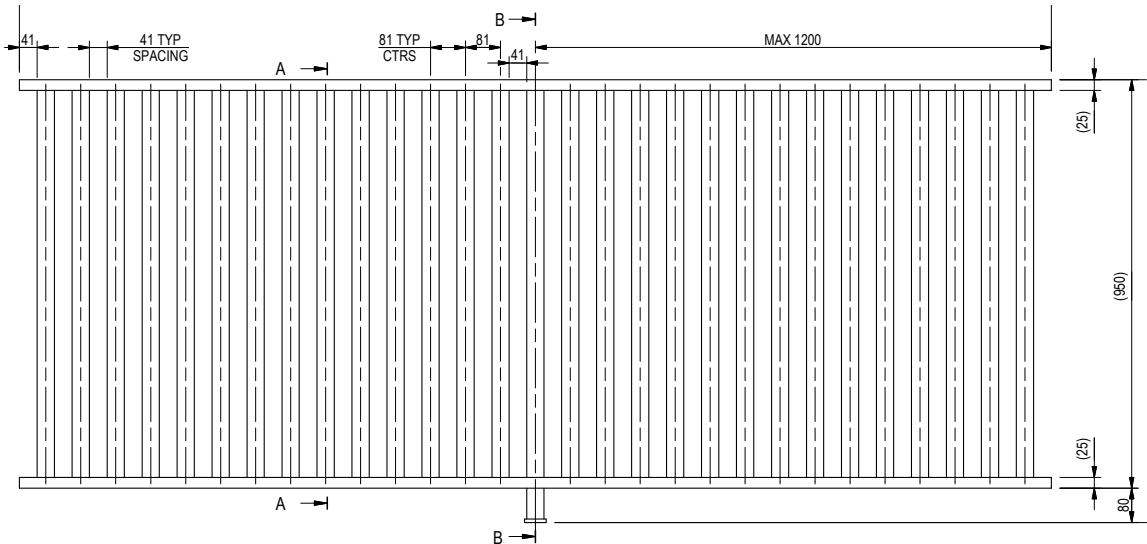
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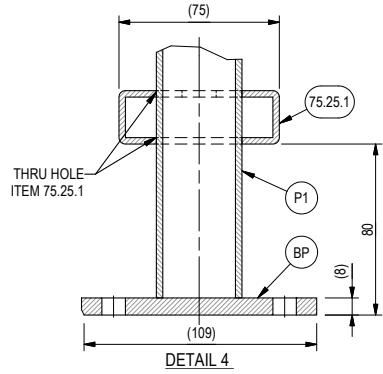
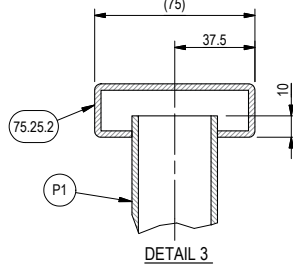
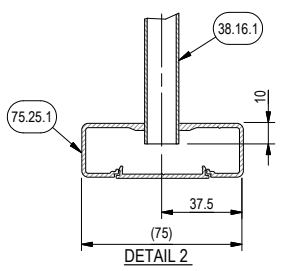
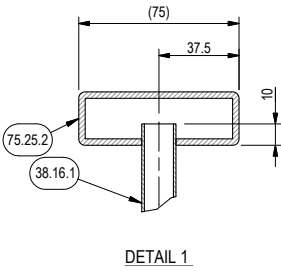
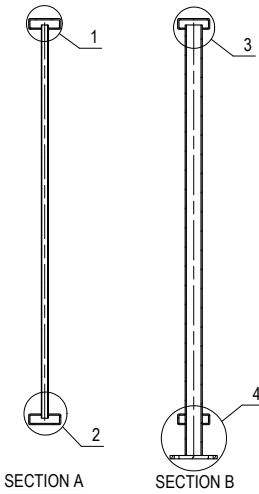
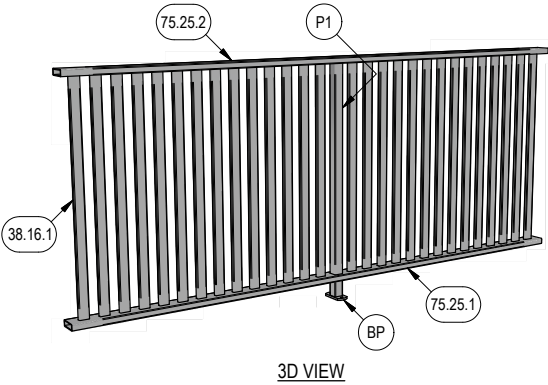
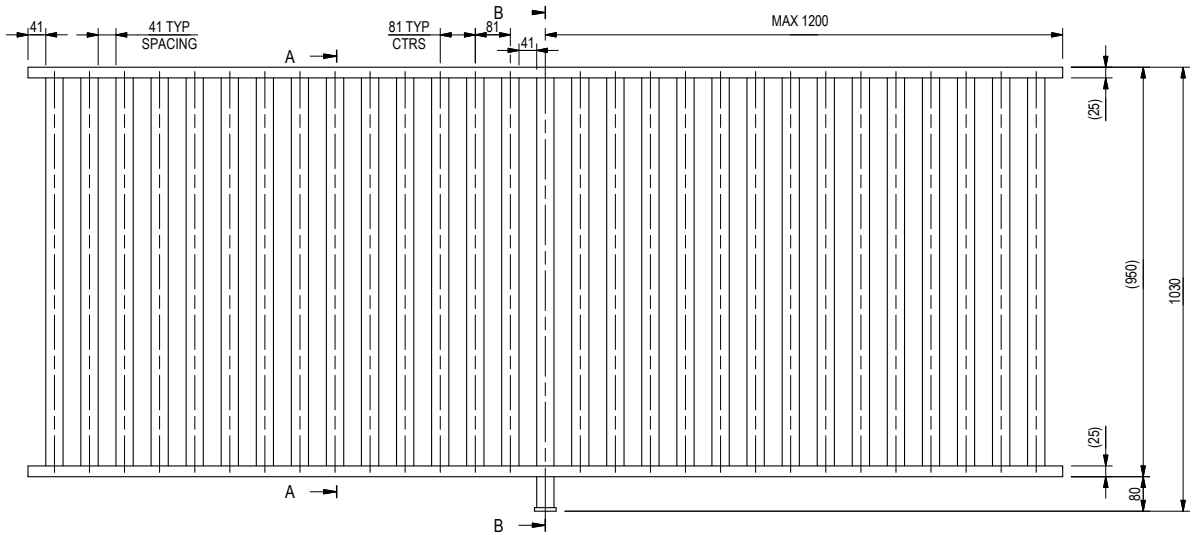
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EXAMPLE BALUSTRADE PANEL @ 2400MM WIDE



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Tubes

- 65 x 16 x 1.2mm RHS

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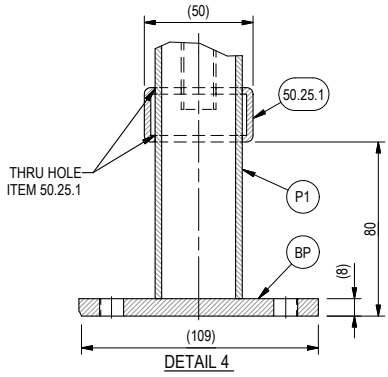
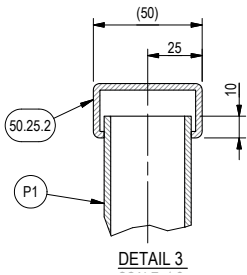
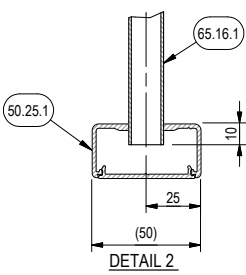
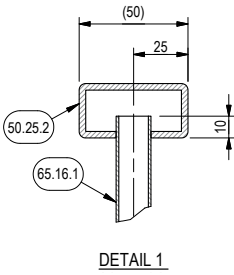
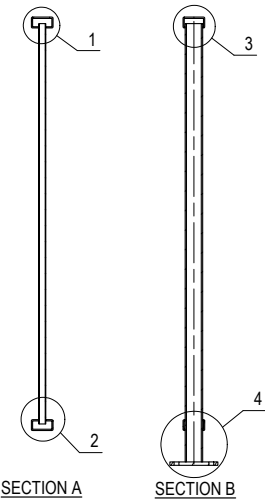
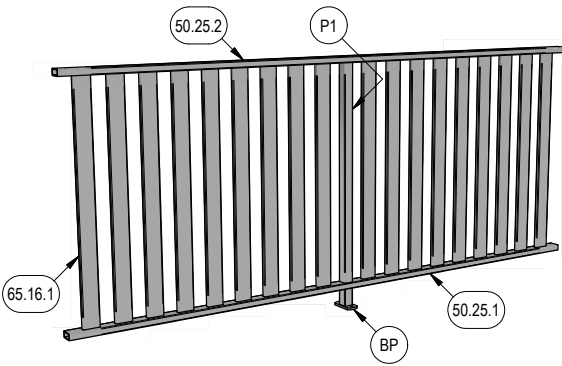
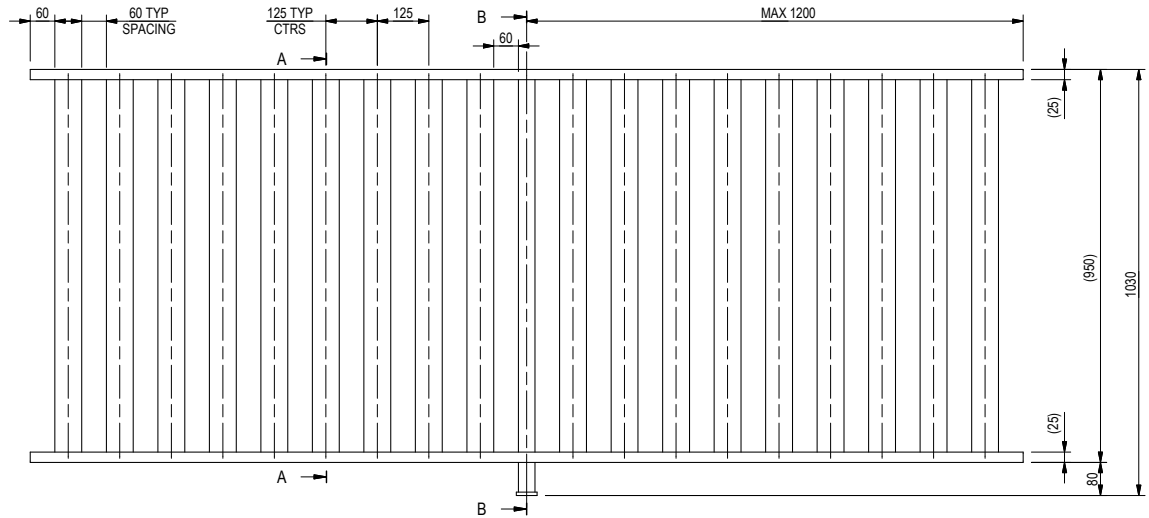
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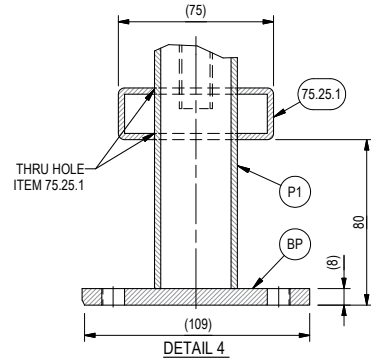
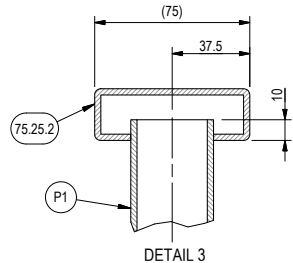
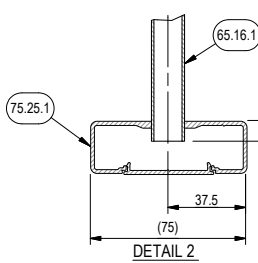
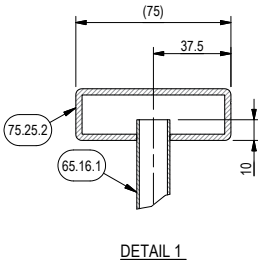
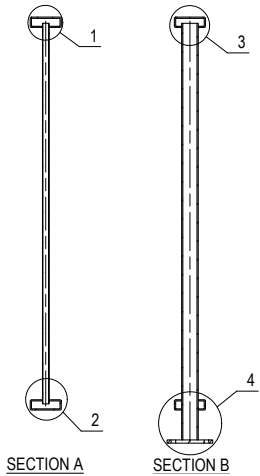
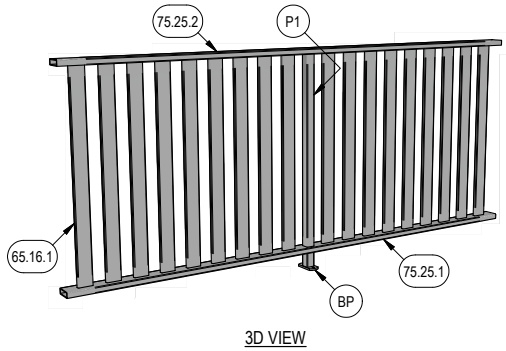
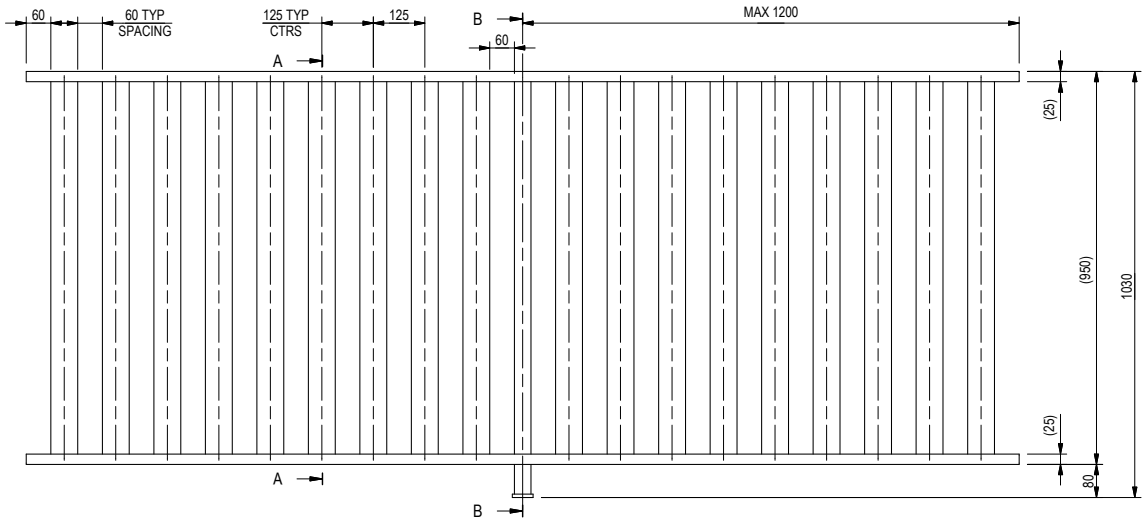
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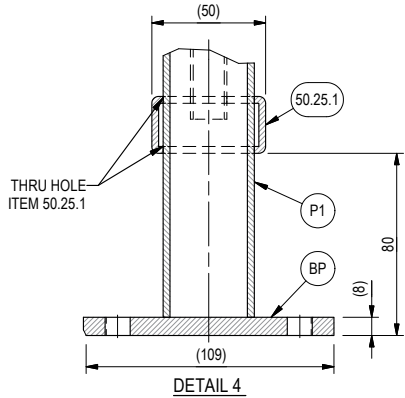
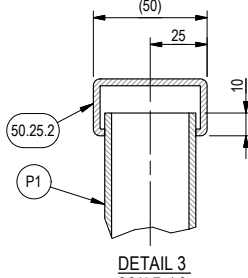
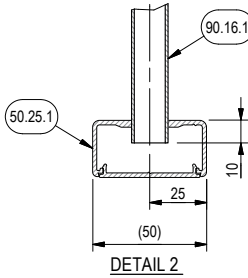
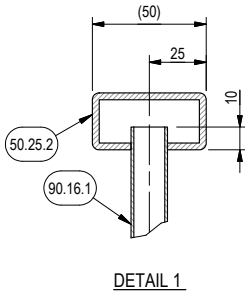
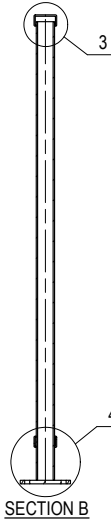
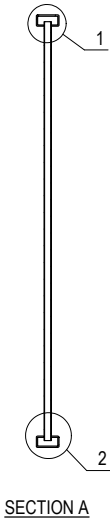
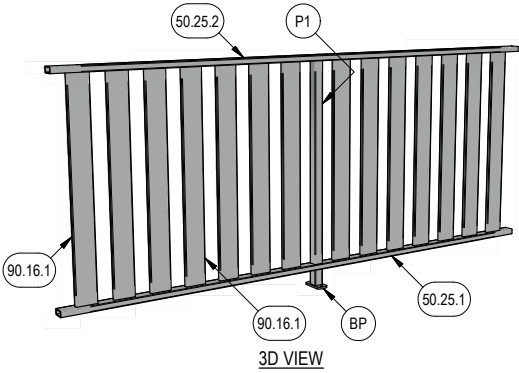
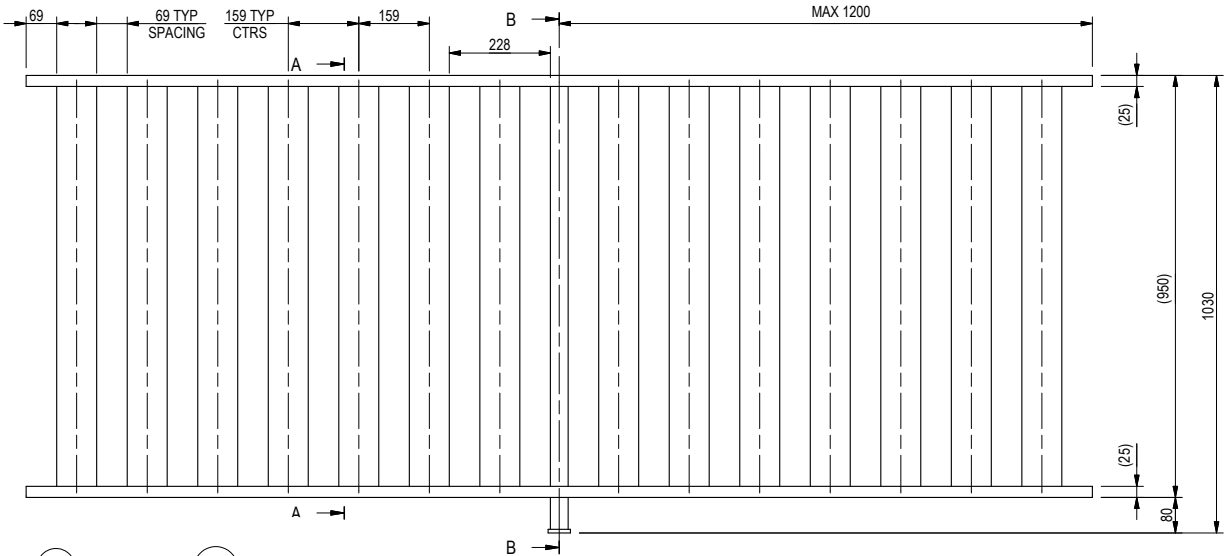
Intermediate Post Requirement Guide

PANEL WIDTH	POSTS
0 - 1400mm	0
1401 - 2700mm	1
2701 - 3900mm	2
3901 - 4900mm	3
4501 - 5500mm	4

5500mm Max Width Allowed for Balustrade Compliance

The number of intermediate posts may differ to the above guide depending on installation requirements. Please use this table as a guide only.

EXAMPLE BALUSTRADE PANEL @ 2400MM WIDE



CUSTOM STAIR AND RAKED PANELS AND GATES ARE AVAILABLE FOR SPECIAL ORDER



NOT POOL COMPLIANT

Panel Rails

- 75 x 25 x 3mm RHS Rails

Tubes

- 90 x 16 x 1.2mm RHS

Tube Spacings

- Nominal Tube Spacings
(spread evenly across each panel section)
- 120mm Max Tube Spacing

Substrate & Weld

- T6061 Aluminium

Powder Coating

- Interpon Standard Range

Fully Compliant

- Fully Compliant to AS1170.1 (2002)

Intermediate Posts

- 40 x 40 x 3mm SHS
- 110 x 50 x 8mm (base plate) or 300mm leg (core drill)

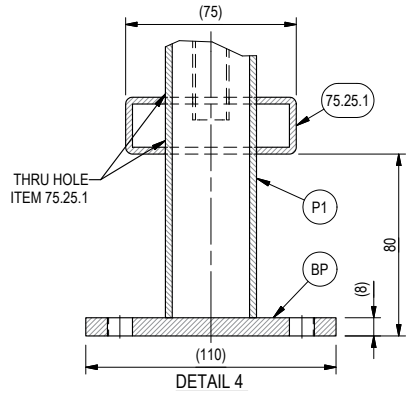
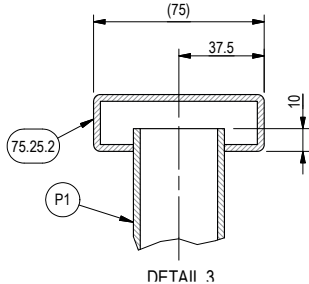
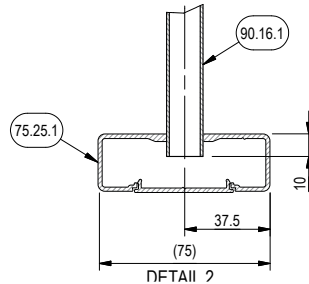
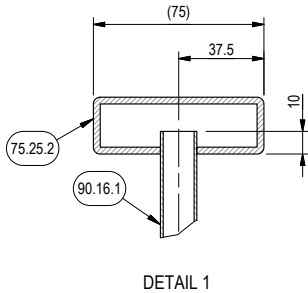
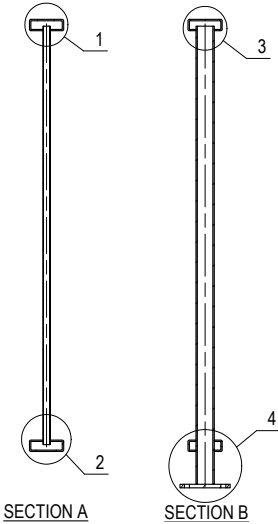
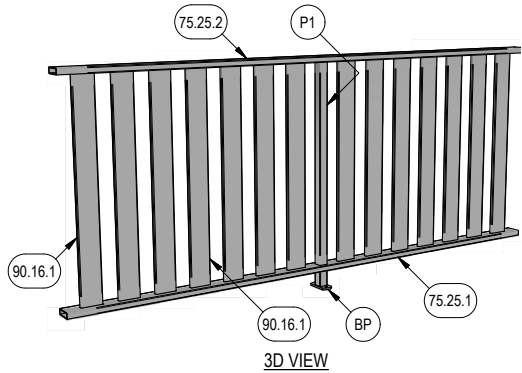
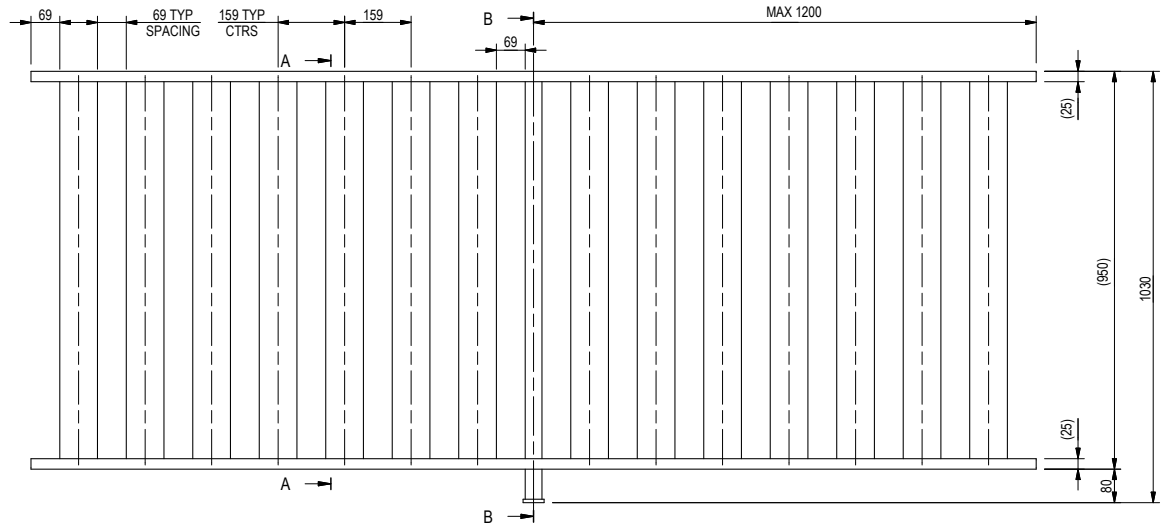
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EXAMPLE BALUSTRADE PANEL @ 2400MM WIDE



CUSTOM STAIR AND RAKED PANELS AND GATES ARE AVAILABLE FOR SPECIAL ORDER



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Panel Rails

- 50 x 25 x 3mm RHS Rails

Tubes

- 16 x 1.2mm CHS

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(spread evenly across each panel section)
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- T6061 Aluminium

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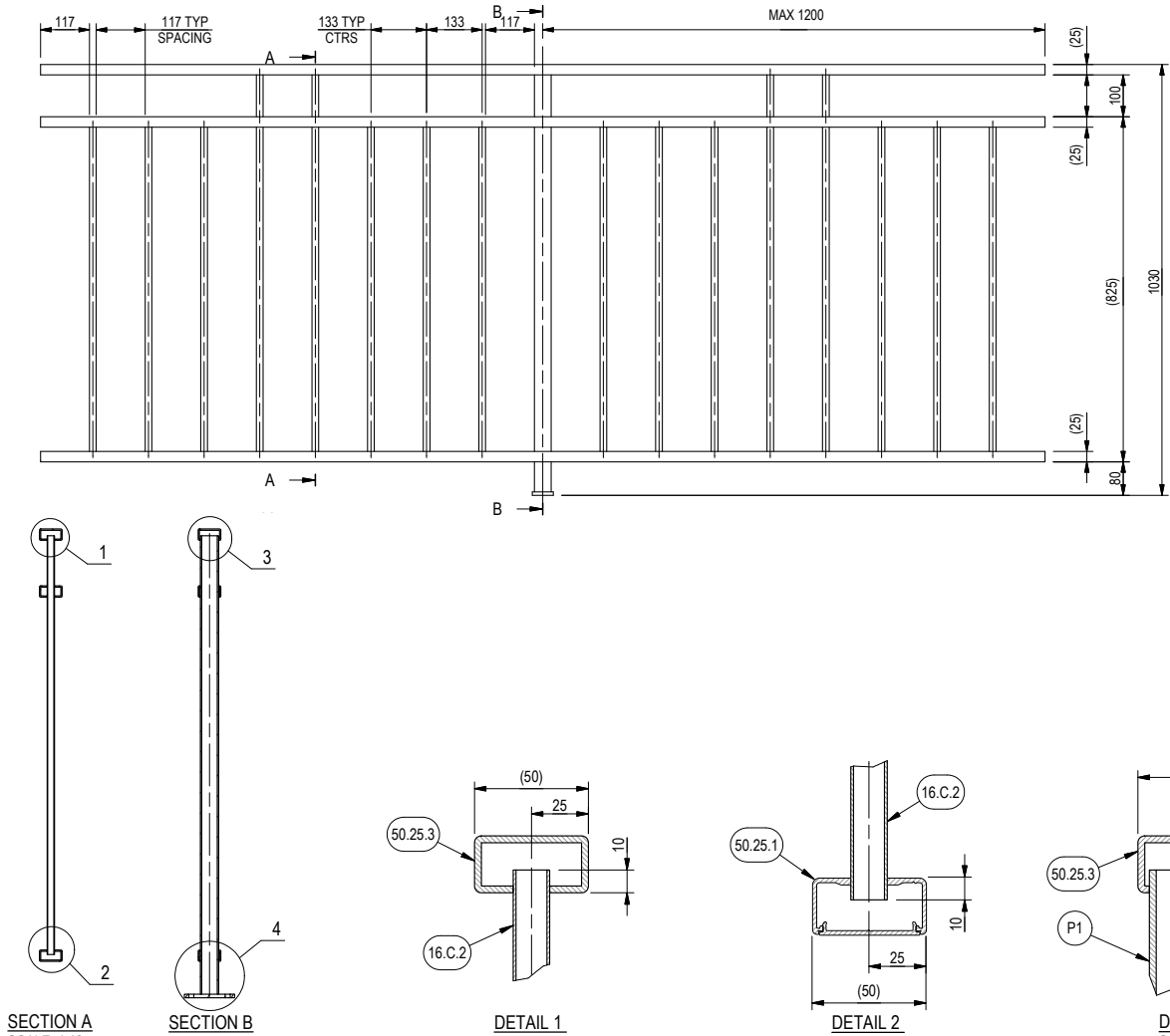
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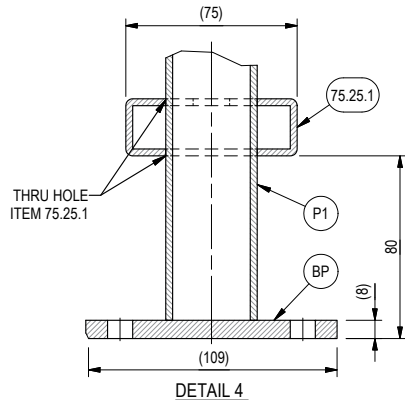
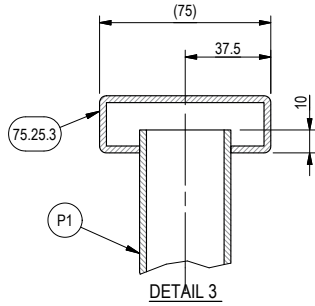
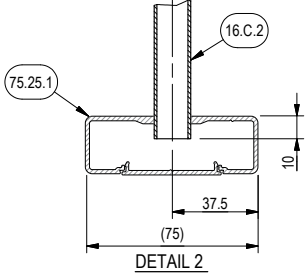
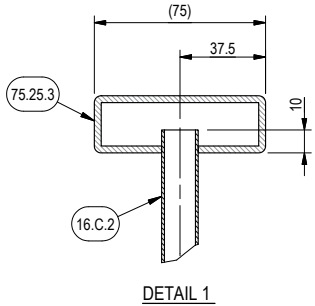
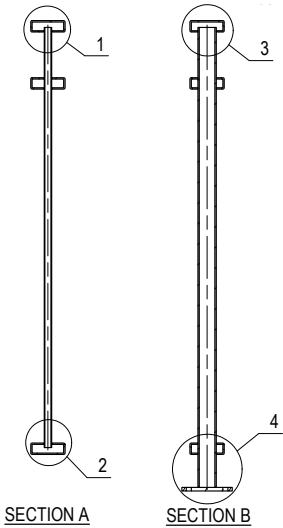
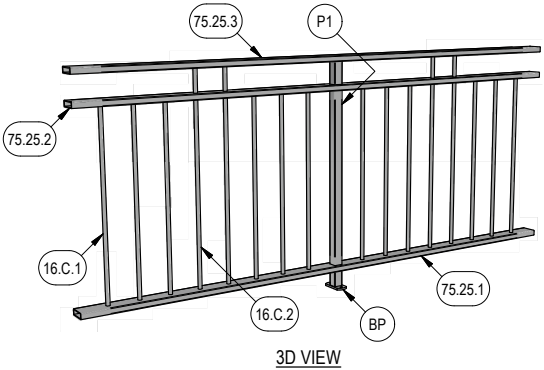
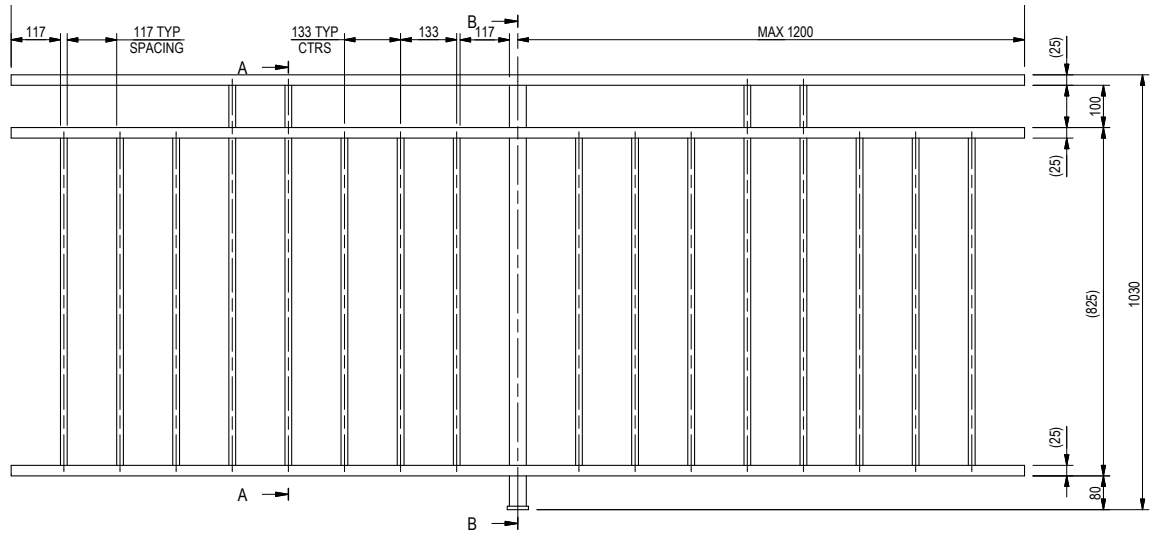
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EXAMPLE BALUSTRADE PANEL @ 2400MM WIDE



CUSTOM STAIR AND RAKED PANELS AND GATES ARE AVAILABLE FOR SPECIAL ORDER



NOT POOL COMPLIANT

Panel Rails

- 50 x 25 x 3mm RHS Rails

Tubes

- 19 x 1.2mm CHS

Tube Spacings

- Nominal Tube Spacings
(spread evenly across each panel section)
- 120mm Max Tube Spacing

Substrate & Weld

- T6061 Aluminium

Powder Coating

- Interpon Standard Range

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- 40 x 40 x 3mm SHS
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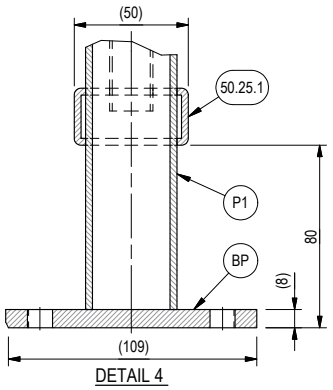
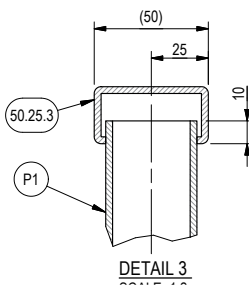
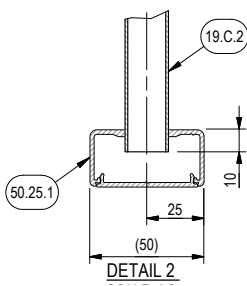
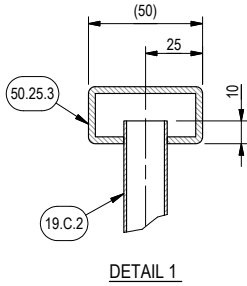
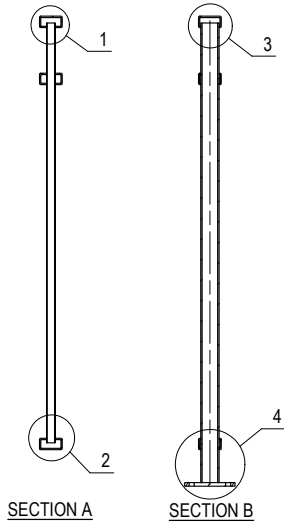
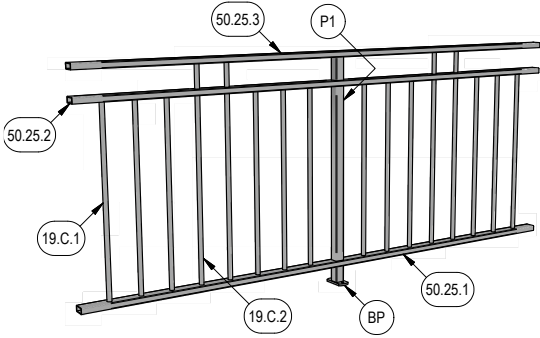
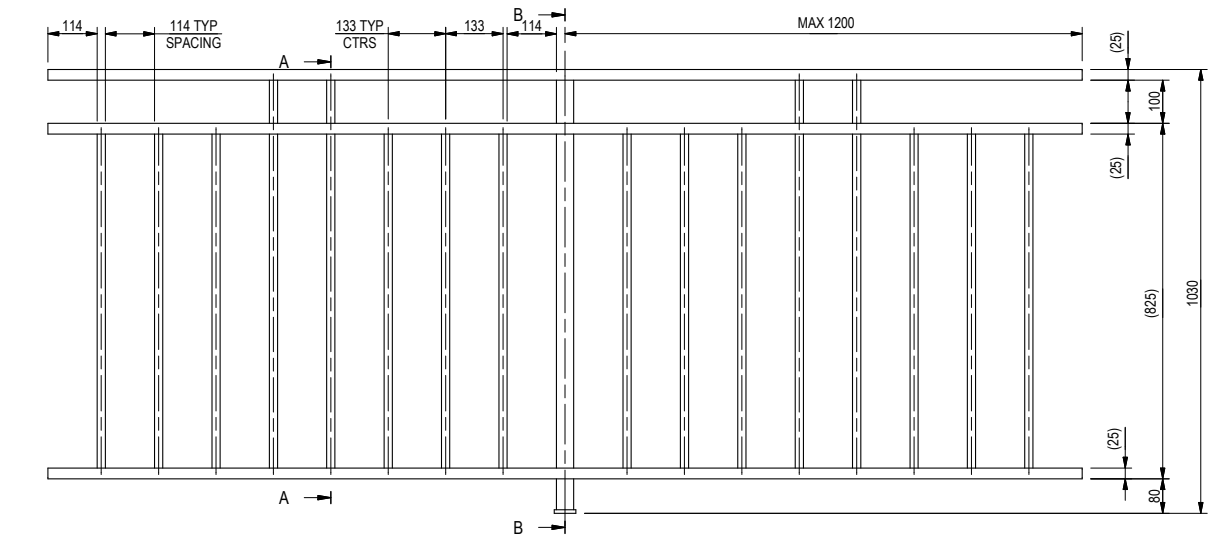
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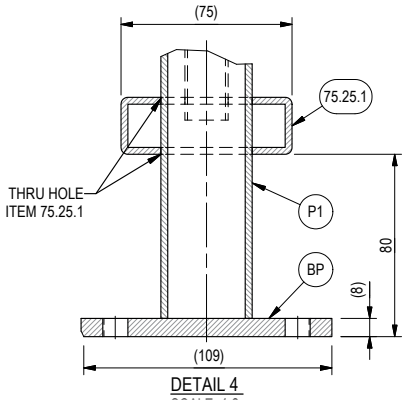
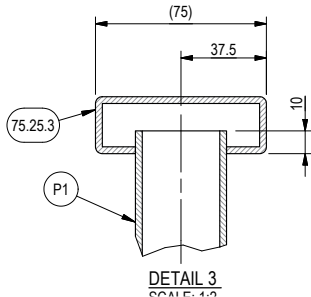
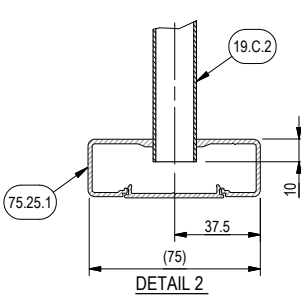
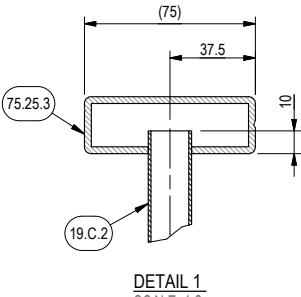
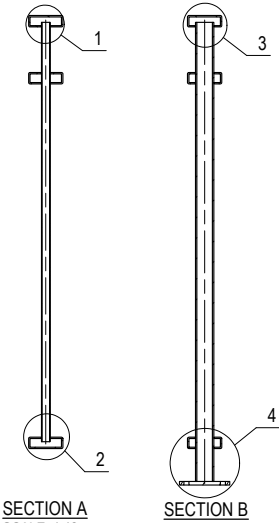
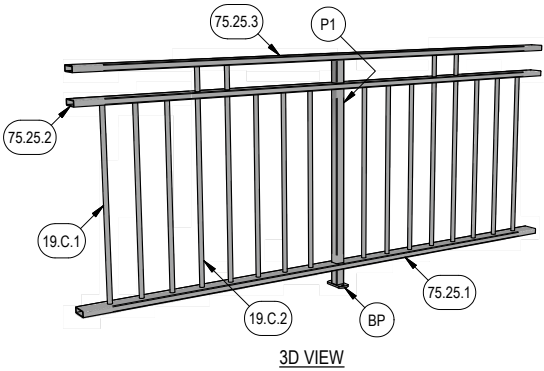
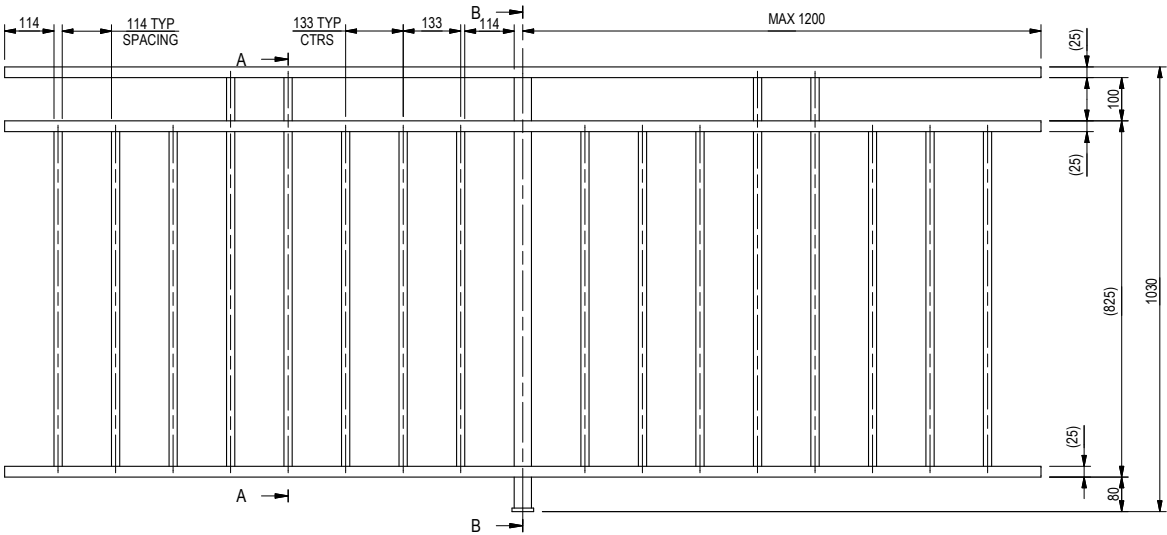
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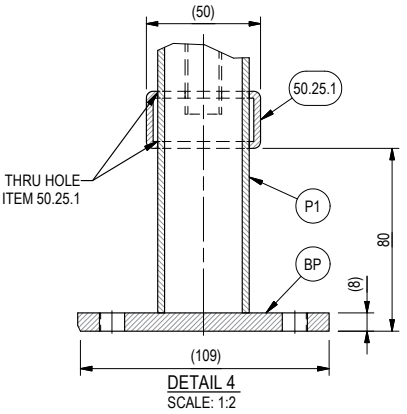
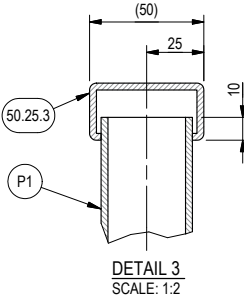
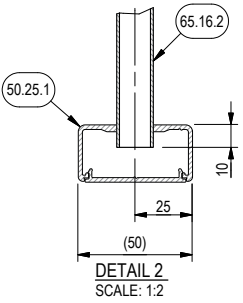
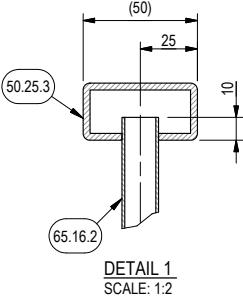
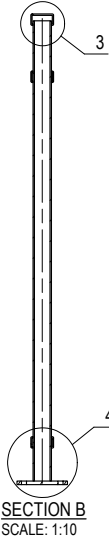
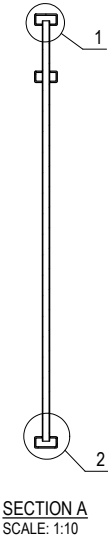
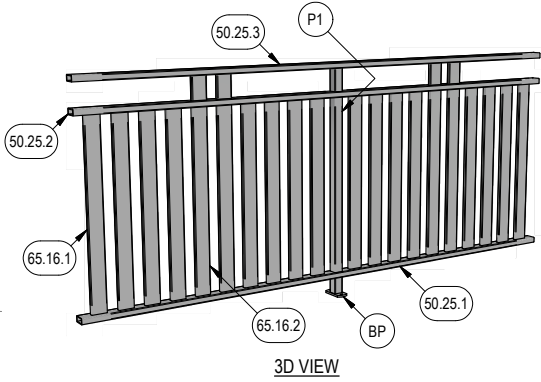
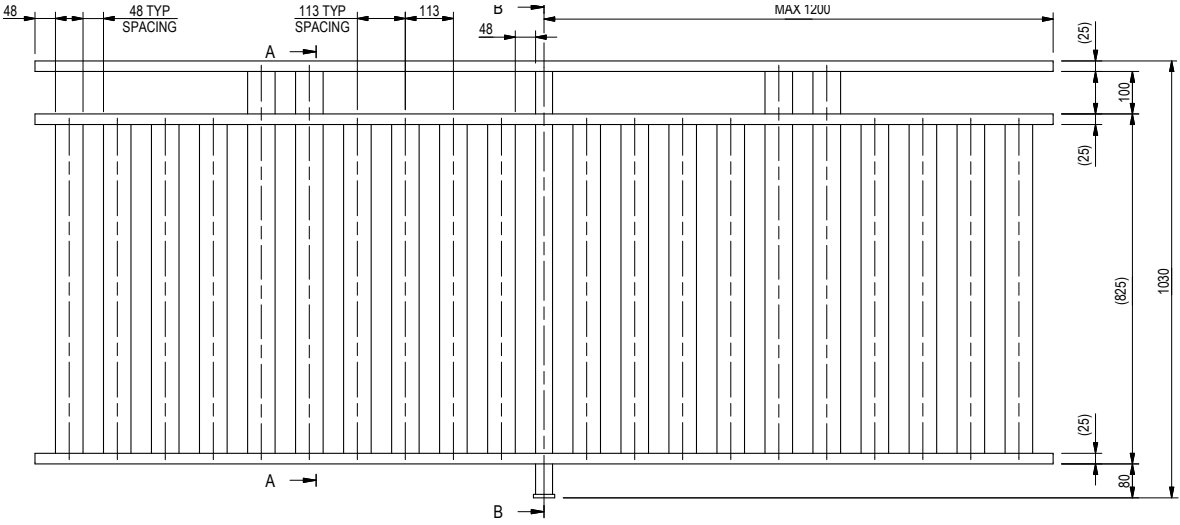
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Tube Spacings

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Substrate & Weld

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Powder Coating

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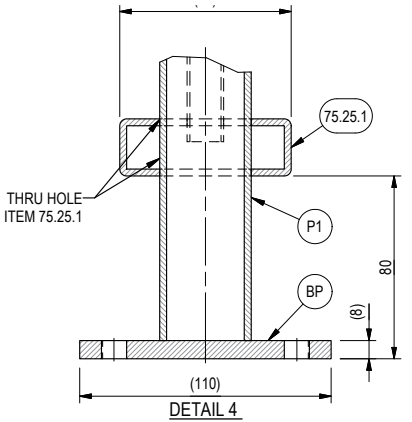
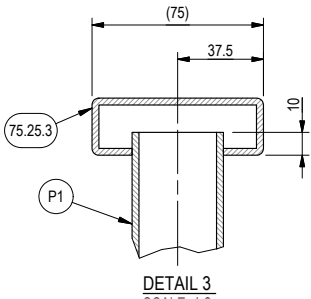
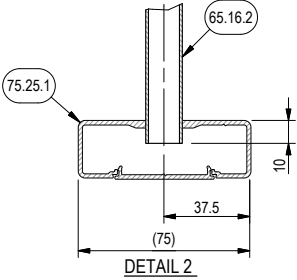
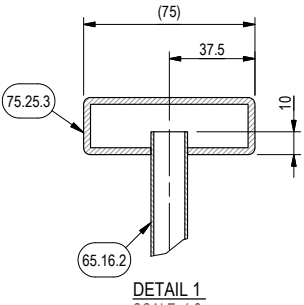
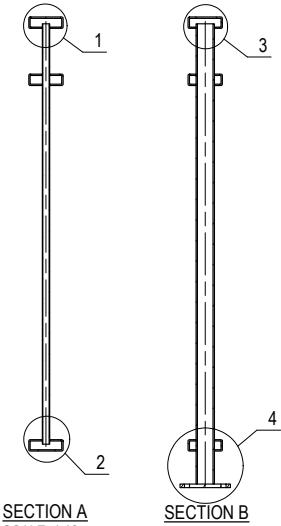
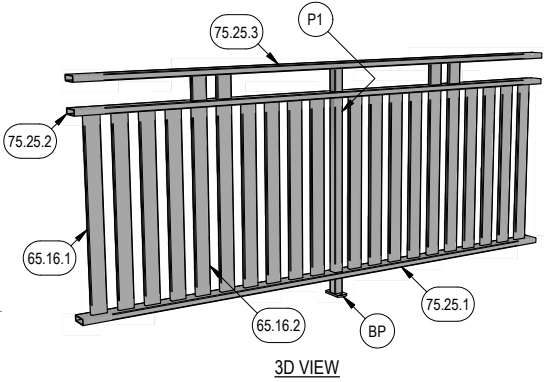
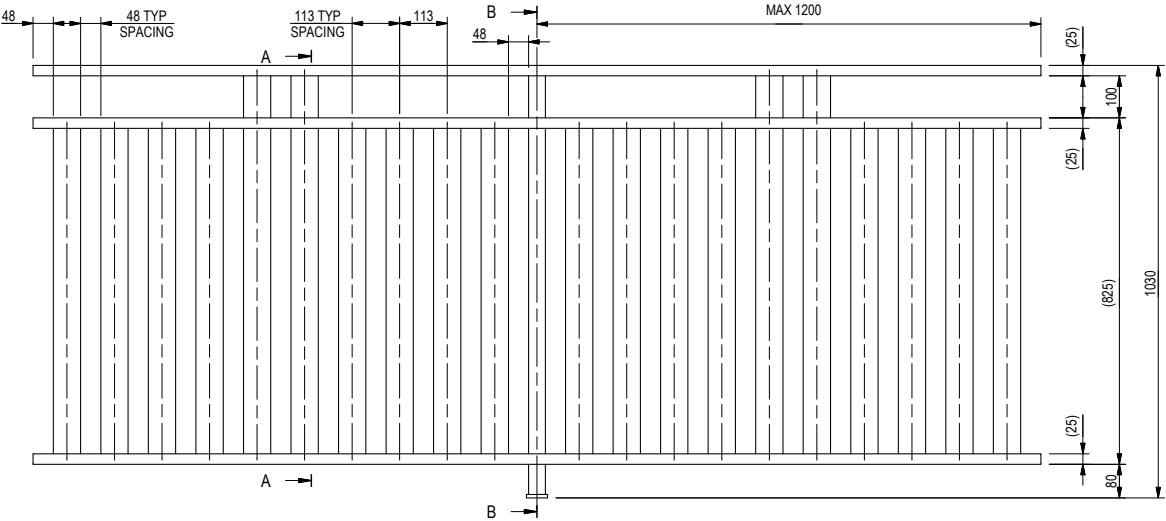
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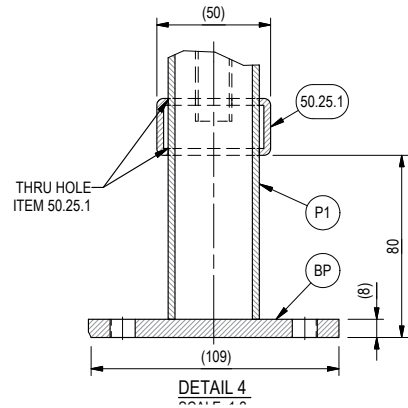
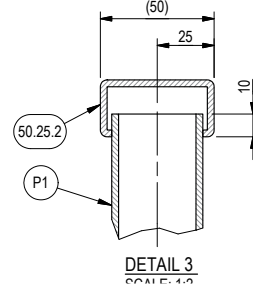
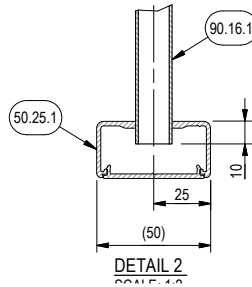
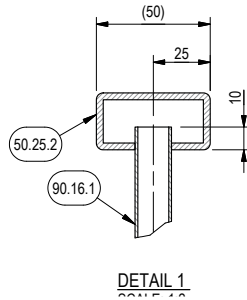
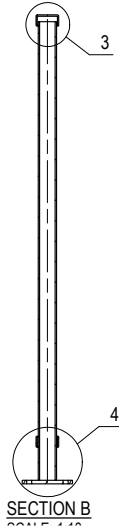
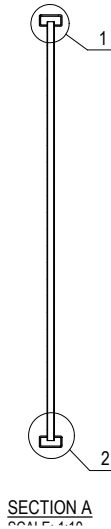
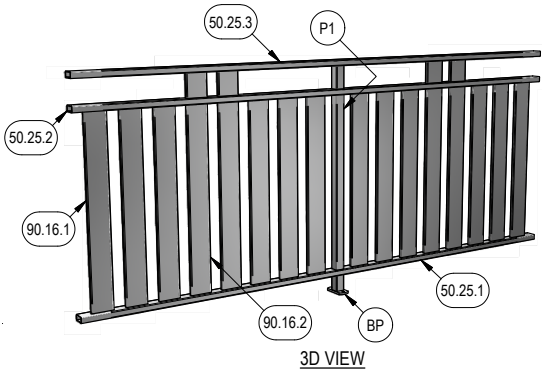
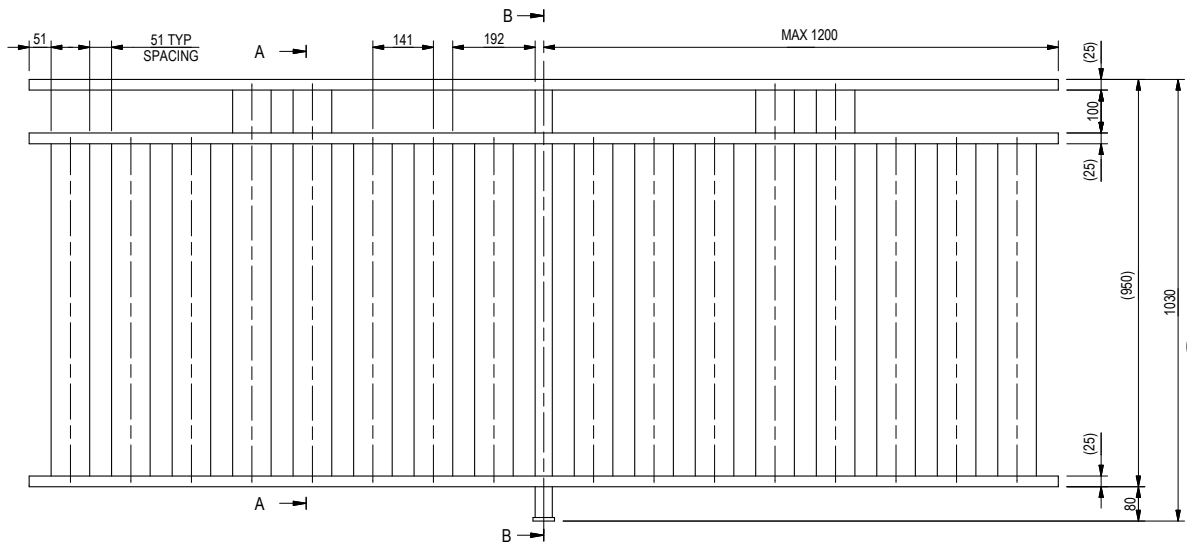
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Panel Rails

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- Double Top Rail

Tubes

- 90 x 16 x 1.2mm RHS

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- Nominal Tube Spacings
(spread evenly across each panel section)
- 120mm Max Tube Spacings

Substrate & Weld

- T6061 Aluminium

Powder Coating

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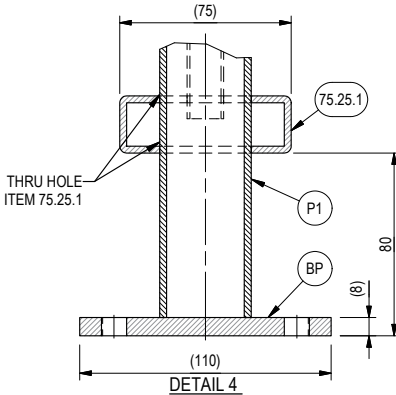
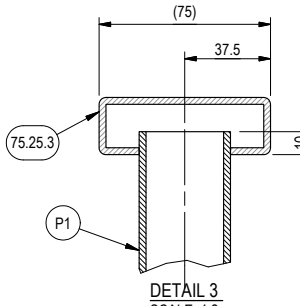
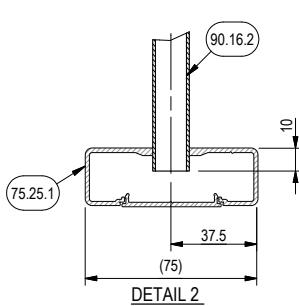
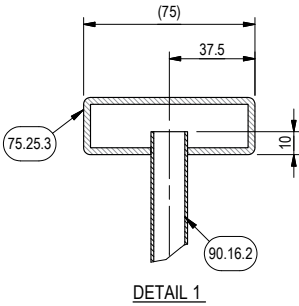
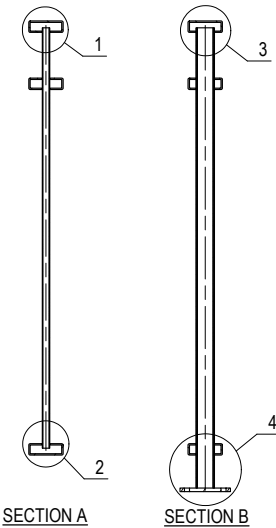
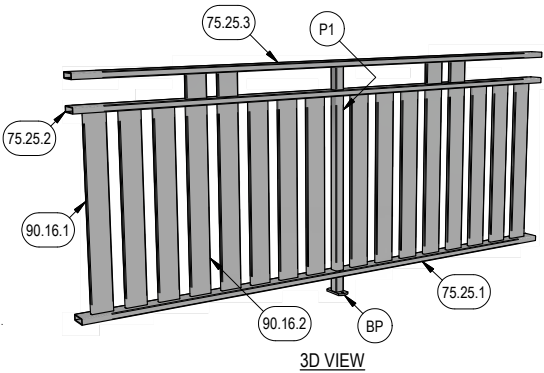
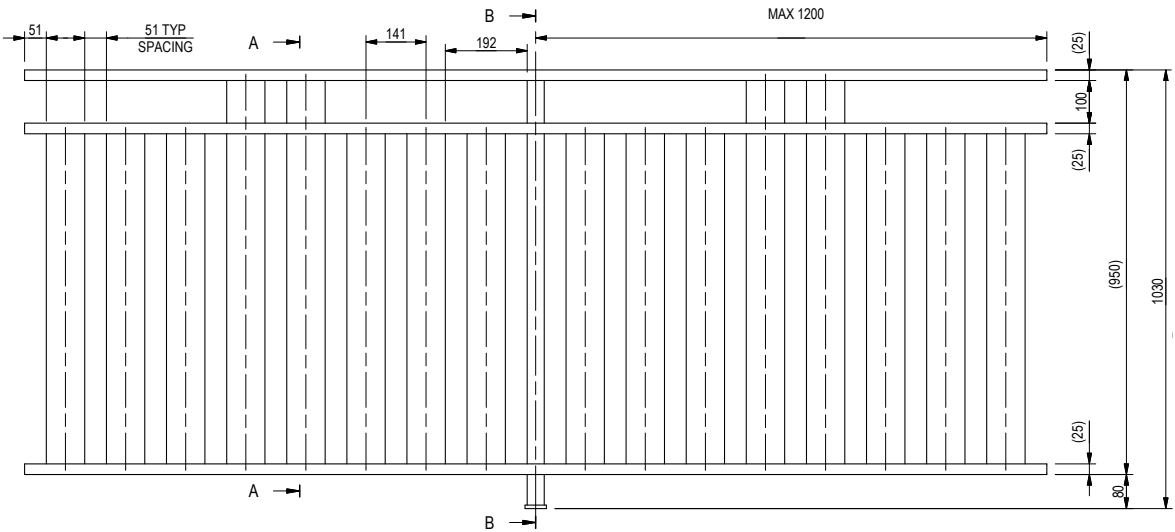
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NOT POOL COMPLIANT

- Panel Rails
- 50 x 25 x 3mm RHS Rails

- Tubes
- 40 x 10 x 1.4mm RHS

- Tube Spacings
- Approximately 30mm
Typical Spacings (+/- 10mm)
(spread evenly across each panel section)
 - 120mm Max Tube Spacings

- Substrate & Weld
- T6061 Aluminium

- Powder Coating
- Interpon Standard Range

- Fully Compliant
- Fully Compliant to
AS1170.1 (2002)

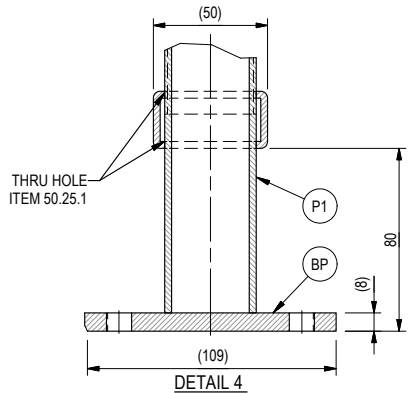
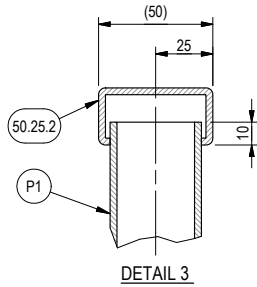
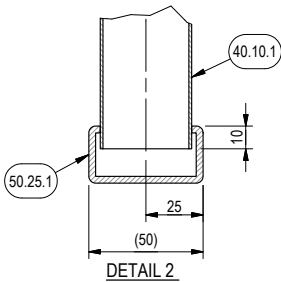
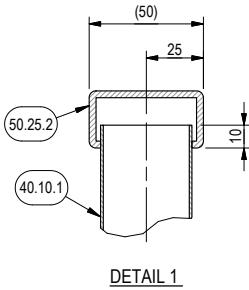
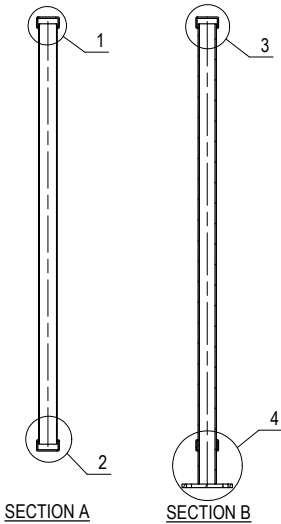
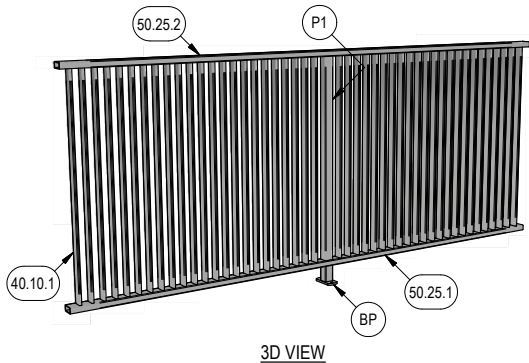
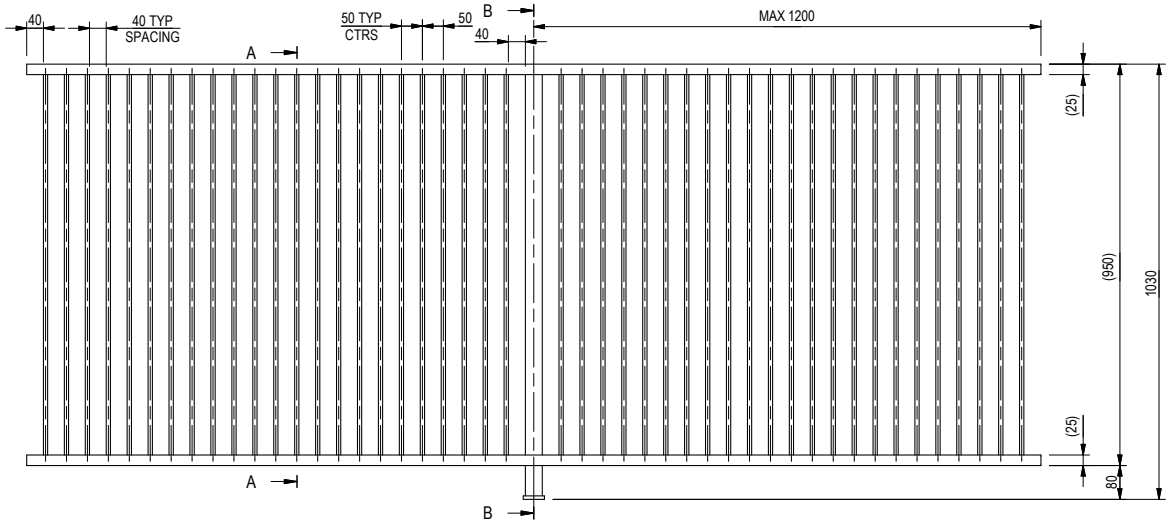
- Intermediate Posts
- 40 x 40 x 3mm SHS
 - 110 x 50 x 8mm (base plate)
or 300mm leg (core drill)

Intermediate Post Requirement Guide

PANEL WIDTH	POSTS
0 - 1400mm	0
1401 - 2700mm	1
2701 - 3900mm	2
3901 - 4900mm	3
4501 - 5500mm	4
5500mm Max Width Allowed for Balustrade Compliance	

The number of intermediate posts may differ to the above guide depending installation requirements. Please use this table as a guide only.

EXAMPLE BALUSTRADE PANEL @ 2400MM WIDE



CUSTOM STAIR AND RAKED PANELS AND GATES ARE AVAILABLE FOR SPECIAL ORDER



NOT POOL COMPLIANT

Panel Rails

- 75 x 25 x 3mm RHS Rails

Tubes

- 40 x 10 x 1.4mm RHS

Tube Spacings

- Approximately 30mm
Typical Spacings (+/- 10mm)
(spread evenly across each panel section)
- 120mm Max Tube Spacings

Substrate & Weld

- T6061 Aluminium

Powder Coating

- Interpon Standard Range

Fully Compliant

- Fully Compliant to
AS1170.1 (2002)

Intermediate Posts

- 40 x 40 x 3mm SHS
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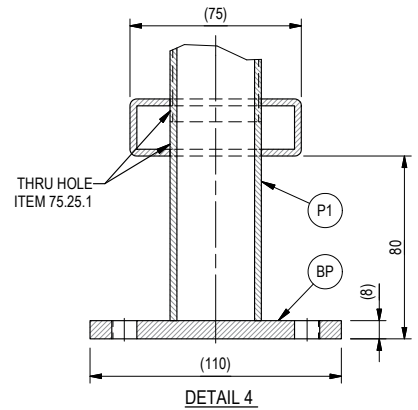
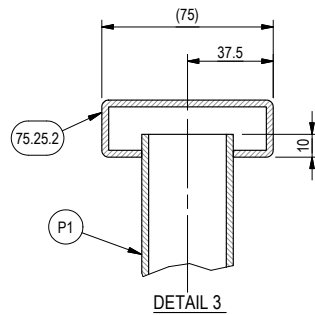
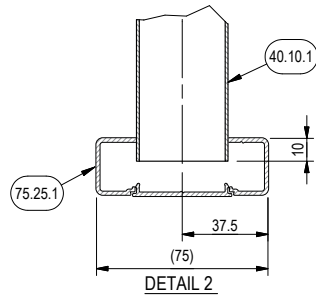
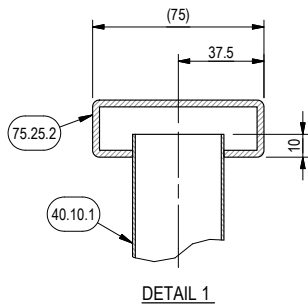
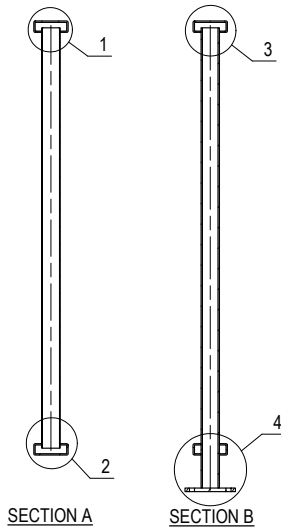
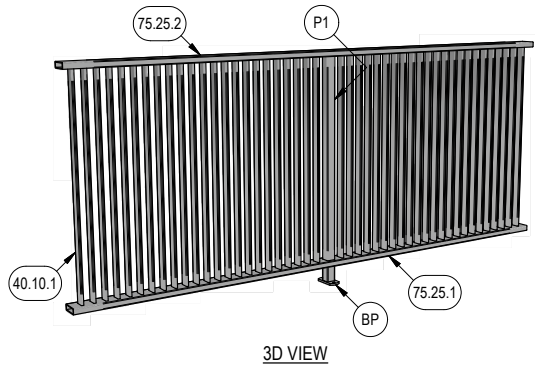
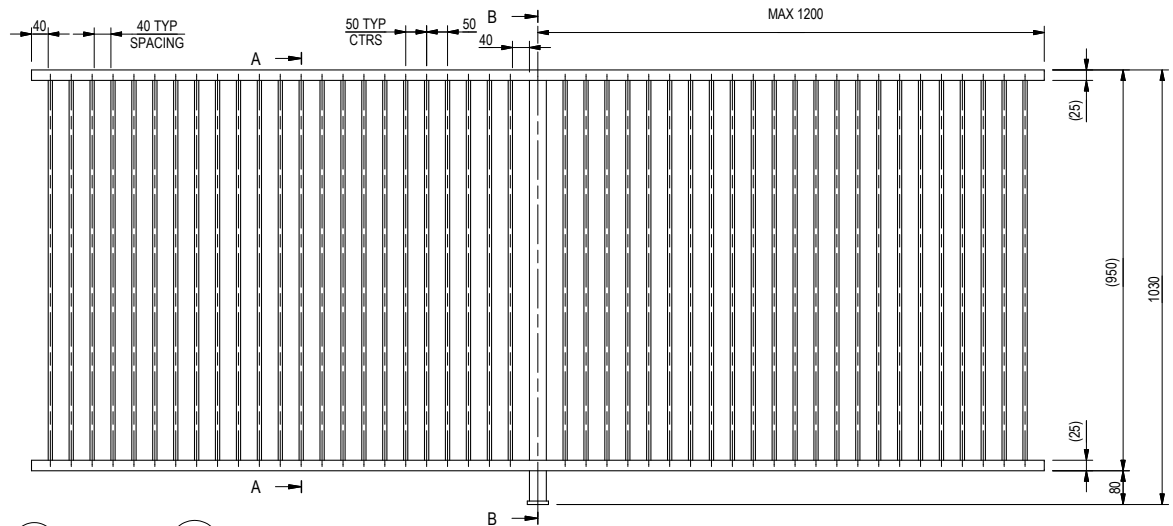
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EXAMPLE BALUSTRADE PANEL @ 2400MM WIDE



CUSTOM STAIR AND RAKED PANELS AND GATES ARE AVAILABLE FOR SPECIAL ORDER



NOT POOL COMPLIANT

- Panel Rails**
- 50 x 25 x 3mm RHS Rails

- Tubes**
- 40 x 10 x 1.4mm RHS

- Tube Spacings**
- Approximately 80mm Typical Spacings (+/- 10mm) *(spread evenly across each panel section)*
 - 120mm Max Tube Spacings

- Substrate & Weld**
- T6061 Aluminium

- Powder Coating**
- Interpon Standard Range

- Fully Compliant**
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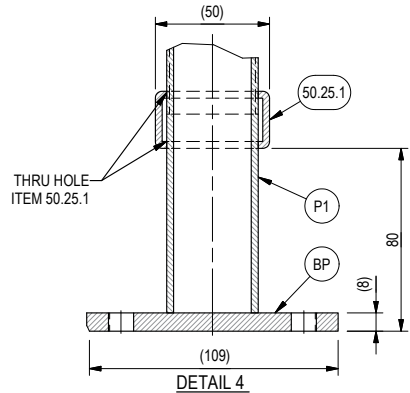
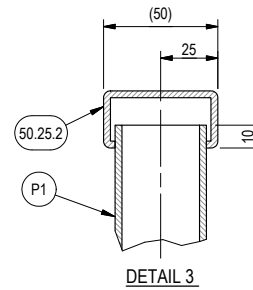
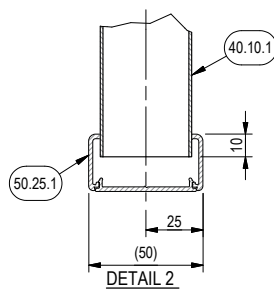
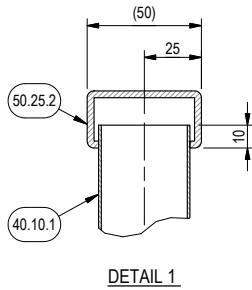
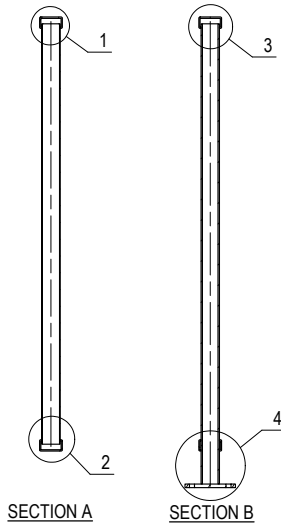
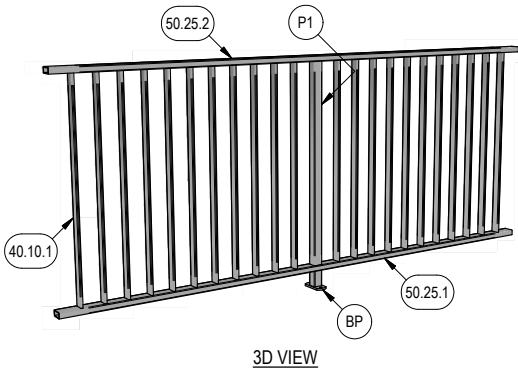
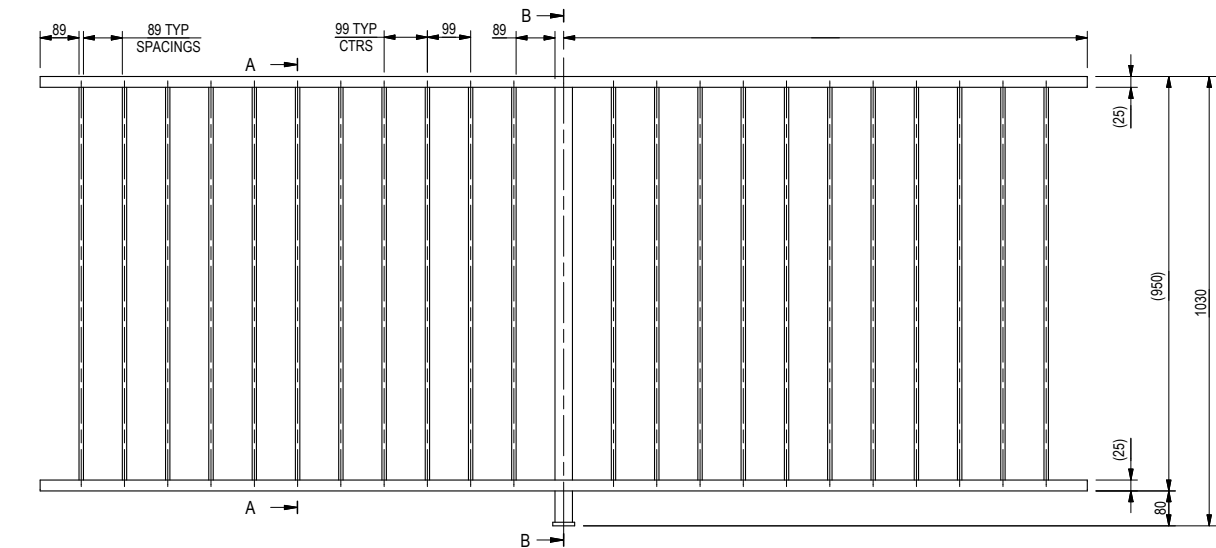
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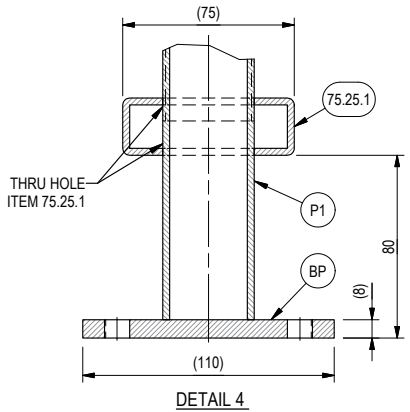
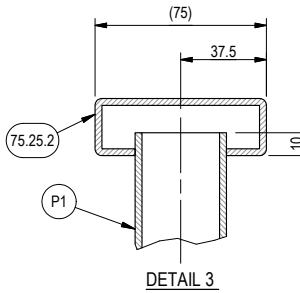
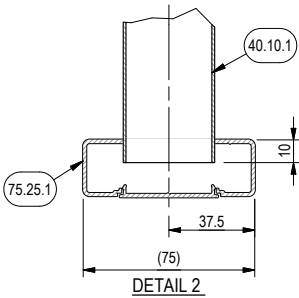
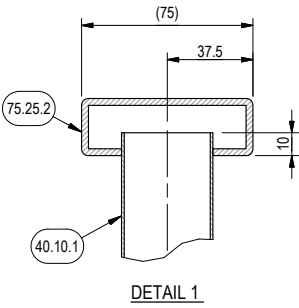
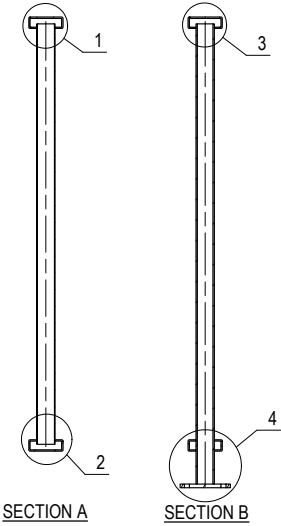
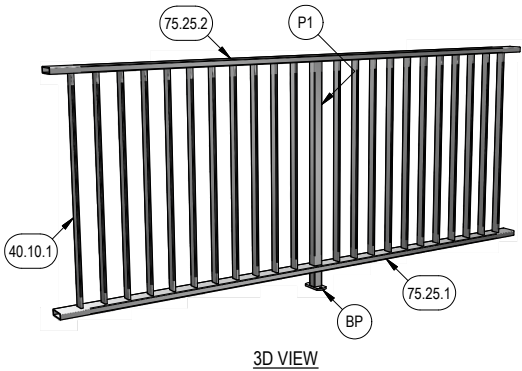
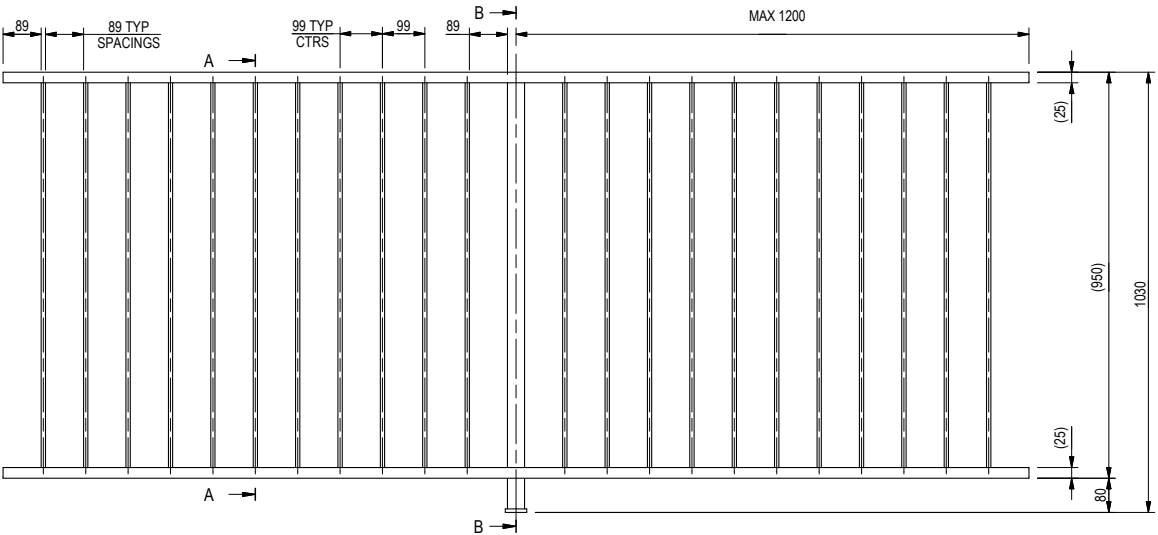
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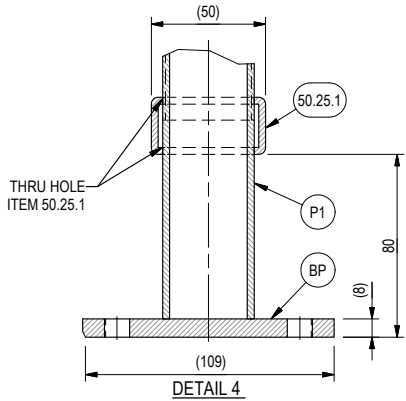
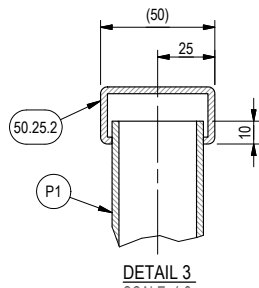
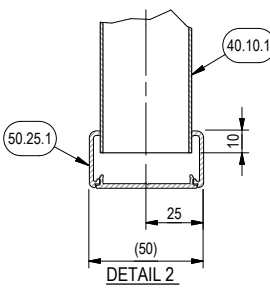
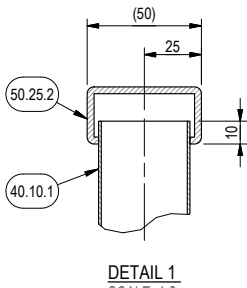
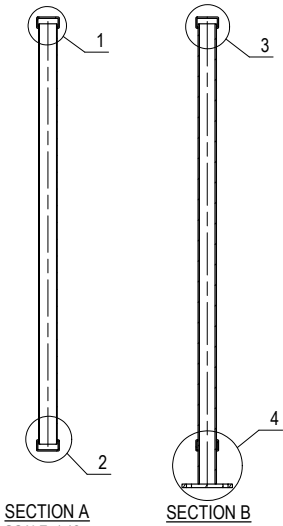
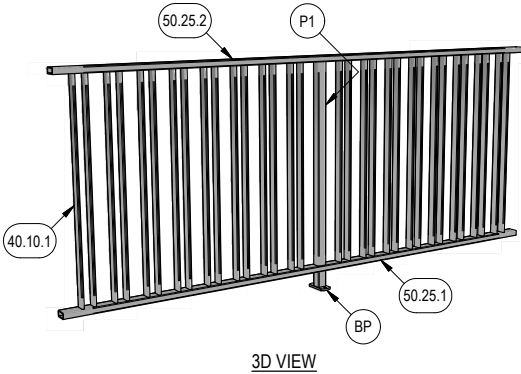
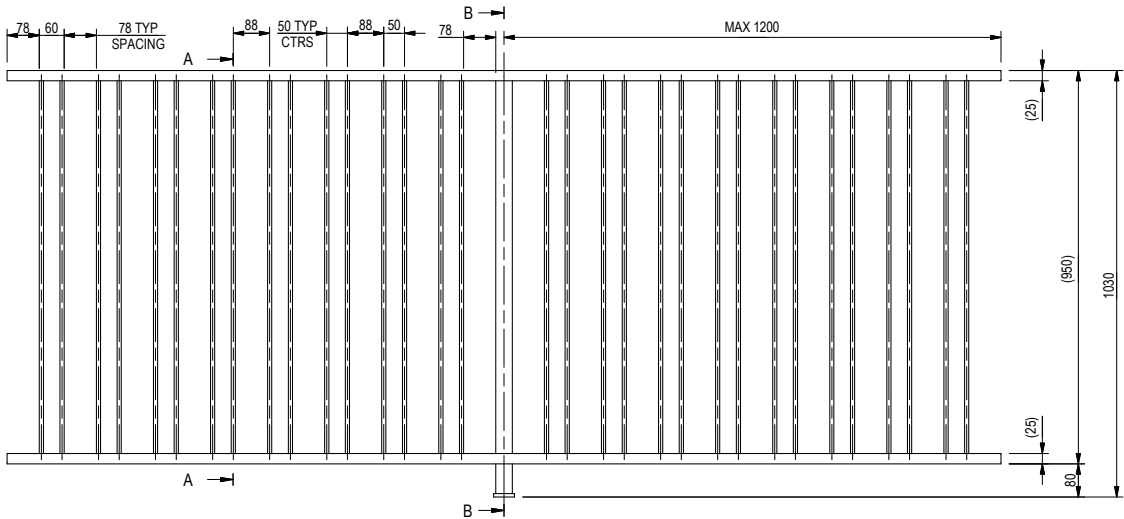
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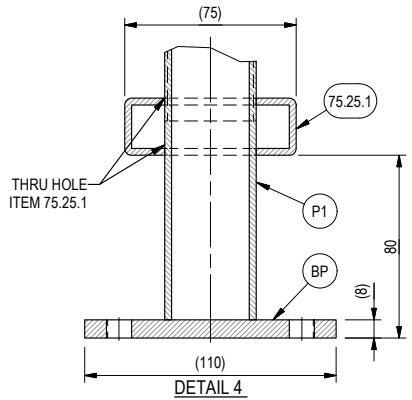
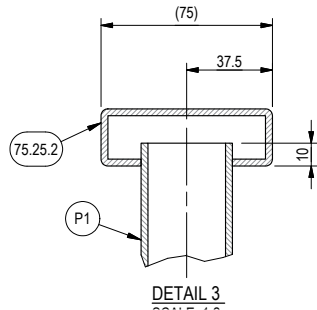
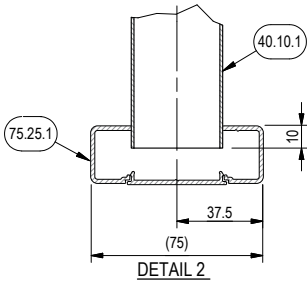
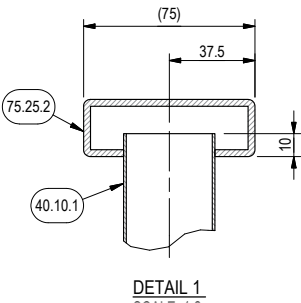
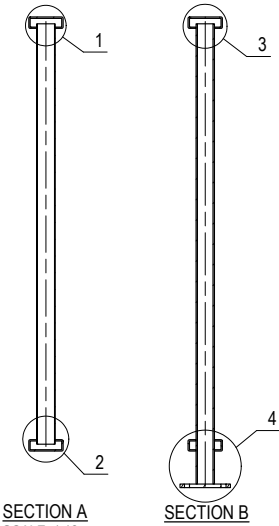
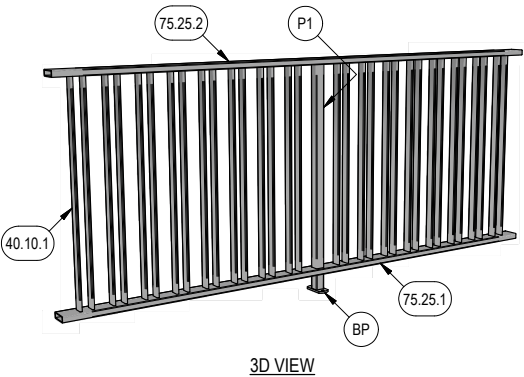
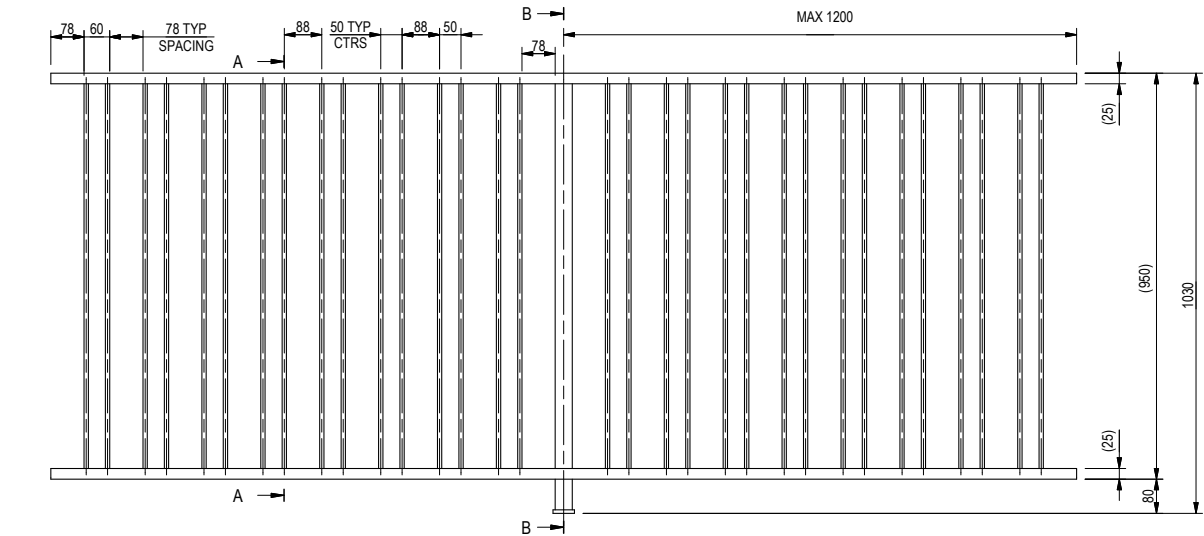
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EXAMPLE BALUSTRADE PANEL @ 2400MM WIDE



CUSTOM STAIR AND RAKED PANELS AND GATES ARE AVAILABLE FOR SPECIAL ORDER



NOT POOL COMPLIANT

Panel Rails

- 50 x 25 x 3mm RHS Rails

Tubes

- 16 x 16 x 1.2mm SHS

Tube Spacings

- Nominal Tube Spacings
(spread evenly across each panel section)
- 120mm Max Tube Spacings

Substrate & Weld

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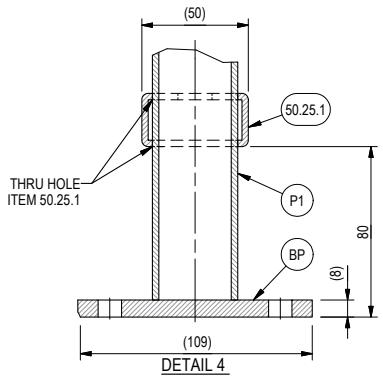
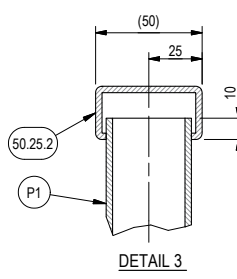
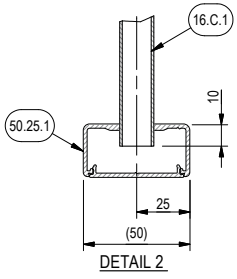
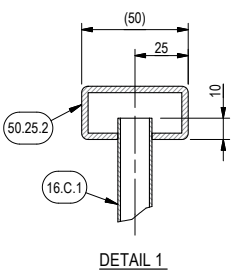
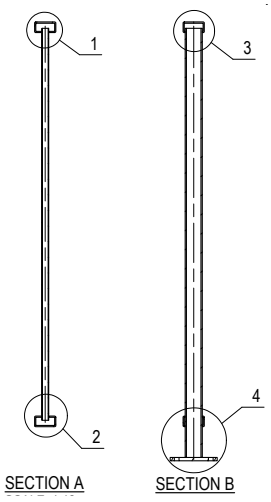
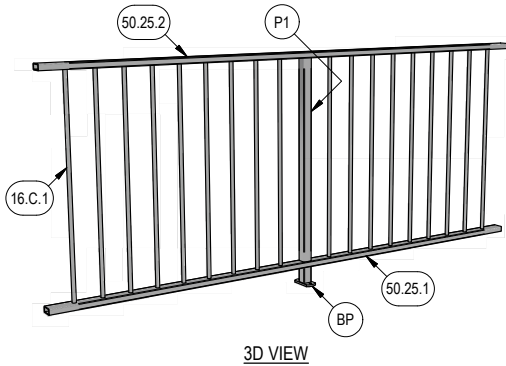
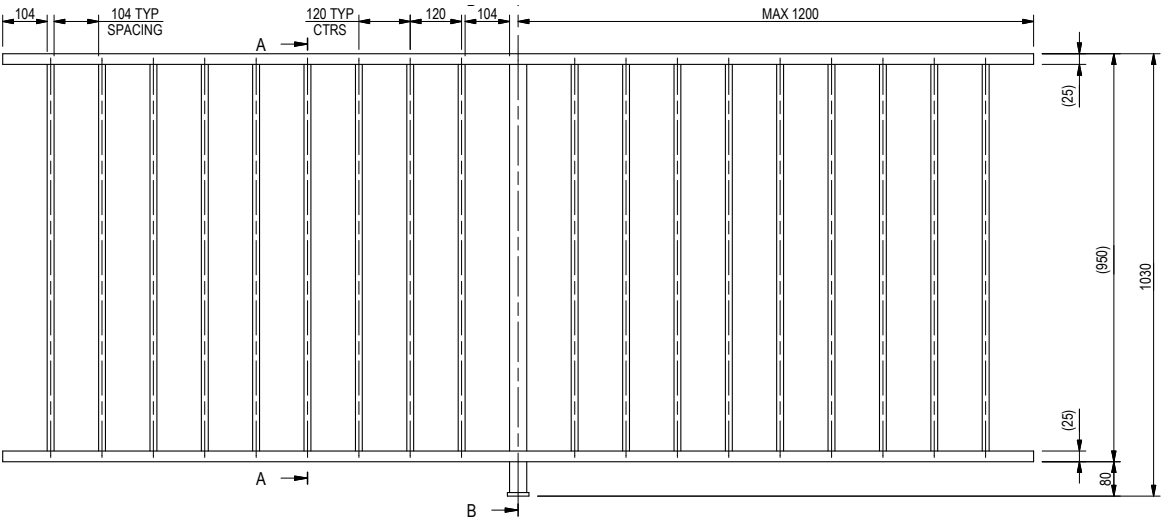
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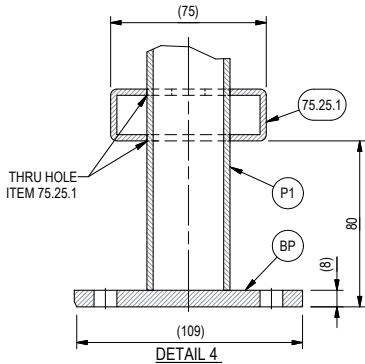
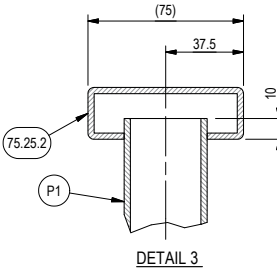
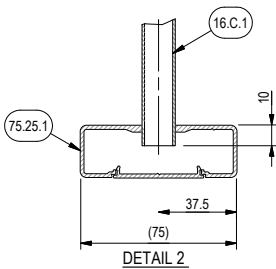
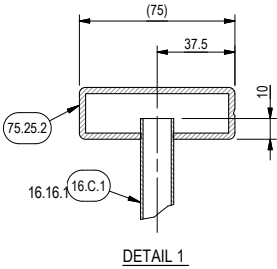
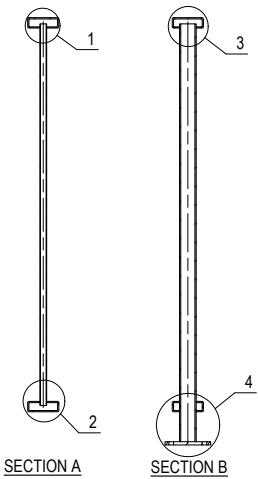
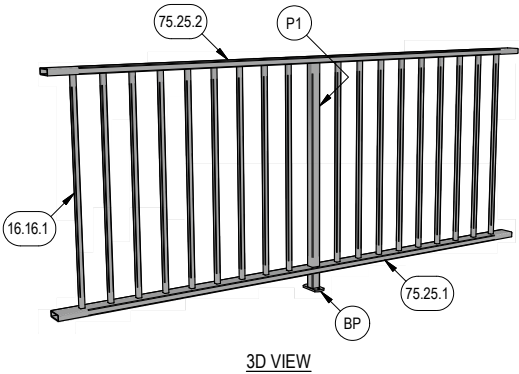
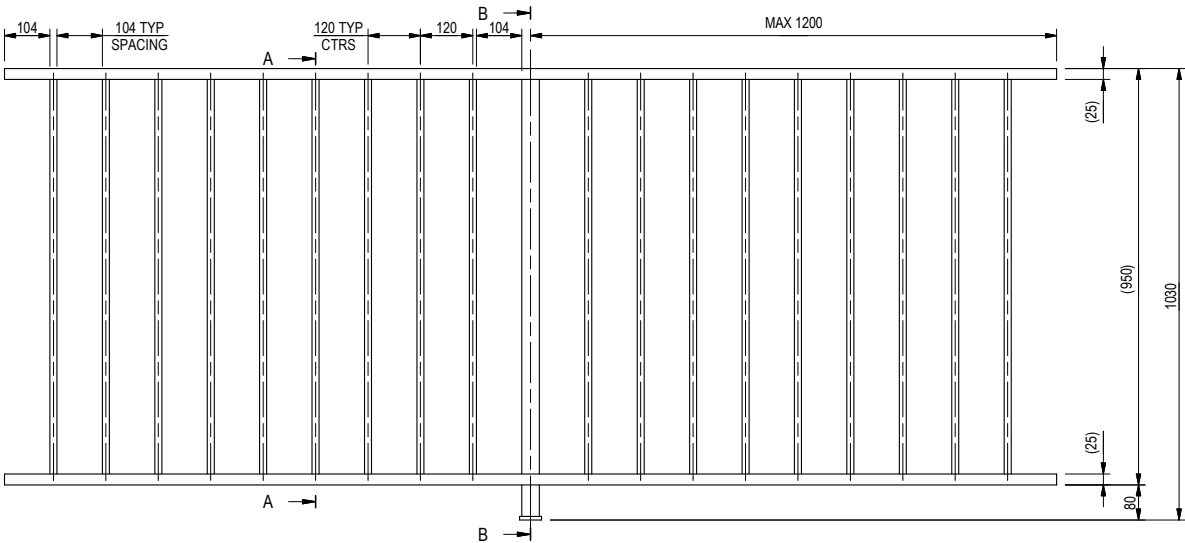
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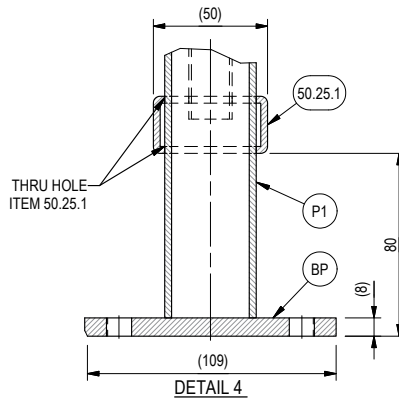
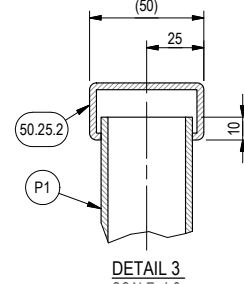
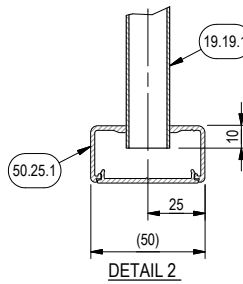
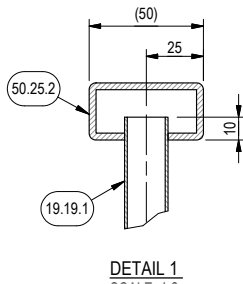
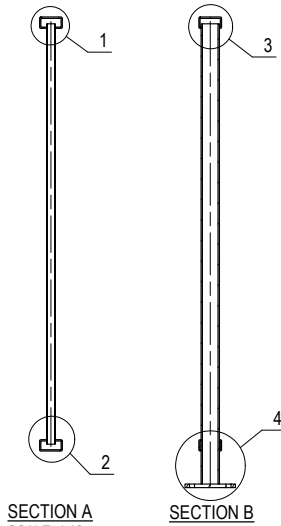
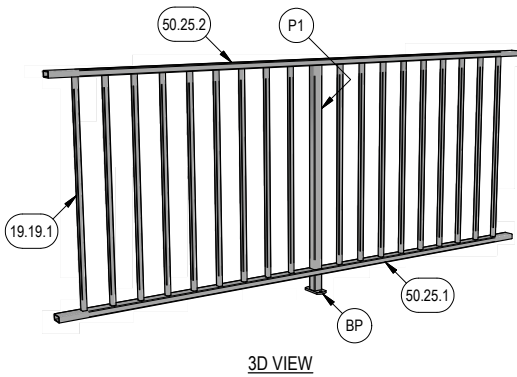
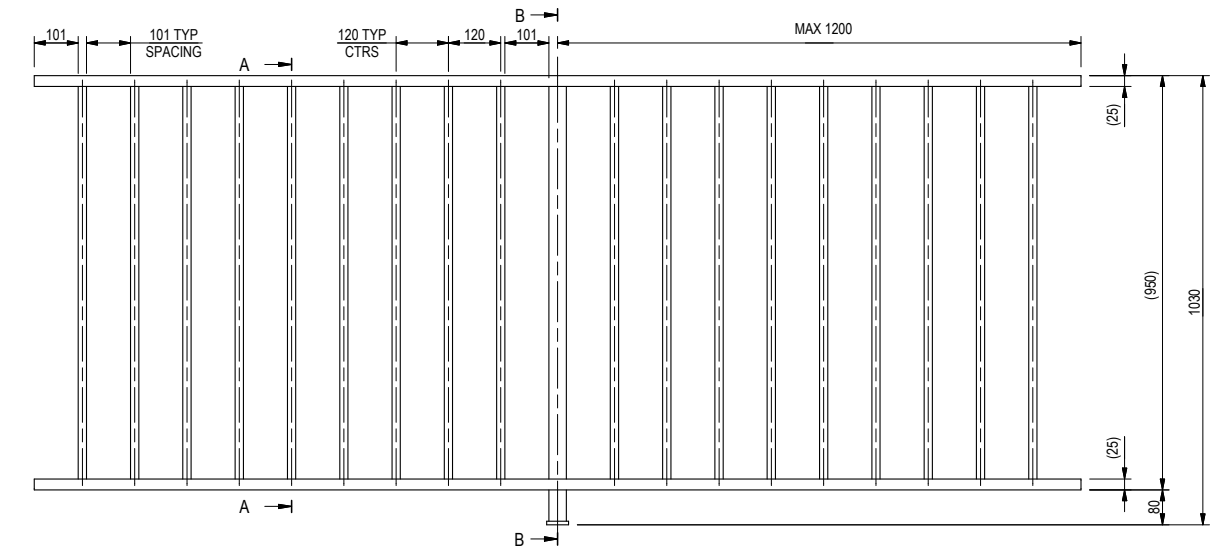
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Tube Spacings

- Nominal Tube Spacings
(spread evenly across each panel section)
- 120mm Max Tube Spacings

Substrate & Weld

- T6061 Aluminium

Powder Coating

- Interpon Standard Range

Fully Compliant

- Fully Compliant to AS1170.1 (2002)

Intermediate Posts

- 40 x 40 x 3mm SHS
- 110 x 50 x 8mm (base plate) or 300mm leg (core drill)

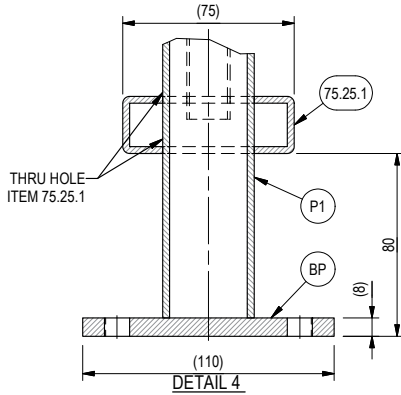
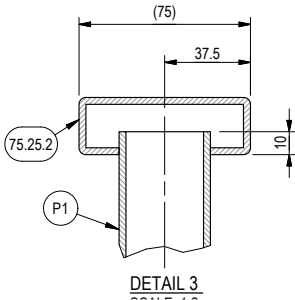
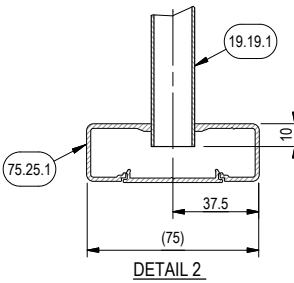
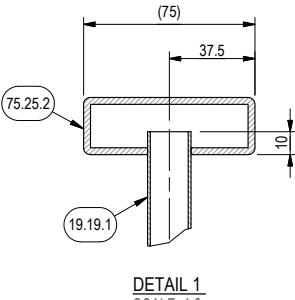
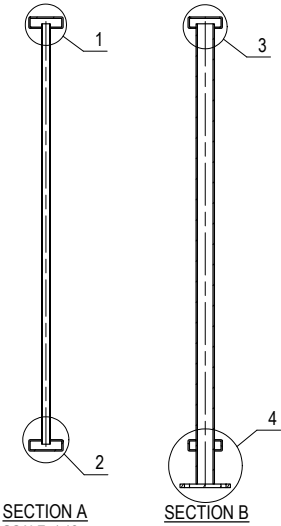
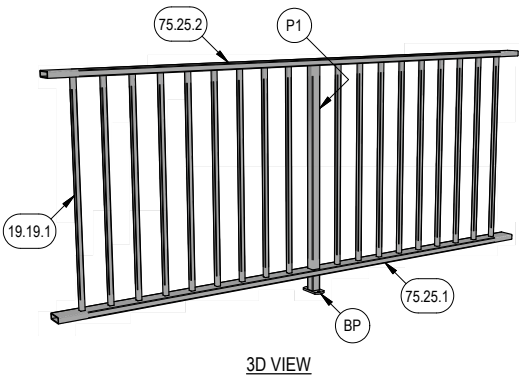
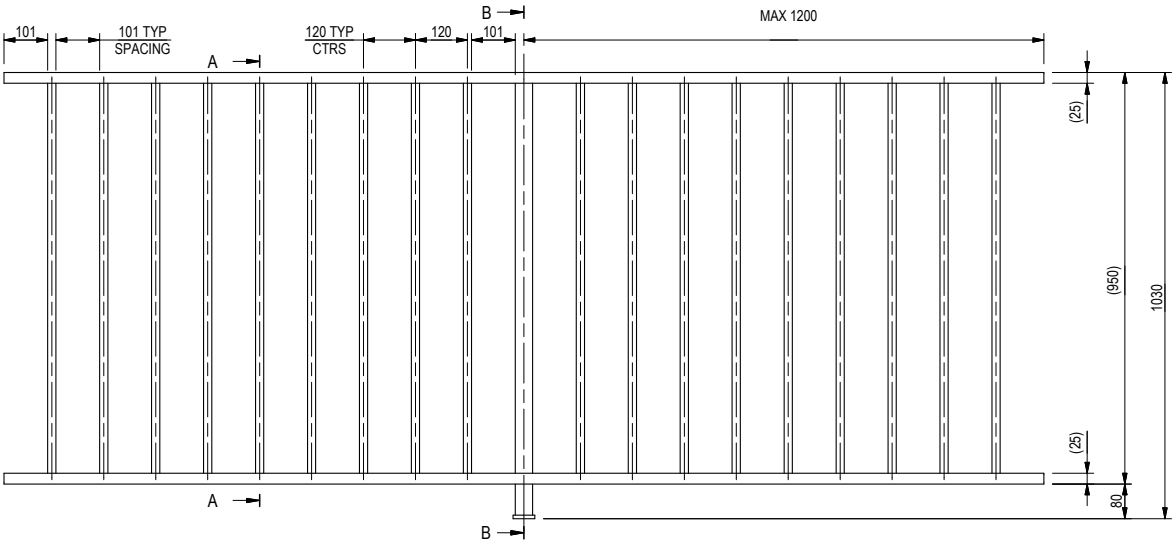
Intermediate Post Requirement Guide

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5500mm Max Width Allowed for Balustrade Compliance

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NOT POOL COMPLIANT

Panel Rails

- 50 x 25 x 3mm RHS Rails

Tubes

- 25 x 25 x 1.2mm SHS

Tube Spacings

- Approximately 50mm Typical Spacings (+/- 10mm) *(spread evenly across each panel section)*
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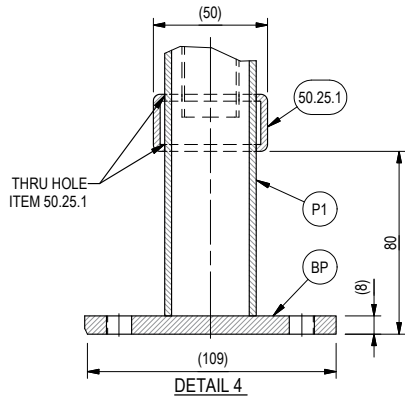
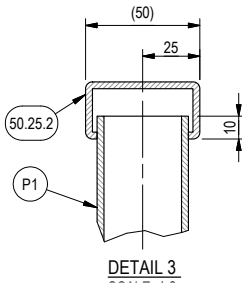
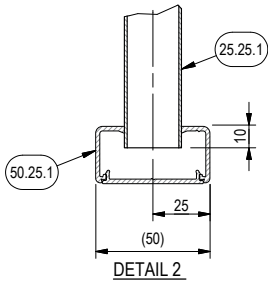
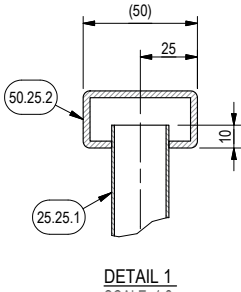
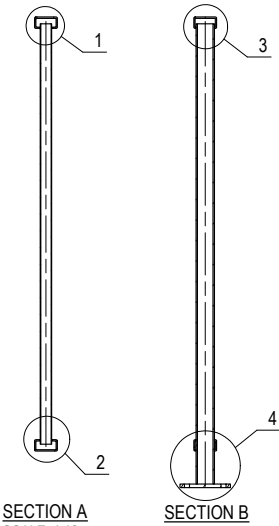
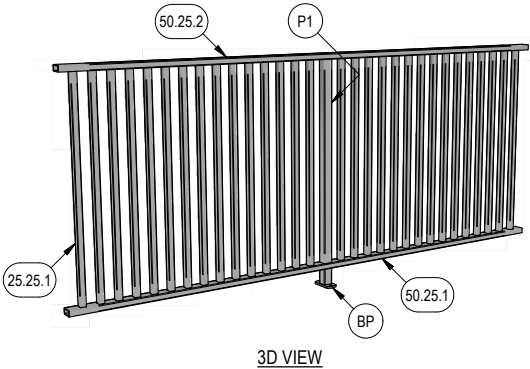
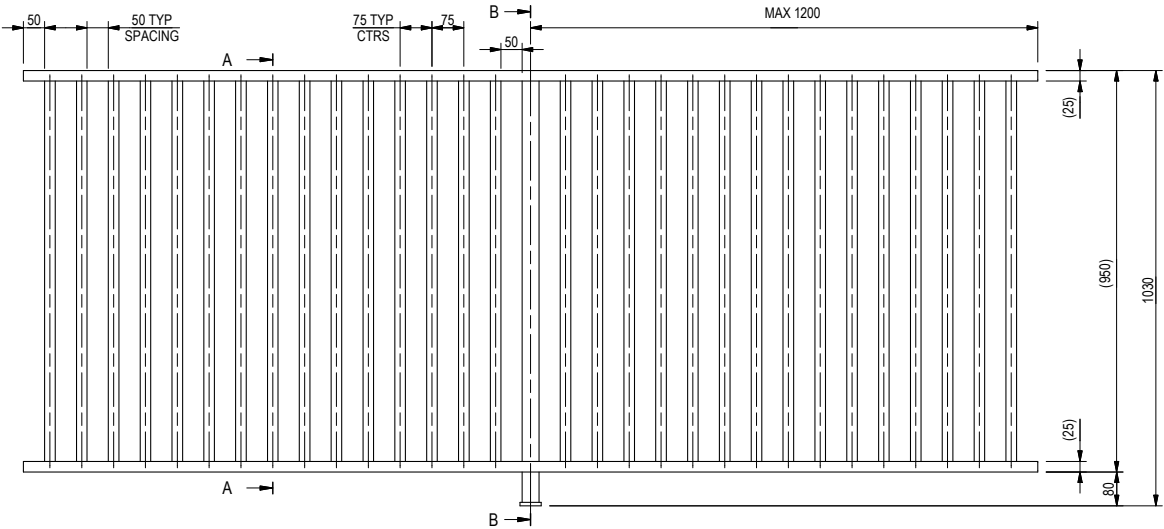
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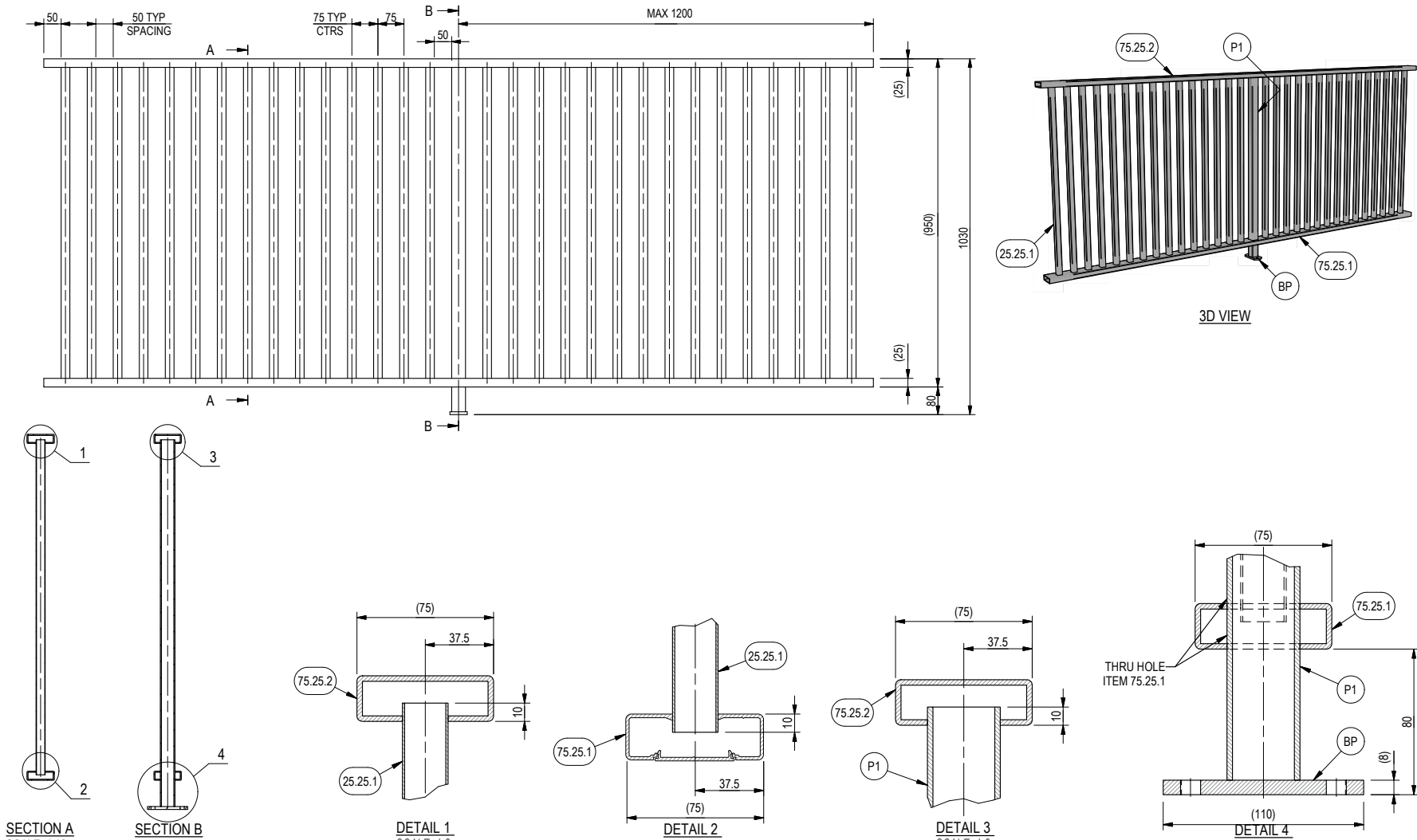
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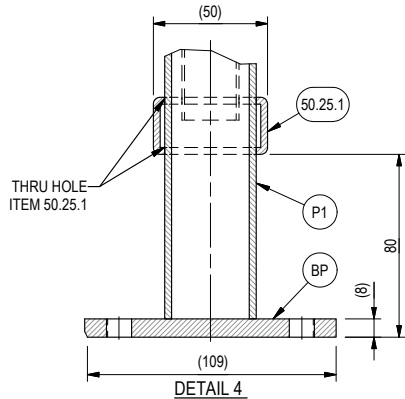
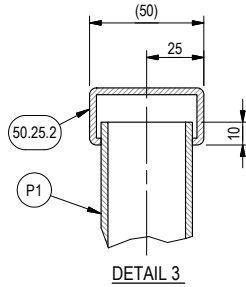
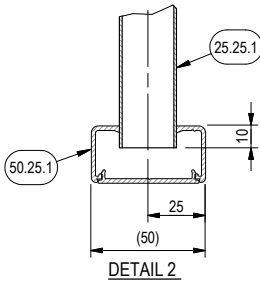
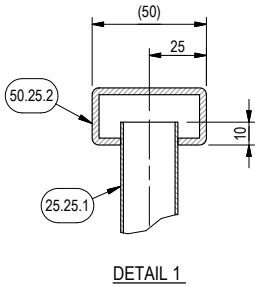
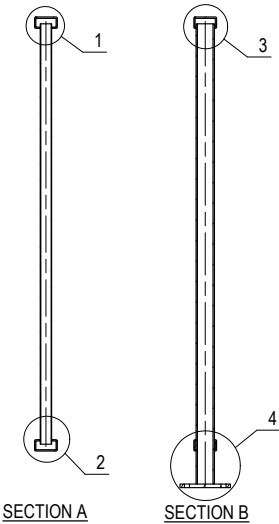
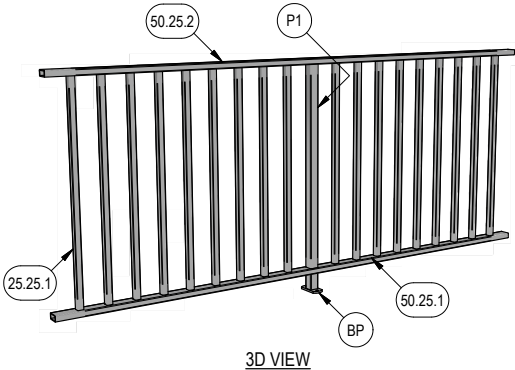
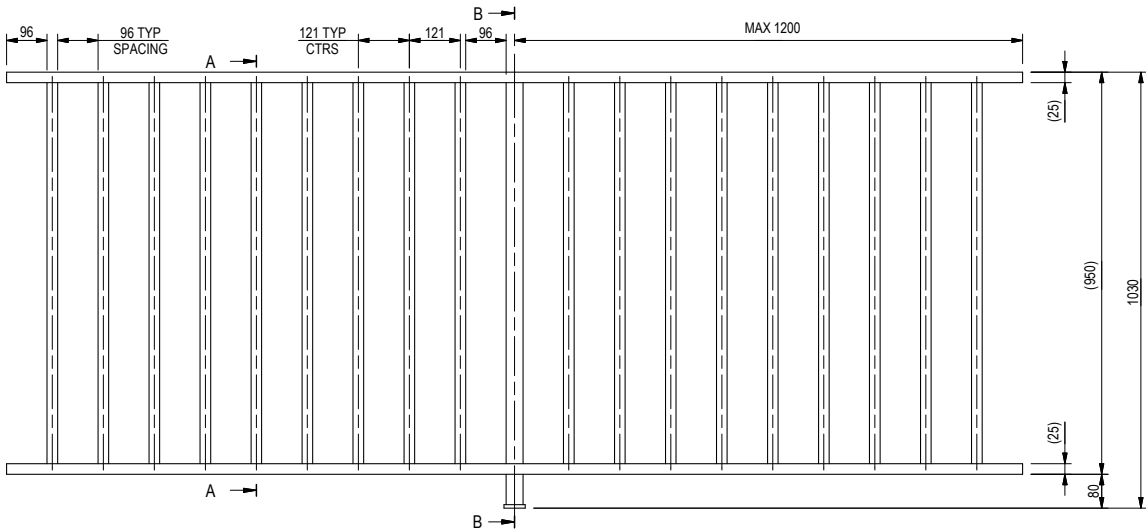
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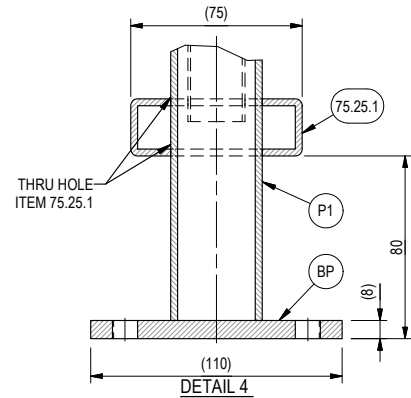
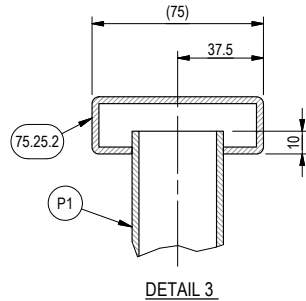
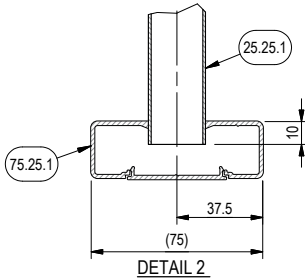
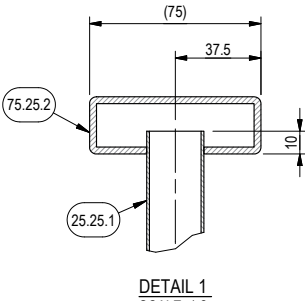
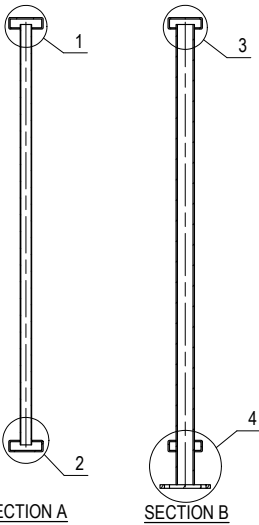
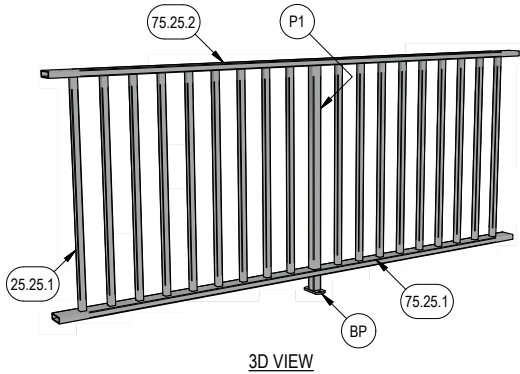
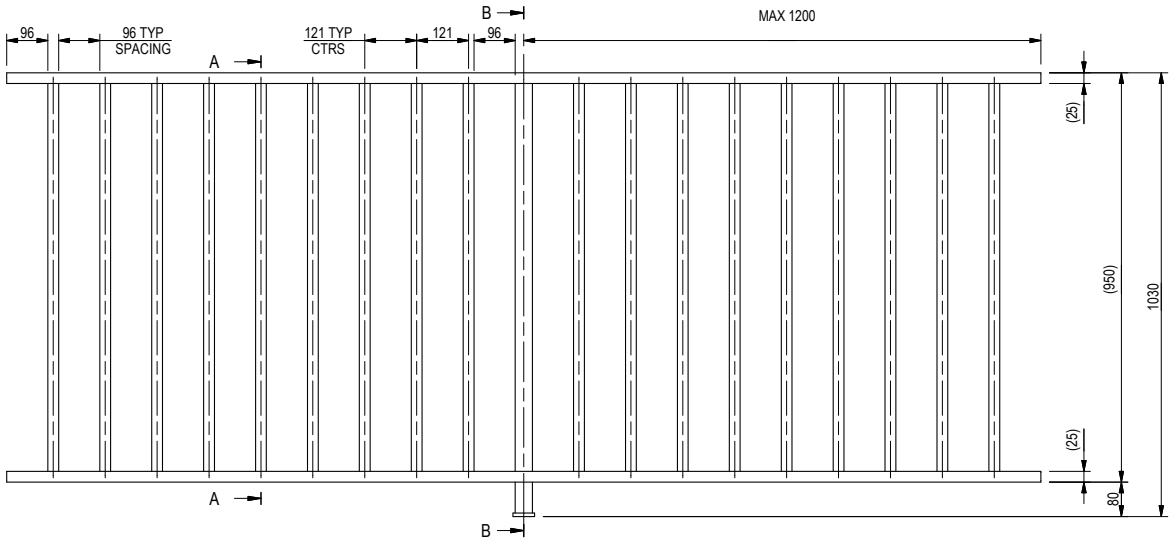
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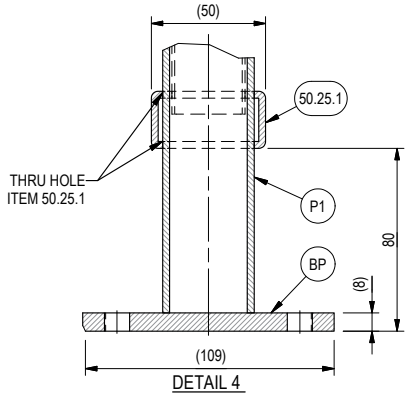
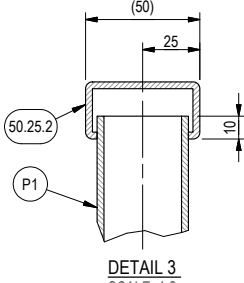
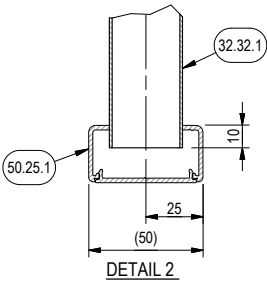
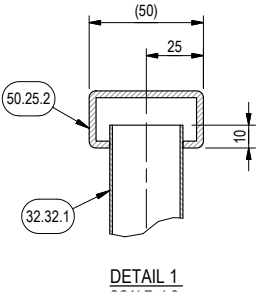
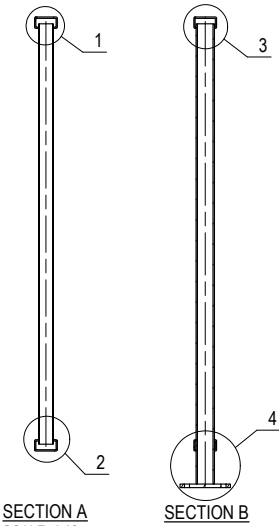
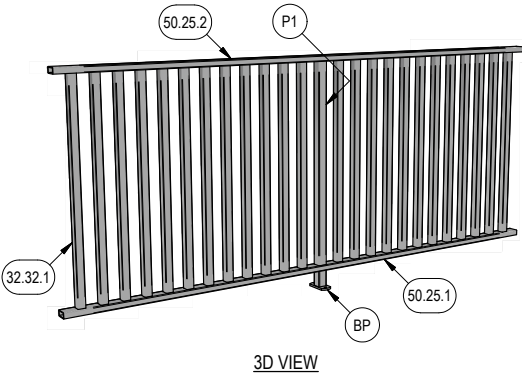
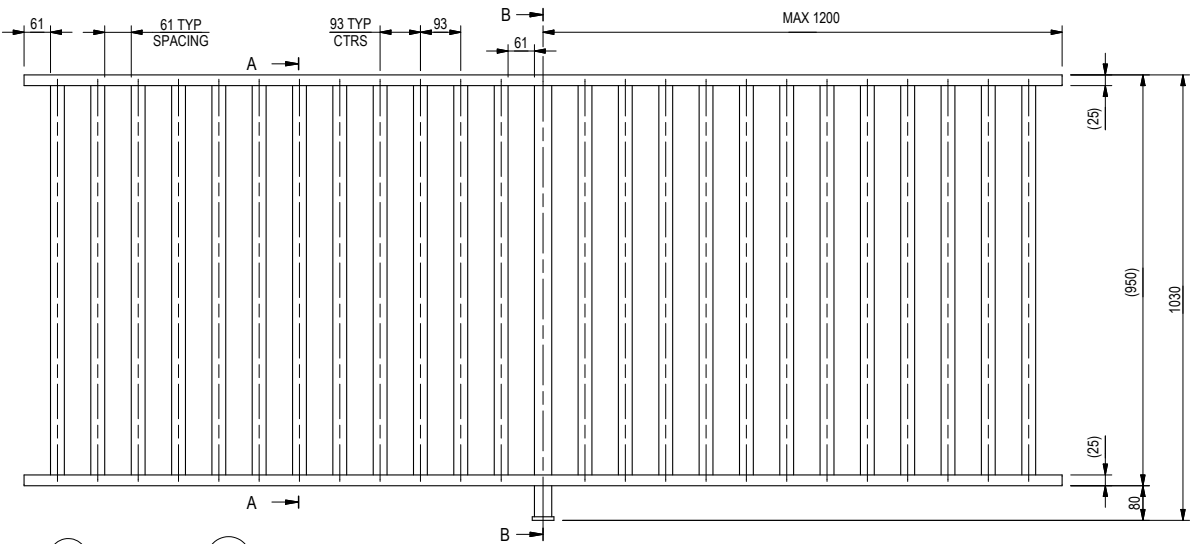
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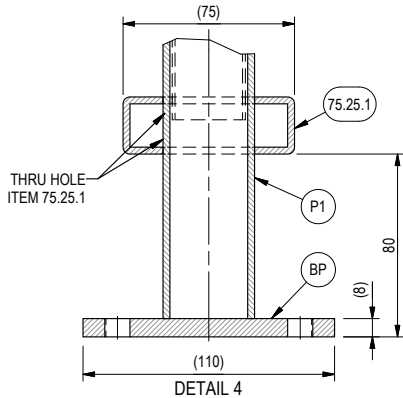
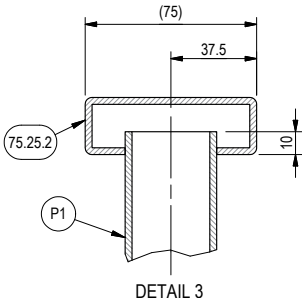
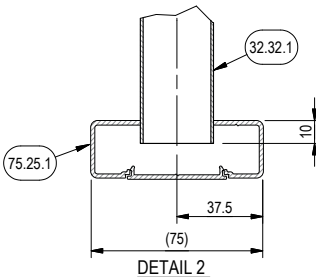
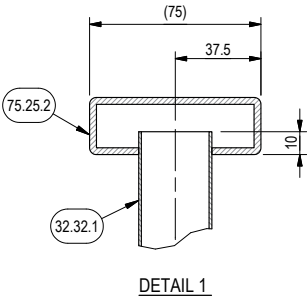
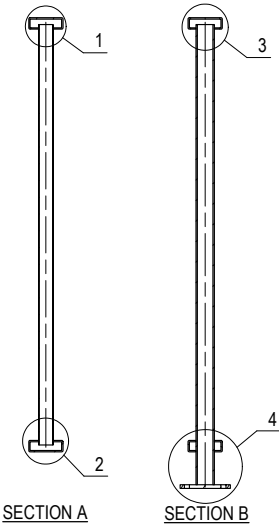
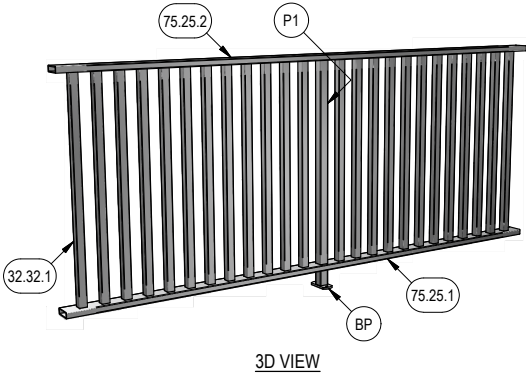
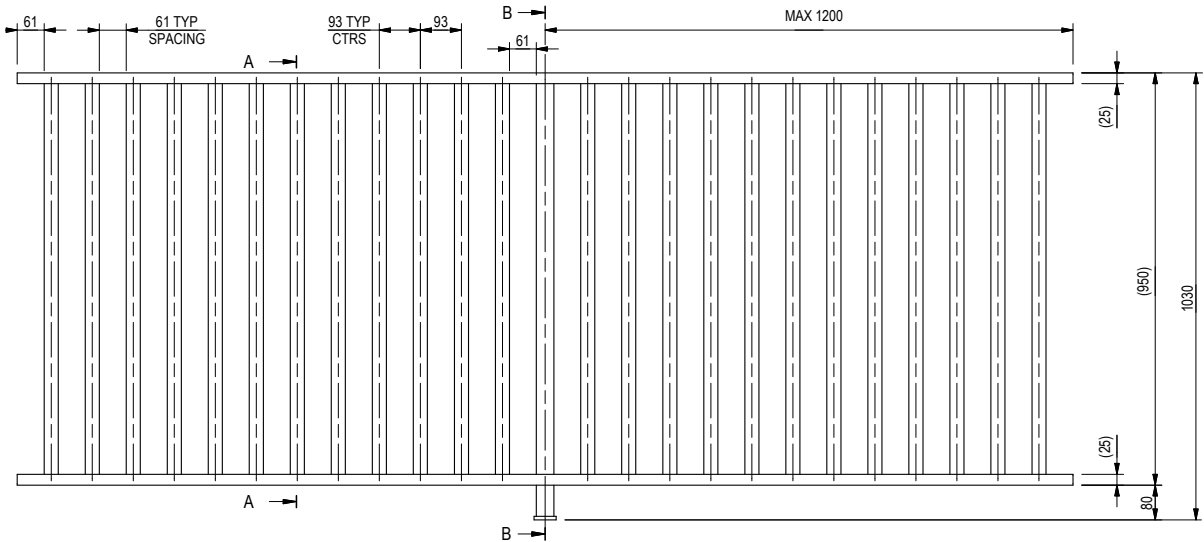
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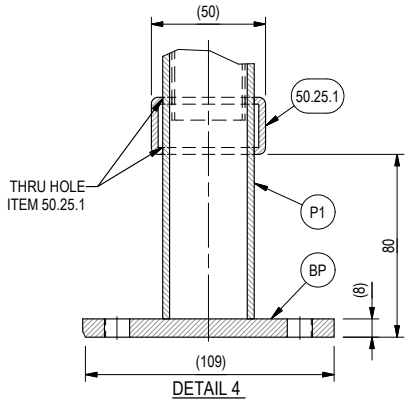
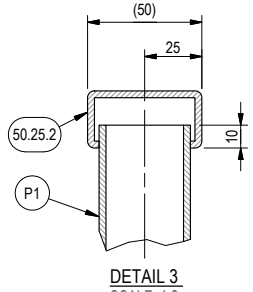
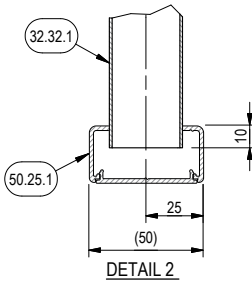
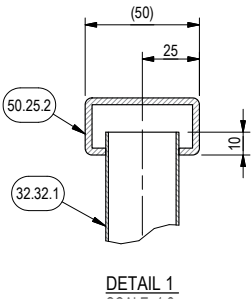
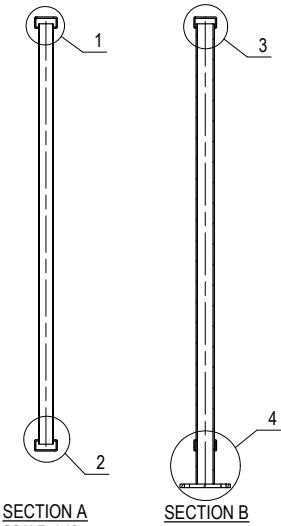
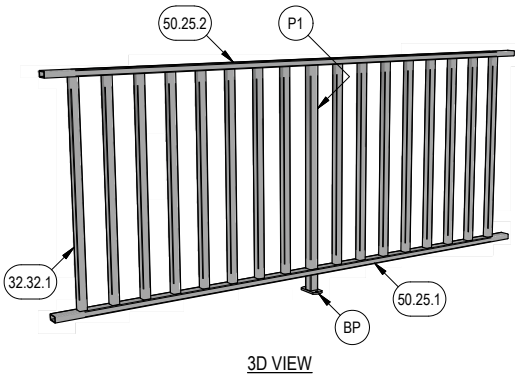
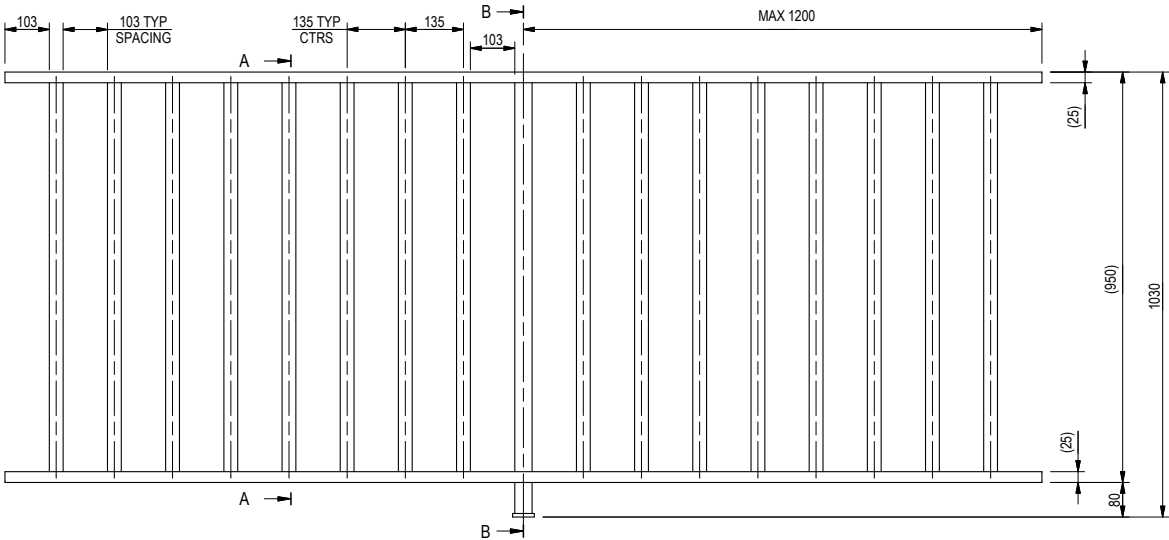
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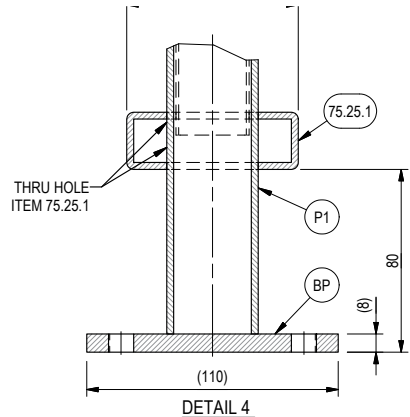
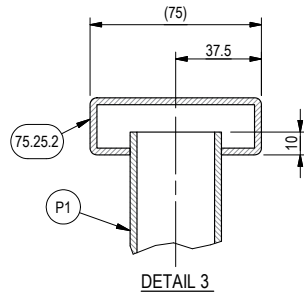
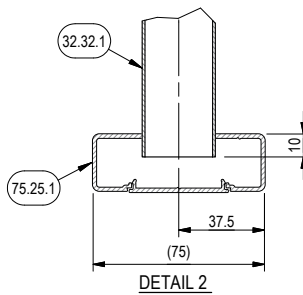
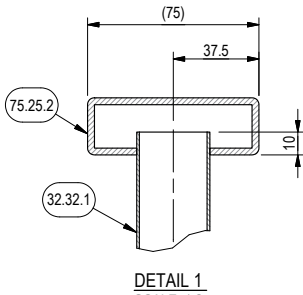
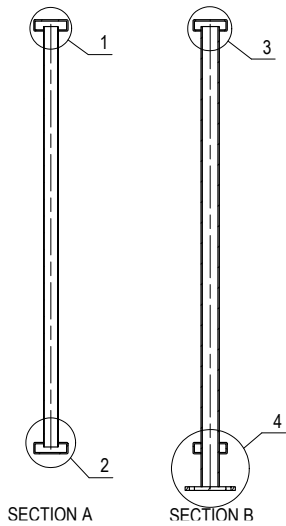
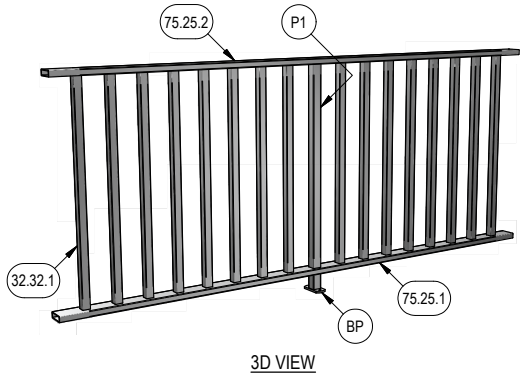
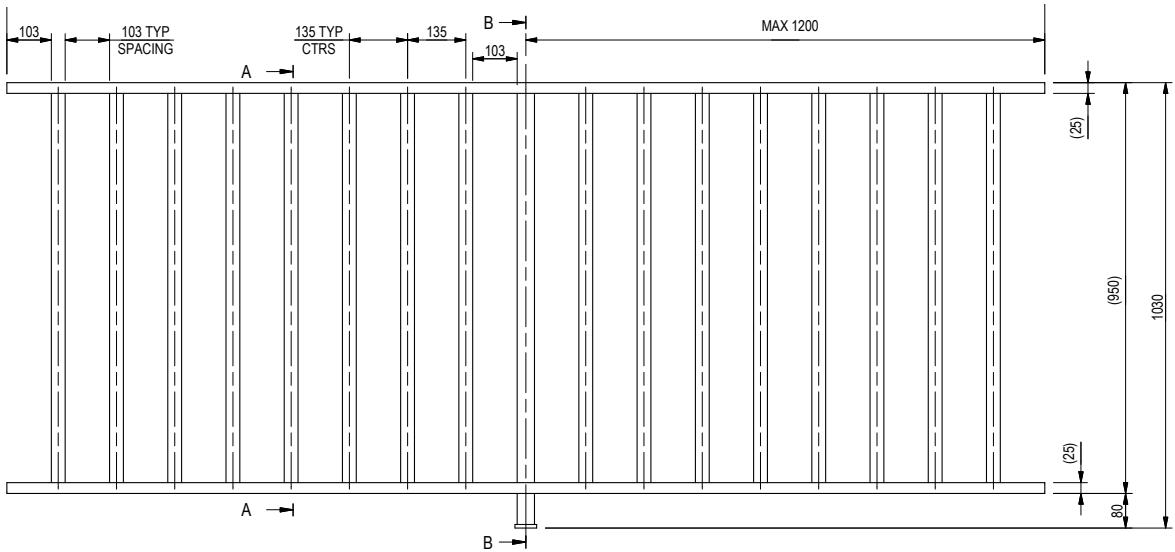
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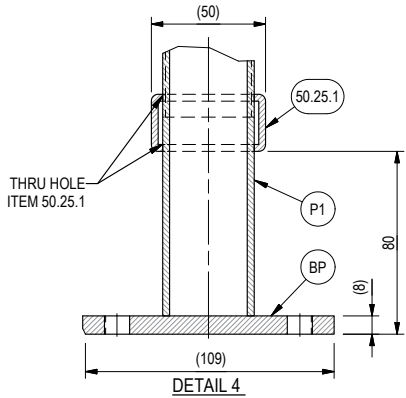
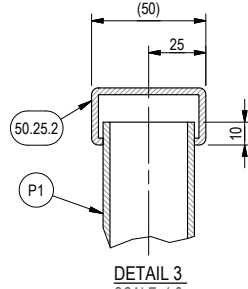
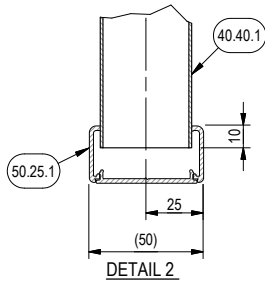
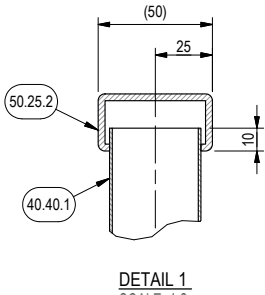
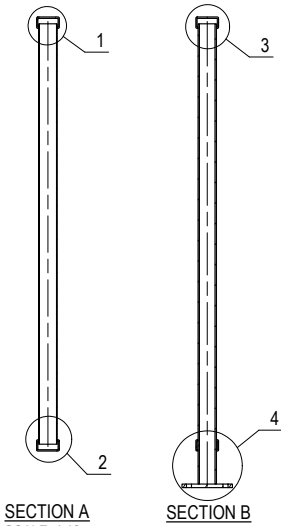
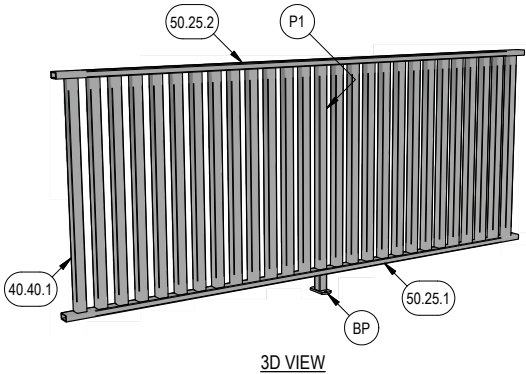
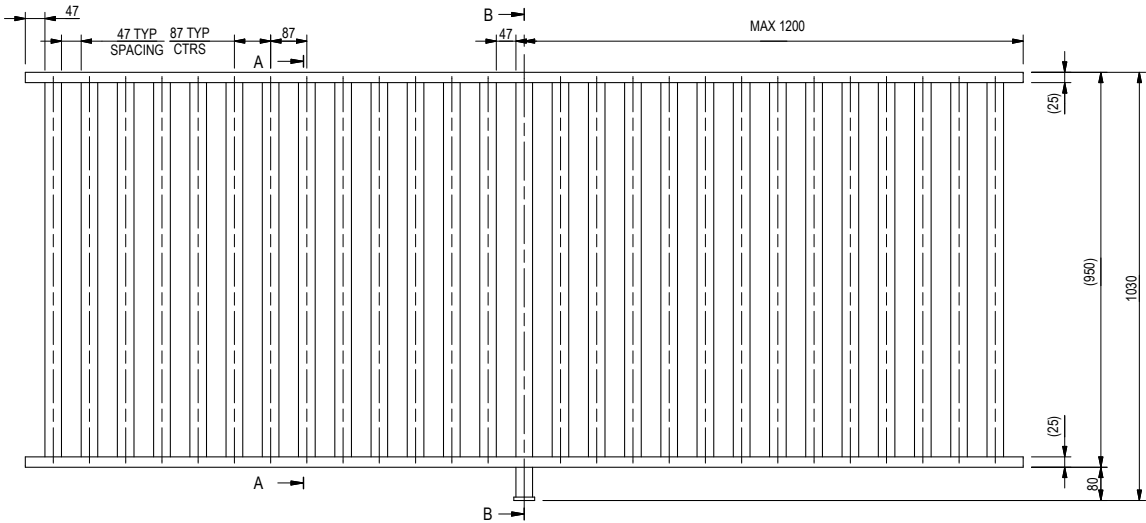
Intermediate Post Requirement Guide

PANEL WIDTH	POSTS
0 - 1400mm	0
1401 - 2700mm	1
2701 - 3900mm	2
3901 - 4900mm	3
4501 - 5500mm	4

5500mm Max Width Allowed for Balustrade Compliance

The number of intermediate posts may differ to the above guide depending on installation requirements. Please use this table as a guide only.

EXAMPLE BALUSTRADE PANEL @ 2400MM WIDE



CUSTOM STAIR AND RAKED PANELS AND GATES ARE AVAILABLE FOR SPECIAL ORDER



NOT POOL COMPLIANT

Panel Rails

- 75 x 25 x 3mm RHS Rails

Tubes

- 40 x 40 x 1.4mm SHS

Tube Spacings

- Approximately 40mm
Typical Spacings (+/- 10mm)
(spread evenly across each panel section)
- 120mm Max Tube Spacings

Substrate & Weld

- T6061 Aluminium

Powder Coating

- Interpon Standard Range

Fully Compliant

- Fully Compliant to
AS1170.1 (2002)

Intermediate Posts

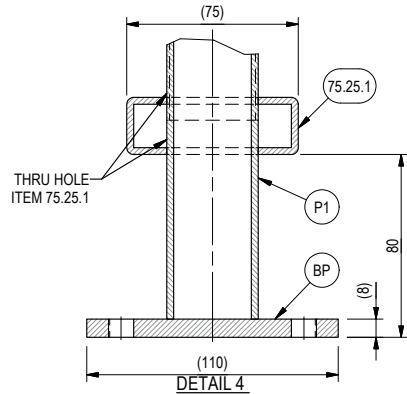
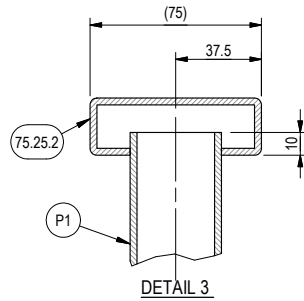
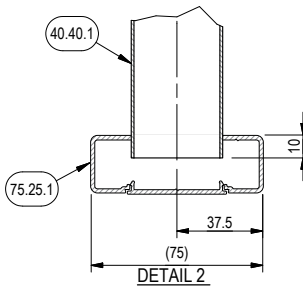
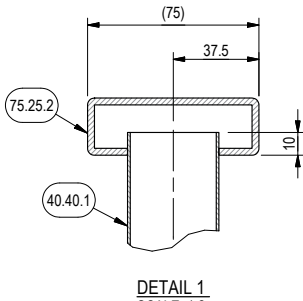
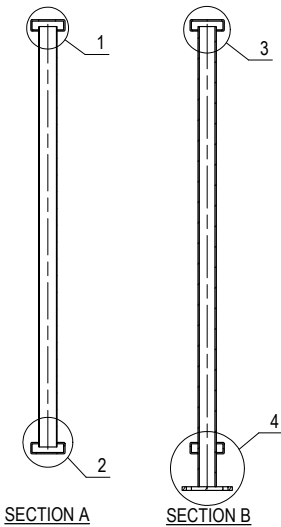
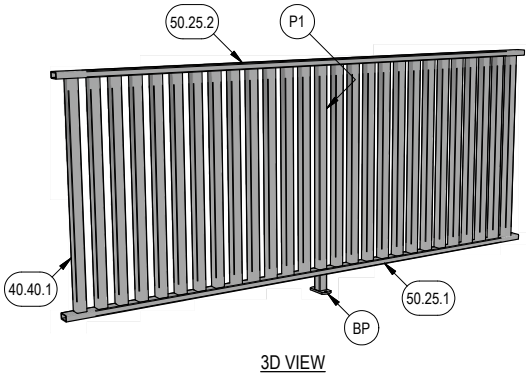
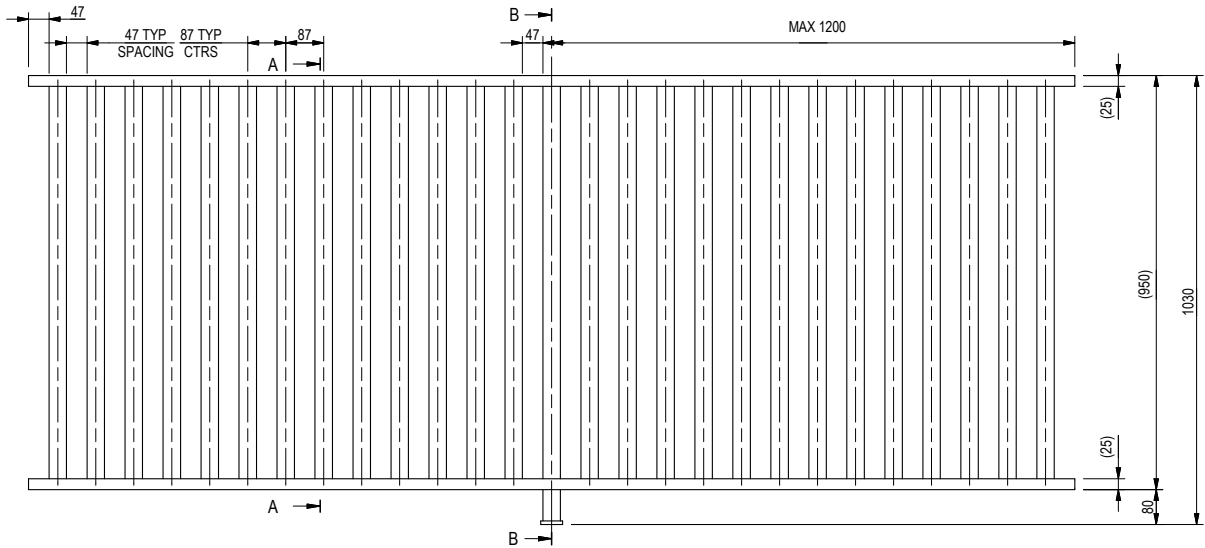
- 40 x 40 x 3mm SHS
- 110 x 50 x 8mm (base plate)
or 300mm leg (core drill)

Intermediate Post Requirement Guide

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EXAMPLE BALUSTRADE PANEL @ 2400MM WIDE



CUSTOM STAIR AND RAKED PANELS AND GATES ARE AVAILABLE FOR SPECIAL ORDER



NOT POOL COMPLIANT

Panel Rails

- 50 x 25 x 3mm RHS Rails

Tubes

- 40 x 40 x 1.4mm SHS

Tube Spacings

- Approximately 80mm Typical Spacings (+/- 10mm) *(spread evenly across each panel section)*
- 120mm Max Tube Spacings

Substrate & Weld

- T6061 Aluminium

Powder Coating

- Interpon Standard Range

Fully Compliant

- Fully Compliant to AS1170.1 (2002)

Intermediate Posts

- 40 x 40 x 3mm SHS
- 110 x 50 x 8mm (base plate) or 300mm leg (core drill)

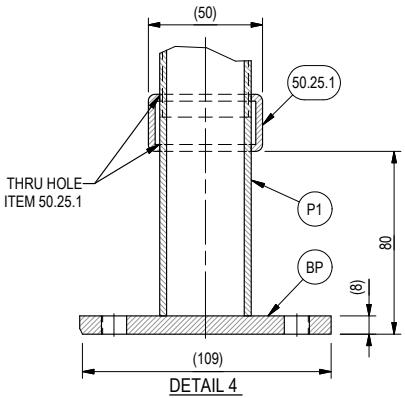
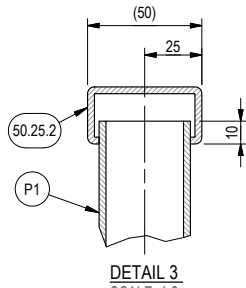
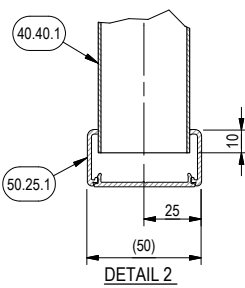
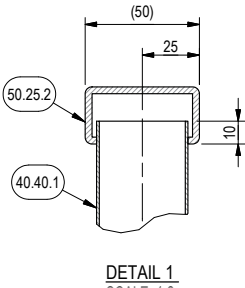
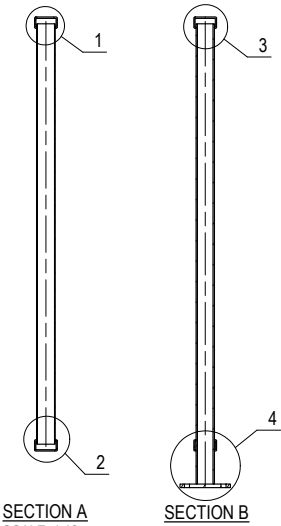
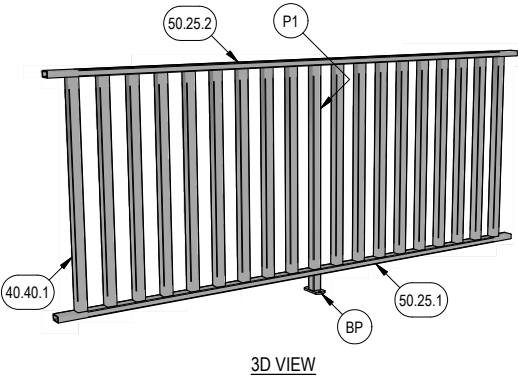
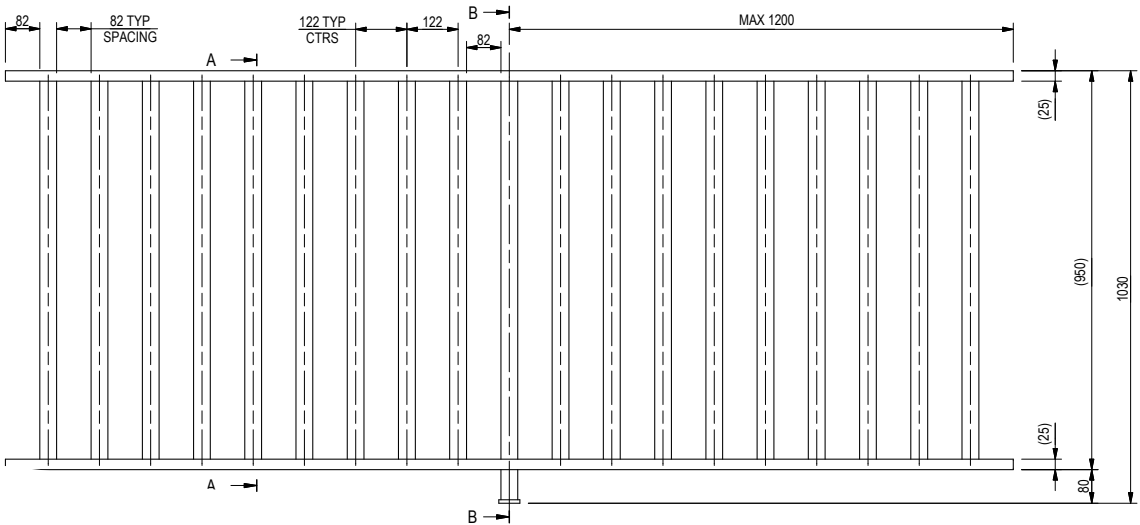
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EXAMPLE BALUSTRADE PANEL @ 2400MM WIDE



CUSTOM STAIR AND RAKED PANELS AND GATES ARE AVAILABLE FOR SPECIAL ORDER



NOT POOL COMPLIANT

- Panel Rails**
- 75 x 25 x 3mm RHS Rails

- Tubes**
- 40 x 40 x 1.4mm SHS

- Tube Spacings**
- Approximately 80mm Typical Spacings (+/- 10mm) *(spread evenly across each panel section)*
 - 120mm Max Tube Spacings

- Substrate & Weld**
- T6061 Aluminium

- Powder Coating**
- Interpon Standard Range

- Fully Compliant**
- Fully Compliant to AS1170.1 (2002)

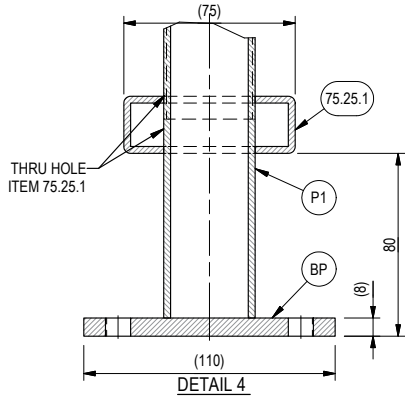
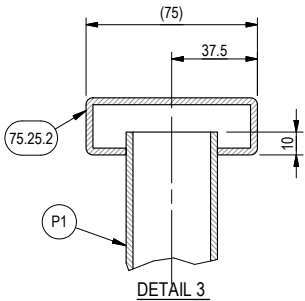
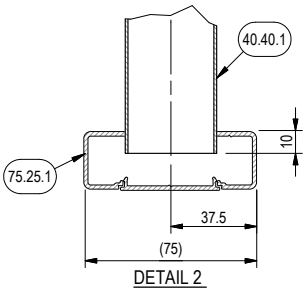
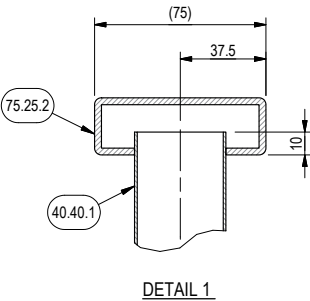
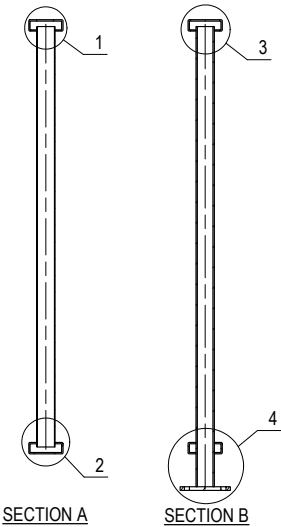
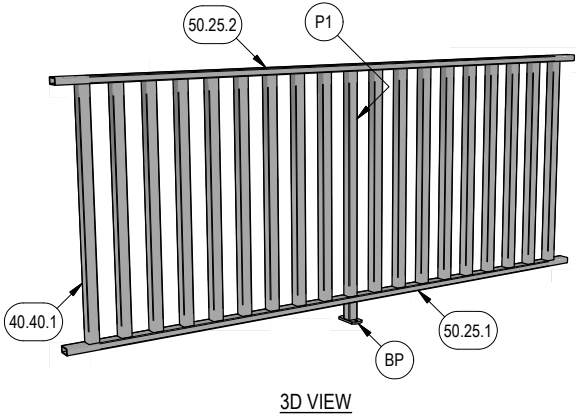
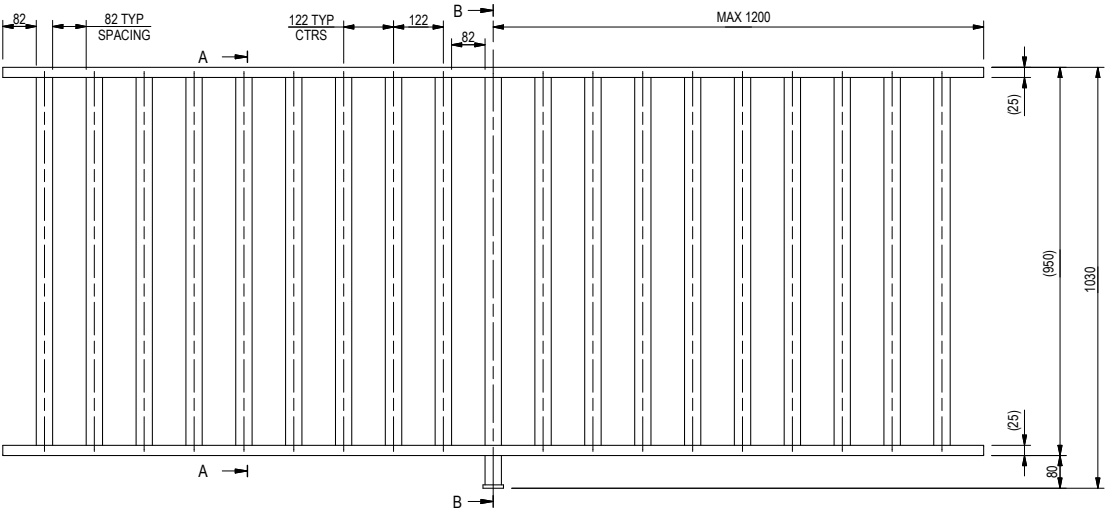
- Intermediate Posts**
- 40 x 40 x 3mm SHS
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Intermediate Post Requirement Guide

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EXAMPLE BALUSTRADE PANEL @ 2400MM WIDE



CUSTOM STAIR AND RAKED PANELS AND GATES ARE AVAILABLE FOR SPECIAL ORDER



NOT POOL COMPLIANT